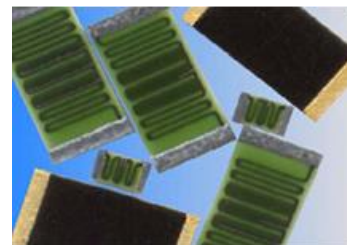


Features:

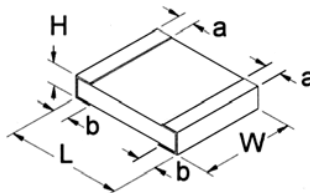
- Ultra-high stability
- Very low noise
- Tolerances to 0.1%
- TCR down to 25 ppm/°C
- RoHS compliant
- Halogen free
- REACH compliant



Electrical Specifications

Type / Code	Power Rating (W) @ 70°C	Maximum Working Voltage (V)	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance							
				0.1%	0.25%	0.5%	1%	2%	5%	10%	20%
0402	0.04	50	± 50 ± 100 ± 200	-			10K - 100M				
							10K - 500M				
							10K - 500M	10K - 1G			
0603	0.06	100	± 50 ± 100 ± 200	-		10K - 10M	10K - 100M	10K - 500M			
							10K - 500M	10K - 1G			
								10K - 1G	10K - 10G	10K - 50G	
0805	0.2	125	± 50 ± 100 ± 200	-		10K - 10M	10K - 500M				
							10K - 1G				
							10K - 1G	10K - 10G	10K - 50G		
1206	0.33	200	± 25 ± 50 ± 100 ± 200	1M - 10M	1M - 100M						
				100K - 10M	100K - 100M	100K - 500M					
				10K - 10M	10K - 100M	10K - 500M	10K - 1G				
							10K - 1G	10K - 10G	10K - 50G		
2010	1	300	± 25 ± 50 ± 100 ± 200	1M - 10M	1M - 100M						
				100K - 10M	100K - 100M	100K - 500M					
				10K - 10M	10K - 100M	10K - 500M	10K - 1G				
							10K - 1G	10K - 10G	10K - 50G		
2512	2	350	± 25 ± 50 ± 100 ± 200	1M - 100M	1M - 500M						
				100K - 100M	100K - 500M	100K - 1G					
				10K - 100M	10K - 500M	10K - 1G	10K - 10G			100K - 10G	
							100K - 50G				
3512	3	600	± 25 ± 50 ± 100 ± 200	1M - 100M	1M - 500M						
				100K - 100M	100K - 500M	100K - 1G					
				10K - 100M	10K - 500M	10K - 1G	10K - 10G			100K - 10G 100K - 50G	

Mechanical Specifications



Type / Code	L Body Length	W Body Width	H Body Height (Max.)	a Top Termination	b Bottom Termination	Unit
0402	0.040 ± 0.005 1.02 ± 0.13	0.020 ± 0.003 0.51 ± 0.08	0.020 0.51	0.008 ± 0.004 0.20 ± 0.10	0.010 ± 0.004 0.25 ± 0.10	inches mm
0603	0.063 ± 0.010 1.60 ± 0.25	0.031 ± 0.005 0.79 ± 0.13	0.020 0.51	0.010 ± 0.005 0.25 ± 0.13	0.012 ± 0.008 0.30 ± 0.20	inches mm
0805	0.079 ± 0.010 2.01 ± 0.25	0.050 ± 0.005 1.27 ± 0.13	0.025 0.64	0.010 ± 0.005 0.25 ± 0.13	0.013 ± 0.008 0.33 ± 0.20	inches mm
1206	0.126 ± 0.010 3.20 ± 0.25	0.063 ± 0.005 1.60 ± 0.13	0.030 0.76	0.010 ± 0.005 0.25 ± 0.13	0.020 ± 0.010 0.51 ± 0.25	inches mm

Mechanical Specifications (cont.)

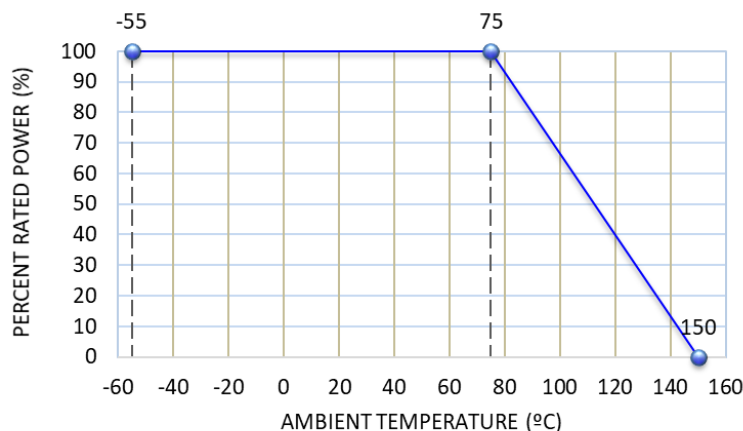
Type / Code	L Body Length	W Body Width	H Body Height (Max.)	a Top Termination	b Bottom Termination	Unit
2010	0.200 ± 0.010 5.08 ± 0.25	0.100 ± 0.005 2.54 ± 0.13	0.030 0.76	0.018 ± 0.010 0.46 ± 0.25	0.020 ± 0.010 0.51 ± 0.25	inches mm
2512	0.250 ± 0.010 6.35 ± 0.25	0.125 ± 0.005 3.18 ± 0.13	0.030 0.76	0.020 ± 0.010 0.51 ± 0.25	0.024 ± 0.010 0.61 ± 0.25	inches mm
3512	0.350 ± 0.010 8.89 ± 0.25	0.125 ± 0.005 3.18 ± 0.13	0.030 0.76	0.020 ± 0.010 0.51 ± 0.25	0.024 ± 0.010 0.61 ± 0.25	inches mm

