

# **Data Sheet**

### **Description**

The SEP181406A is a surface mount amber LED.

#### **Features**

- Luminous Intensity,  $I_V$ ----245 mcd (typ.) ( $I_F$  = 20 mA) • Forward Voltage,  $V_F$ ------ 2.0 V (typ.) ( $I_F = 20 \text{ mA}$ ) • Dominant Wavelength, λ<sub>D</sub> ----- 605 nm • Viewing Angle,  $2\theta_{1/2}$ ------120 deg
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

### **Applications**

- Automotive Interior
- Switch
- Indicator

### **Package**

Dimensions (L  $\times$  W  $\times$  H): 3.5  $\times$  2.8  $\times$  1.2 mm





- (1) Cathode
- (2) Anode

Not to scale

### SEP181406A

### **Absolute Maximum Ratings**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	P <sub>D</sub>		75	mW
Forward Current	$I_{\mathrm{F}}$		30	mA
Forward Current Reduction	$\Delta I_{\mathrm{F}}$	$T_A \ge 70  ^{\circ}C$	-1	mA/°C
Pulse Forward Current	$I_{\mathrm{FP}}$	Frequency = 1 kHz Pulse Width ≤ 100 μs	70	mA
Reverse Voltage	$V_R$		5	V
Operating Temperature	$T_{OP}$		-40 to 85	°C
Storage Temperature	$T_{STG}$		-40 to 100	°C
Junction Temperature	TJ		100	°C

### **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	$V_{\mathrm{F}}$	$I_F = 20 \text{ mA}$	_	2.0	2.5	V
Reverse Current	$I_R$	$V_R = 5 V$			10	μΑ
Luminous Intensity	$I_V$	$I_F = 20 \text{ mA}$	170	245	353	mcd
Dominant Wavelength	$\lambda_{\mathrm{D}}$	$I_F = 20 \text{ mA}$	602	605	608	nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 20 \text{ mA}$	_	120	_	deg
Thermal Resistance	$\theta_{(J-A)}$		_	150	_	°C/W

## **Luminous Intensity Bins**

The values have a tolerance of  $\pm 20\%$ .

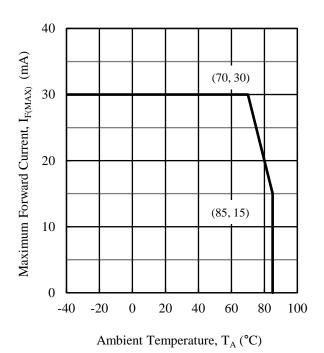
Bin Number	Luminous Intensity Range	Unit
D	170 to 245	mcd
Е	245 to 353	mcd

### **Wavelength Bins**

The values have a tolerance of  $\pm 2$  nm.

Bin Number	Wavelength Range	Unit
Y	602 to 605	nm
R	605 to 608	nm

### **Derating Curves**



 $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$ 

### **Performance Curves**

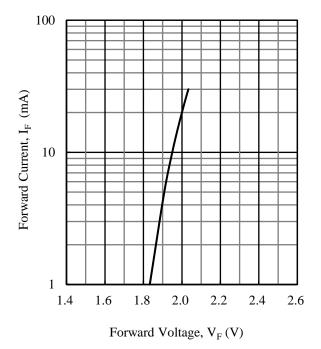


Figure 2. IF vs. VF

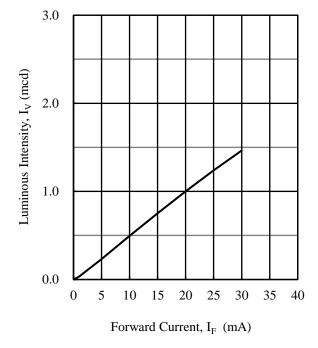
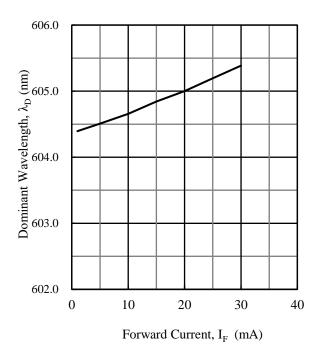


Figure 3. I<sub>V</sub> vs. I<sub>F</sub>



 $Figure~4.~~\lambda_D~vs.~I_F$ 

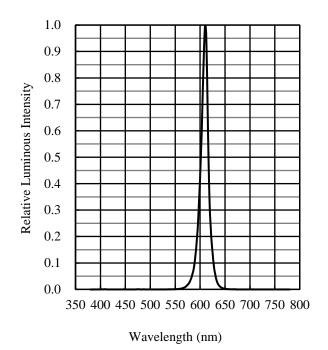


Figure 5. Spectrum

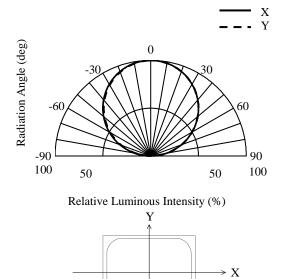
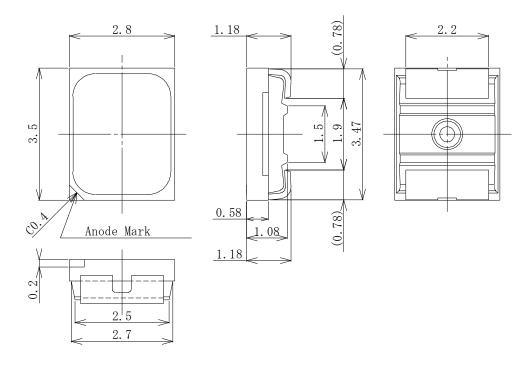


Figure 6. Directivity

Cathode

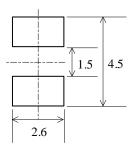
### **Physical Dimensions**

• Surface Mount  $(3.5 \times 2.8 \times 1.2 \text{ mm})$ 



#### **NOTES:**

- Dimensions in millimeters
- Unless specifically noted, tolerance is  $\pm 0.2$ .
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)
- Land Pattern Example



Unit: mm

#### **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

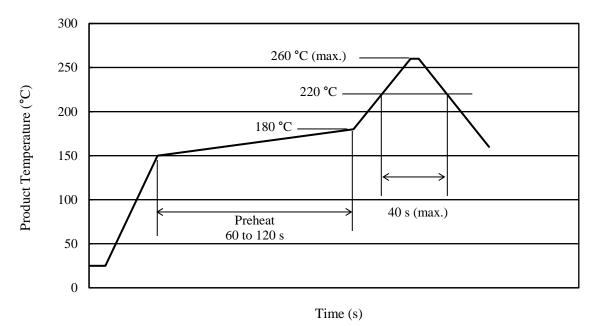
Reflow:

Preheat: 150 to 180 °C / 60 to 120 s

Solder heating: 220 °C / 40 s (260 °C peak, 2 times)

- Soldering iron:  $350 \pm 10 \,^{\circ}\text{C} / 3 \,\text{s}$ , 1 time

#### • Reference Reflow Profile



#### **Precautions for Use**

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase.

  Therefore, care should be taken for such variation when you use the product at low current.
- When the product comes into contact with material containing sulfide or is exposed to an atmosphere containing sulfide gas, the following may be caused: discoloration in the silver plating of the metal parts inside and outside the package; change in the brightness and tint of the original luminescent color.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.
- As the product uses gallium arsenide (GaAs), the following must be considered dangerous and be avoided: burning or crushing the product; inhaling or swallowing the liquid or gas generated by any chemical treatment on the product.

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