

## Technical Data Sheet

### Bi-Color (Multi-Color) Top View LEDs

**67-22SURSYGC/S530-A2/TR8**

#### Features

- P-LCC-4 package.
- White package.
- Optical indicator.
- Colorless clear window.
- Ideal for backlight and light pipe application.
- Inter reflector.
- Wide viewing angle.
- Suitable for vapor-phase reflow.
- Computable with automatic placement equipment.
- Available on tape and reel (8mm Tape).
- Pb-free.
- The product itself will remain within RoHS compliant version



#### Descriptions

- The 67-22 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

#### Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- General use.

#### Device Selection Guide

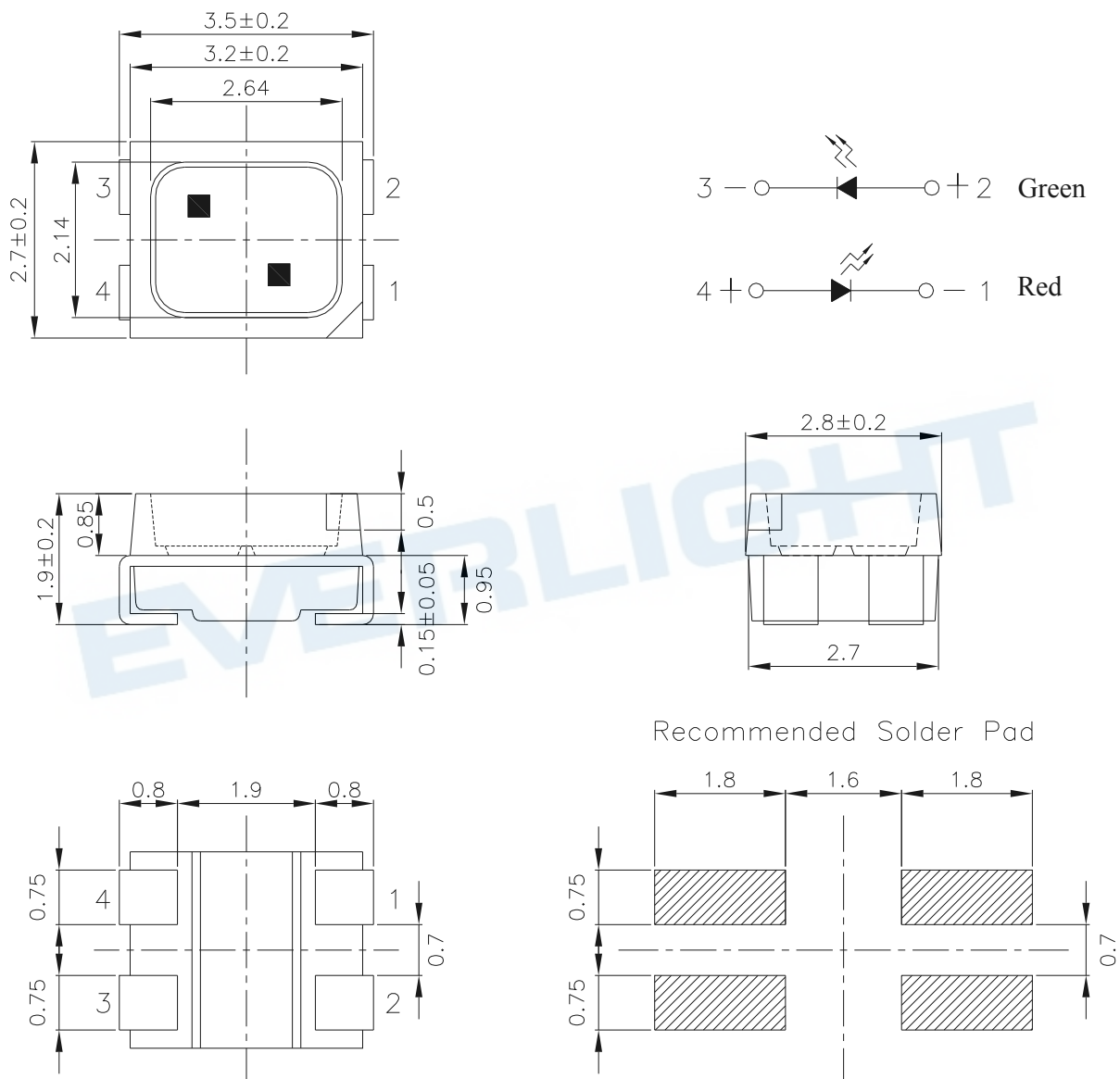
Chip			Resin Color
Type	Material	Emitted Color	
SUR	AlGaInP	Brilliant Red	Water Clear
SYG	AlGaInP	Brilliant Yellow Green	