Performance Characteristics

Test	Typical Delta R
Short Time Overload	0.1%
Load Life	0.1%
Temperature Cycle	0.1%
Moisture Resistance	0.1%
Shock	0.05%
Vibration	0.05%
Dielectric Withstanding Voltage	0.05%
Resistance to Soldering Heat	0.05%

Operating temperature range is -55°C to +150°C

Power Derating Curve:



Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with “*”.

100% Matte Tin / RoHS Compliant Terminations

Soldering iron recommended temperatures: 330°C to 350°C with minimum duration.

Maximum number of reflow cycles: 3.

Wave Soldering

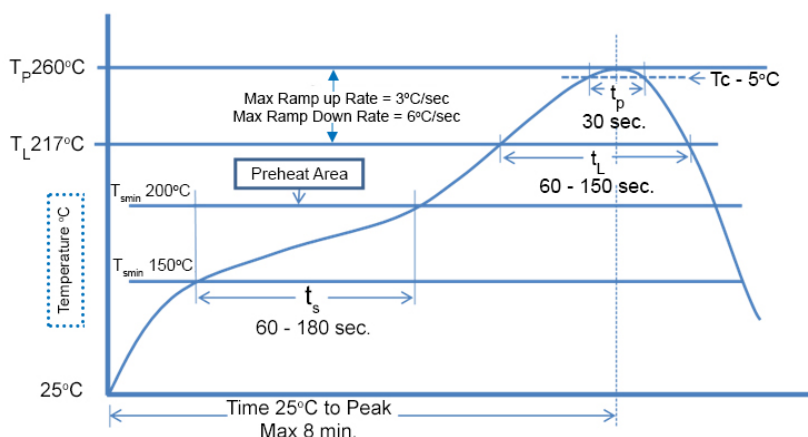
Description	Maximum	Recommended	Minimum
Preheat Time	80 seconds	70 seconds	60 seconds
Temperature Diff.	140°C	120°C	100°C
Solder Temp.	260°C	250°C	240°C
Dwell Time at Max	10 seconds	5 seconds	*
Ramp DN (°C/sec)	N/A	N/A	N/A

Temperature Diff. = Difference between final preheat stage and soldering stage.

Convection IR Reflow

Description	Maximum	Recommended	Minimum
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds
Solder Temp.	260°C	245°C	*
Dwell Time at Max.	30 seconds	15 seconds	10 seconds
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*

Recommended Lead Free Resistor Reflow Profile



RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status

Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)
HGC	Thick Film Precision High Resistance Chip Resistor	SMD	YES(1)	100% Matte Sn over Ni	Always	Always

Note (1): RoHS Compliant by means of exemption 7c-I.

“Conflict Metals” Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the “conflict region” of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to “REACH”

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, “The Registration, Evaluation, Authorization and Restriction of Chemicals”, otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

How to Order

H G C B 1 2 0 6 F K C 2 M 0 0													
Product Series	Code	Description	Power Rating		Tolerance		Packaging			TCR		Resistance Value	
HGC	B	Solderable wraparound (100% matte tin)	Size	W	Code	Tol	Code	Description	Size	Quantity	Code	ppm	Four characters with the multiplier used as the decimal holder.
			0402	0.04	B	0.1%	T	7" Reel - Paper Tape	0402, 0603, 0805	5000	E	25	10 Kohm = 10K0
			0603	0.06	C	0.25%		7" Reel - Plastic Tape	1206, 2010	4000	C	50	1 Mohm = 1M00
			0805	0.2	D	0.5%			2512	2000	D	100	10 Gohm = 10G0
			1206	0.33	F	1%	K	7" Reel - Paper Tape	0603, 0805, 1206	1000	L	200	
			2010	1	G	2%		7" Reel - Plastic Tape	2010, 2512, 3512				
			2512	2	J	5%	D	7" Reel - Paper Tape	0603, 0805, 1206	500			
			3512	3	K	10%		7" Reel - Plastic Tape	2010, 2512, 3512				
					M	20%	B	Bulk	All Sizes	1000			