

### Description

The SECU1913C-SE8 is a surface mount orange LED.

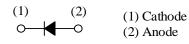
### Features

- Color-----Orange
- Luminous Intensity,  $I_V$ ----470 mcd (typ.) ( $I_F$  = 20 mA)
- Forward Voltage,  $V_F$ ------ 2.1 V (typ.) ( $I_F = 20 \text{ mA}$ )
- Dominant Wavelength,  $\lambda_D$  ------ 590 nm
- Viewing Angle,  $2\theta_{1/2}$ ------ 60 deg
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

### Package

Dimensions (L  $\times$  W  $\times$  H): 1.6  $\times$  0.8  $\times$  1.5 mm





Not to scale

### Applications

- Automotive Interior
- Switch
- Indicator

## **Absolute Maximum Ratings**

Unless specifically noted, $T_A = 25$ °C	2.		
Parameter	Symbol	Conditions	Rating
Power Dissipation	PD		100
Forward Current	$I_{\rm F}$		40
Forward Current Reduction	$\Delta I_{\rm F}$	$T_A \ge 85 \ ^\circ C$	-2
Pulse Forward Current	$I_{\rm FP}$	Frequency = 1 kHz Pulse Width $\leq$ 100 µs	70
Reverse Voltage	V <sub>R</sub>		5
Operating Temperature	T <sub>OP</sub>		-40 to 100
Storage Temperature	T <sub>STG</sub>		-40 to 100
Junction Temperature	TJ		120

## **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25 \ ^{\circ}C$ .

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	$V_{\rm F}$	$I_F = 20 \text{ mA}$		2.1	2.5	V
Reverse Current	I <sub>R</sub>	$V_R = 5 V$			10	μΑ
Luminous Intensity	$I_V$	$I_F = 20 \text{ mA}$	332	470	664	mcd
Dominant Wavelength	$\lambda_{\mathrm{D}}$	$I_F = 20 \text{ mA}$	587	590	593	nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 20 \text{ mA}$		60		deg
Thermal Resistance	$\theta_{(J-A)}$			340		°C/W

# Luminous Intensity Bins

The values have a tolerance of  $\pm 20\%$ .

Bin Number	Luminous Intensity Range	Unit
С	332 to 470	mcd
D	470 to 664	mcd

## **Wavelength Bins**

The values have a tolerance of  $\pm 2$  nm.

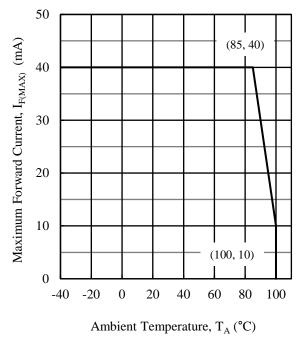
Bin Number	Wavelength Range	Unit
Y	587 to 590	nm
R	590 to 593	nm

Unit mW mA mA/°C

> mA V °C °C °C

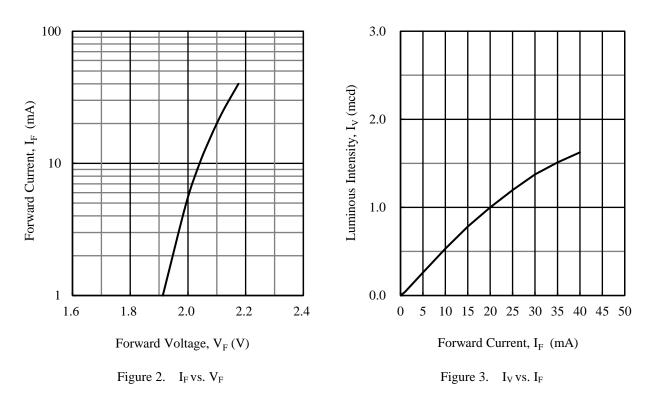
## SECU1913C-SE8

### **Derating Curves**



 $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$ 

### **Characteristic Curves**



## SECU1913C-SE8

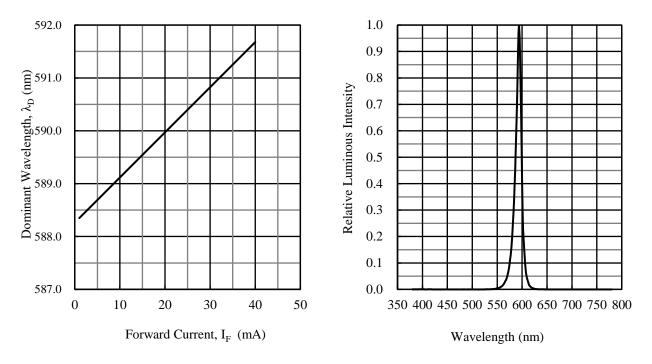


Figure 4.  $\lambda_D vs. I_F$ 

Figure 5. Spectrum

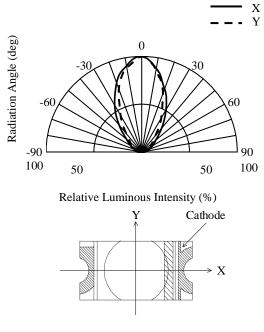
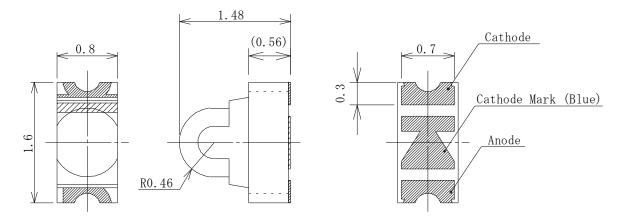


Figure 6. Directivity

### **Physical Dimensions**

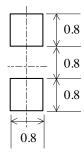
#### • Surface Mount $(1.6 \times 0.8 \times 1.5 \text{ mm})$



#### **NOTES:**

- Dimensions in millimeters
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)

#### • Land Pattern Example



Unit: mm

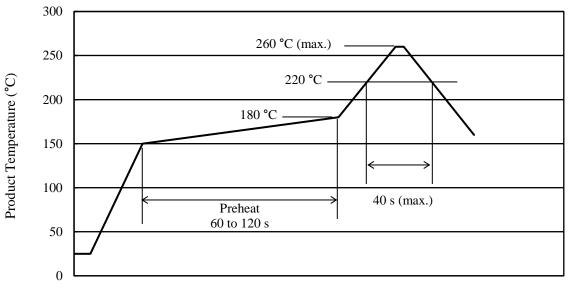
## SECU1913C-SE8

### **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow: Preheat: 150 to 180 °C / 60 to 120 s Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron: 350  $\pm$ 10 °C / 3 s, 1 time

#### • Reference Reflow Profile



Time (s)

### **Precautions for Use**

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.
- As the product uses gallium arsenide (GaAs), the following must be considered dangerous and be avoided: burning or crushing the product; inhaling or swallowing the liquid or gas generated by any chemical treatment on the product.

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DSGN-AEZ-16003