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#### Package Dimensions



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm ;Unit = mm

**Technical Data Sheet****Bi-Color (Multi-Color) Top View LEDs****67-22SURSYGC/S530-A2/TR8****Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol		Rating	Unit
Reverse Voltage	$V_R$		5	V
Forward Current	$I_F$	SUR	25	mA
		SYG	25	
Peak Forward Current(Duty 1/10 @ 1KHz)	$I_{FP}$	SUR	60	mA
		SYG	60	
Power Dissipation	$P_d$	SUR	60	mW
		SYG	60	
Electrostatic Discharge(HBM)	ESD	SUR	2000	V
		SYG	2000	
Operating Temperature	$T_{opr}$		-40 ~ +85	°C
Storage Temperature	$T_{stg}$		-40 ~ +95	°C
Soldering Temperature	$T_{sol}$		Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

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#### Electro-Optical Characteristics (Ta=25°C)

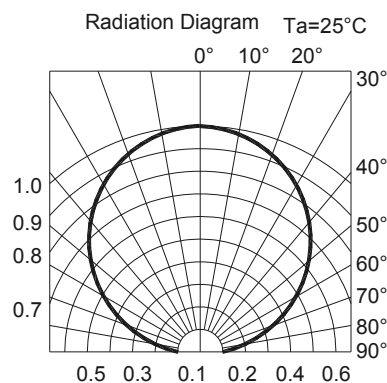
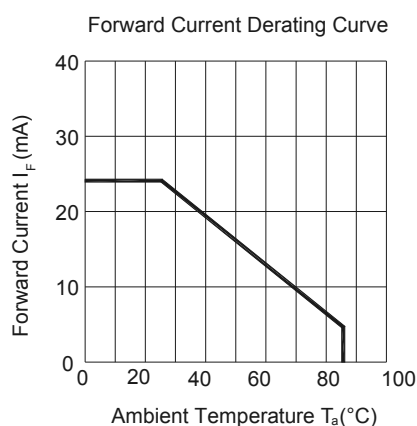
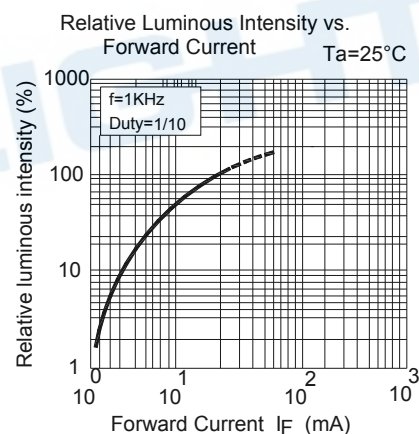
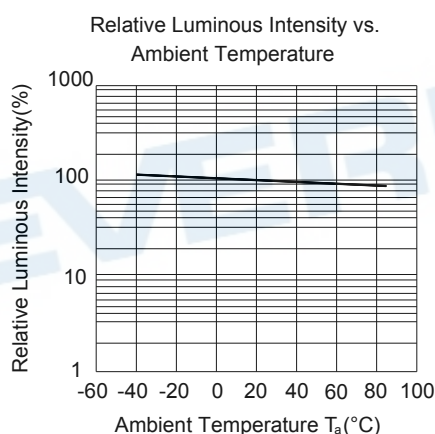
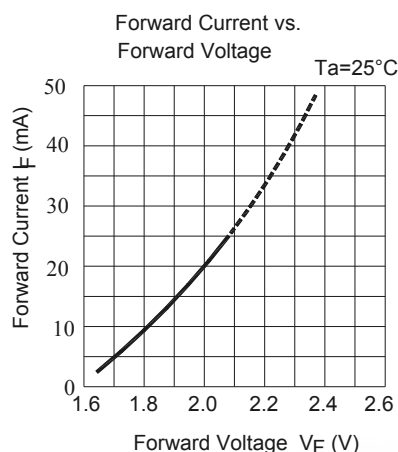
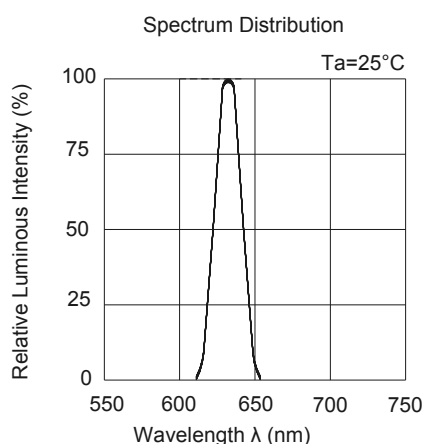
Parameter	Symbol		Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I <sub>V</sub>	SUR	24	59	-----	mcd	I <sub>F</sub> =20mA
		SYG	16	24	-----	mcd	
Viewing Angle	2θ1/2		-----	120	-----	deg	I <sub>F</sub> =20mA
Peak Wavelength	λ <sub>p</sub>	SUR	-----	632	-----	nm	I <sub>F</sub> =20mA
		SYG	-----	575	-----		
Dominant Wavelength	λ <sub>d</sub>	SUR	-----	624	-----	nm	I <sub>F</sub> =20mA
		SYG	-----	573	-----		
Spectrum Radiation Bandwidth	Δλ	SUR	-----	20	-----	nm	I <sub>F</sub> =20mA
		SYG	-----	20	-----		
Forward Voltage	V <sub>F</sub>	SUR	1.7	2.0	2.4	V	I <sub>F</sub> =20mA
		SYG	1.7	2.0	2.4		
Reverse Current	I <sub>R</sub>		-----	-----	10	μA	V <sub>R</sub> =5V

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#### Typical Electro-Optical Characteristics Curves (SUR)

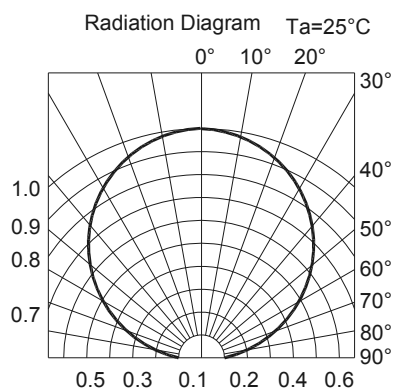
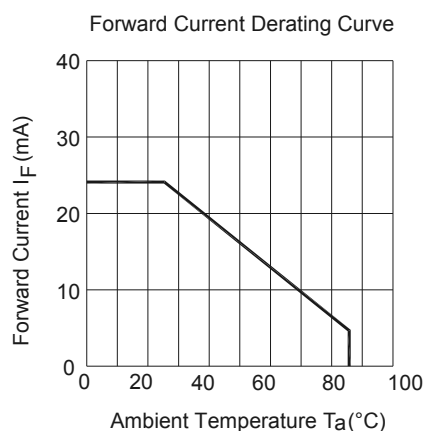
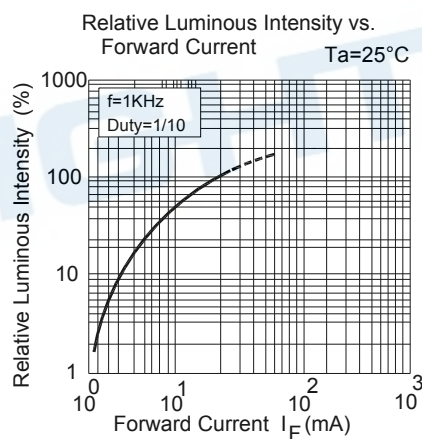
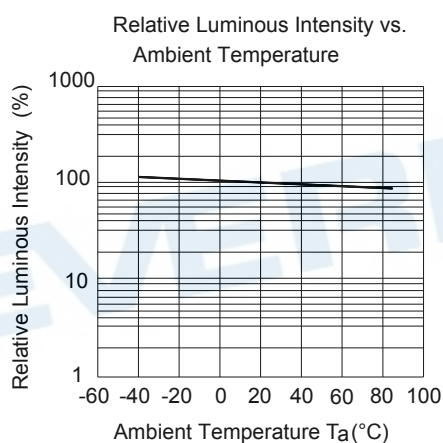
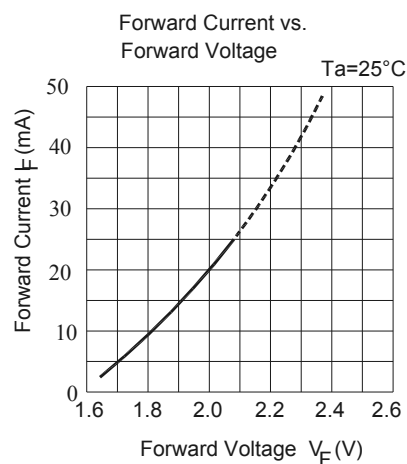
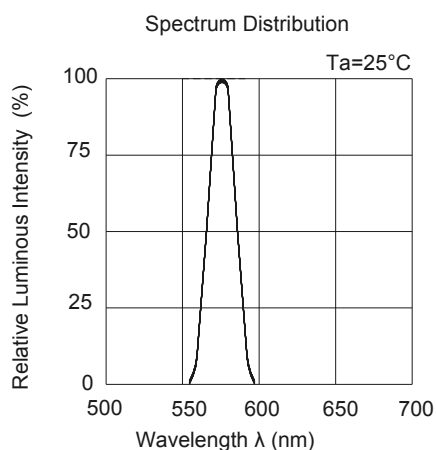


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#### Typical Electro-Optical Characteristics Curves (SYG)



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#### Label Explanation

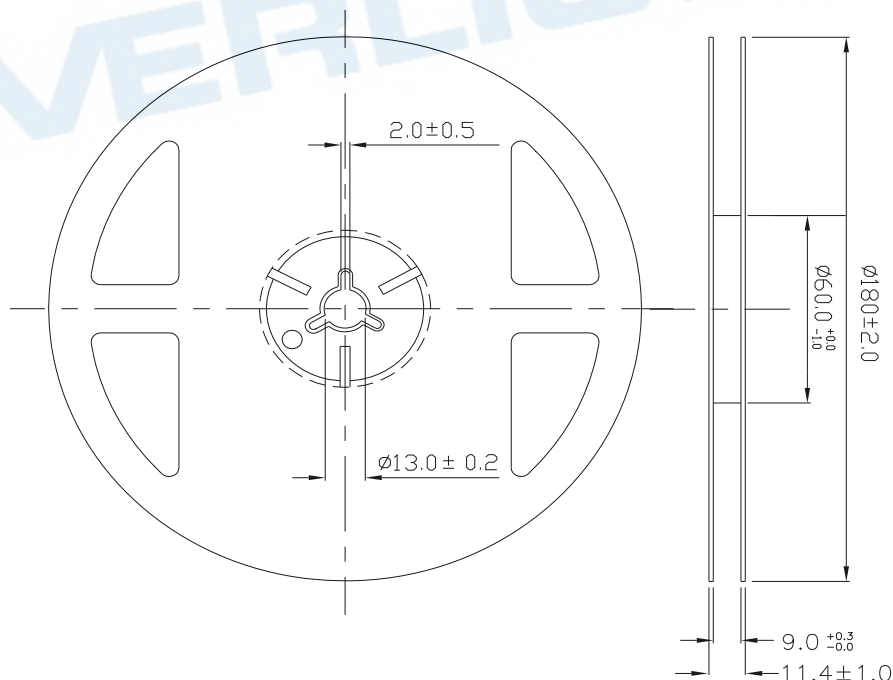
**CAT:** Luminous Intensity Rank

**HUE:** Dom. Wavelength Rank

**REF:** Forward Voltage Rank



#### Reel Dimensions



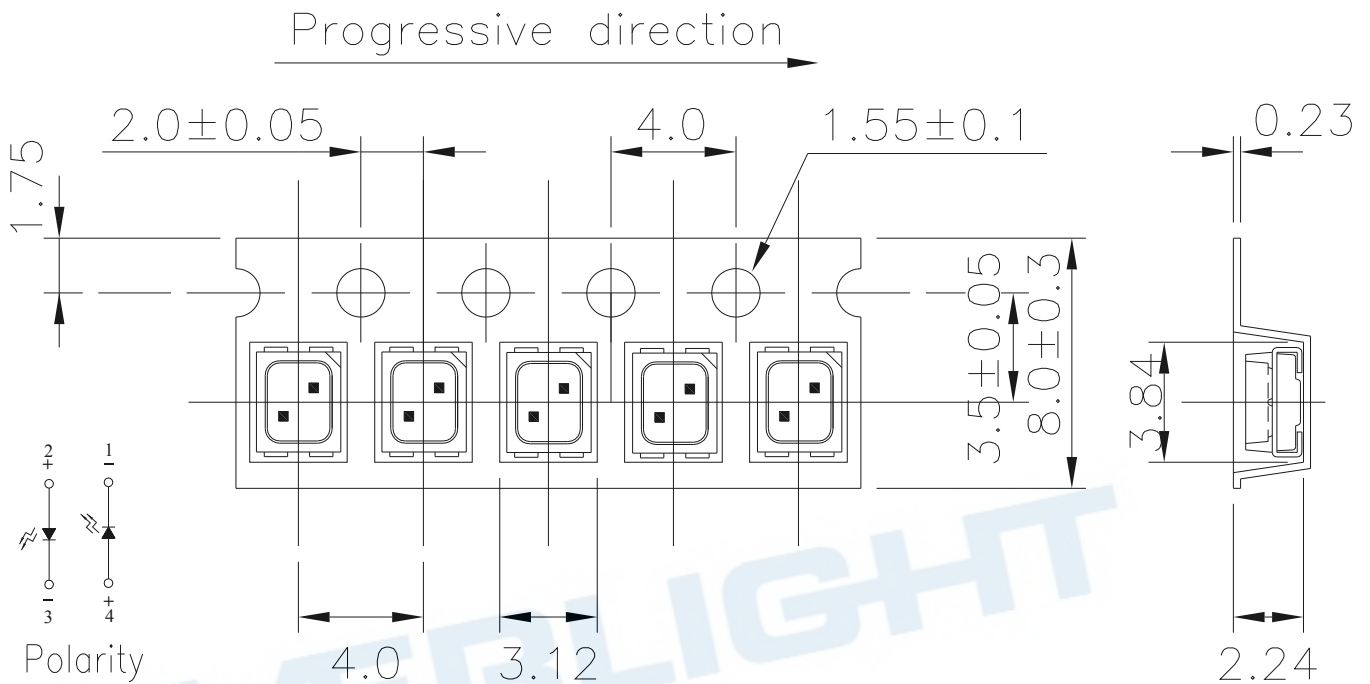
**Note:** The tolerances unless mentioned is  $\pm 0.1\text{mm}$ ; Unit = mm

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### Bi-Color (Multi-Color) Top View LEDs

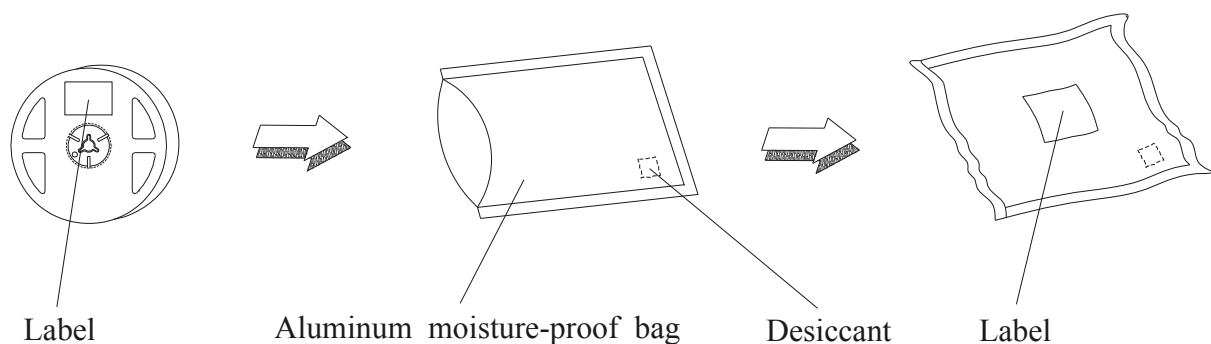
**67-22SURSYGC/S530-A2/TR8**

**Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel**



**Note:** The tolerances unless mentioned is  $\pm 0.1\text{mm}$ ; Unit = mm

### Moisture Resistant Packaging





**Technical Data Sheet****Bi-Color (Multi-Color) Top View LEDs****67-22SURSYGC/S530-A2/TR8****Reliability Test Items and Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Max. 10 sec.	6 Min.	22 PCS	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I <sub>F</sub> = 30 mA / 25°C	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 Hrs.	22 PCS.	0/1

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#### Precautions for Use

##### 1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).

##### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 168 hours under 30°C or less and 60% RH or less.

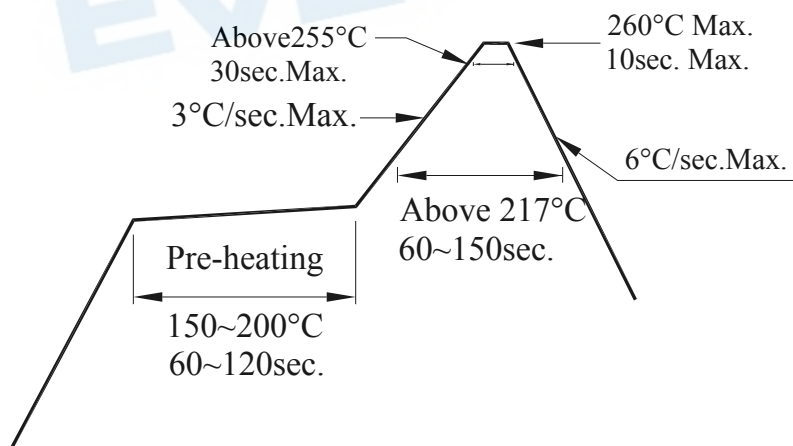
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

##### 3. Soldering Condition

###### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

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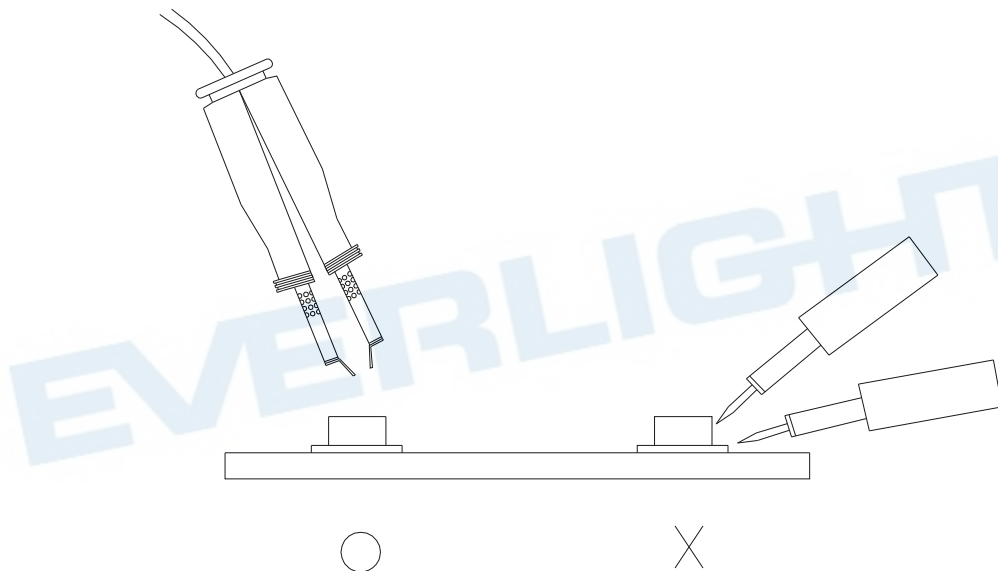
**67-22SURSYGC/S530-A2/TR8**

#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



#### 6. 吸嘴的尺寸參數

SMT 機型：亞馬哈 YS12

吸嘴型號：504(金屬材質)&505(橡膠材質)

向下參數內縮，廠內驗是由 0.5mm-->0.3mm

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#### DISCLAIMER

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2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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