

YUAN Series

ELYU03-5070J4J6294310-N0

### Received

☒ MASS PRODUCTION

☐ PRELIMINARY

☐ CUSTOMER DESIGN

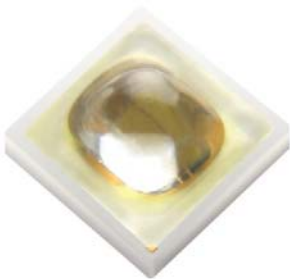
DEVICE NO. : DHE-0001736

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### Revised record

REV.	DESCRIPTION	RELEASE DATE
1	New create	2011.11.02
2	Change Typical illuminance Change Junction Temperature Change the map surface Change the Color Bin 5770	2012.03.22
3	Add Minimum package quantity	2012.09.14
4	Corrected the Luminous bin	2013.12.18
5	Change Product Labeling	2015.09.15

## ELYU03-5070J4J6294310-N0



### Features

- Feature of the device : small package with high efficiency
- Typical color temperature : 6000 K
- Typical view angle : Horizontal 70°, Vertical 62°
- ESD protection up to 8KV
- Soldering methods : SMT
- Grouping parameter : total luminous flux, color coordinates
- Typical illuminance : 220lx @ 1000 mA
- The product itself will remain within RoHS compliant version

### Applications

- Mobile Phone Flash
- Decorative and Entertainment Lighting
- System appliances, measuring instruments Signal and Symbol Luminaries for orientation maker lights (e.g. steps, exit ways, etc.)

## Device Selection Guide

Chip Materials	Emitted Color
InGaN	White

## Absolute Maximum Ratings ( $T_{\text{solder pad}}=25^{\circ}\text{C}$ )

Parameter	Symbol	Rating	Unit
DC Forward Current (mA)	$I_F$	200	mA
Peak Pulse Current (mA)	$I_{\text{Pulse}}$	1200	mA
ESD Resistance	$V_B$	8000	V
Reverse Voltage	$V_R$	[1]	V
Junction Temperature	$T_J$	125	$^{\circ}\text{C}$
Operating Temperature	$T_{\text{Opr}}$	-40 ~ +85	$^{\circ}\text{C}$
Storage Temperature	$T_{\text{Stg}}$	-40 ~ +110	$^{\circ}\text{C}$
Power Dissipation (Pulse Mode)	$P_d$	5.2	W

Note:

1. The YUAN series LEDs are not designed for reverse bias used.
2. Avoid operating YUAN series LEDs at maximum operating temperature exceed 1 hour.
3. All specification are assured by reliability test for 1000hr, IV degradation less than 30%.
4. All reliability items are tested under good thermal management with 1.0x 1.0 cm<sup>2</sup> MCPCB.

## JEDEC Moisture Sensitivity

Level	Floor Life		Soak Requirements Standard	
	Time (hours)	Conditions	Time (hours)	Conditions
2	1 year	$\leq 30^{\circ}\text{C}$ / 60% RH	168 (+5/-0)	$85^{\circ}\text{C}$ / 60% RH

## Electro-Optical Characteristics ( $T_{\text{solder pad}} = 25^{\circ}\text{C}$ )

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Flux <sub>(1)</sub>	$\Phi_v$	160	200	----	lm	$I_F = 1000\text{mA}$
Illuminance	----	----	220	----	lux	
Forward Voltage <sub>(2) (3)</sub>	$V_F$	2.95	----	4.35	V	
View Angle	$2\theta_{1/2}$	----	70 / 62 (H / V)	----	deg	
Correlated Color Temperature	CCT	5000	----	7000	K	

Note:

1. Luminous Flux, illuminance measurement tolerance :  $\pm 10\%$
2. Forward voltage measurement tolerance :  $\pm 0.1\text{V}$
3. Electric and optical data is tested at 50 ms pulse condition.
4. Temperature of solder pad :  $25^{\circ}\text{C}$
5. Illuminance is measured at 1 meter.

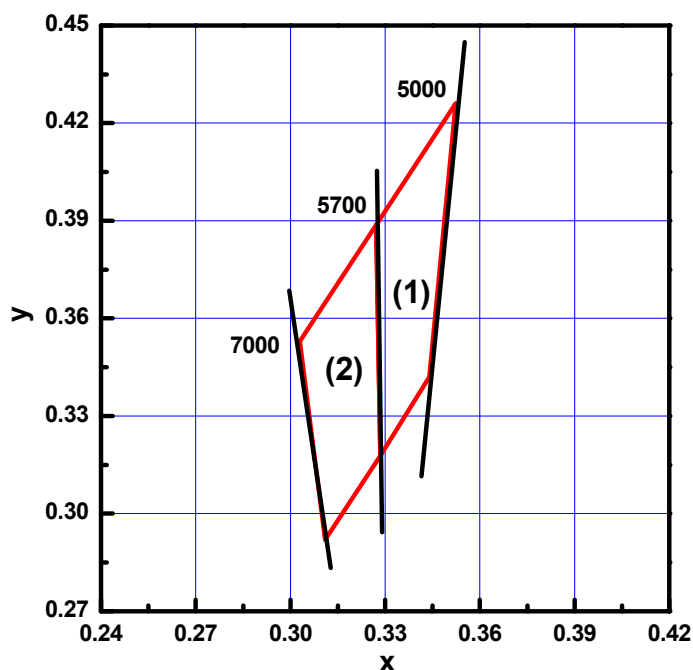
## Bin Range of Forward Voltage Binning

Bin Code	Min.	Typ.	Max.	Unit	Condition
2932	2.95	----	3.25	V	$I_F = 1000\text{mA}$
3235	3.25	----	3.55		
3538	3.55	----	3.85		
3841	3.85	----	4.15		
4143	4.15	----	4.35		

## Bin Range of Luminous Intensity

Bin Code	Min.	Typ.	Max.	Unit	Condition
J4	160	----	180	lm	$I_F = 1000\text{mA}$
J5	180	----	200		
J6	200	----	250		
J7	250	----	300		

## White Bin Structure



Notes :

- 1.Color Bin (1) :5057K
- 2.Color Bin (2) :5770K

## White Bin Coordinate

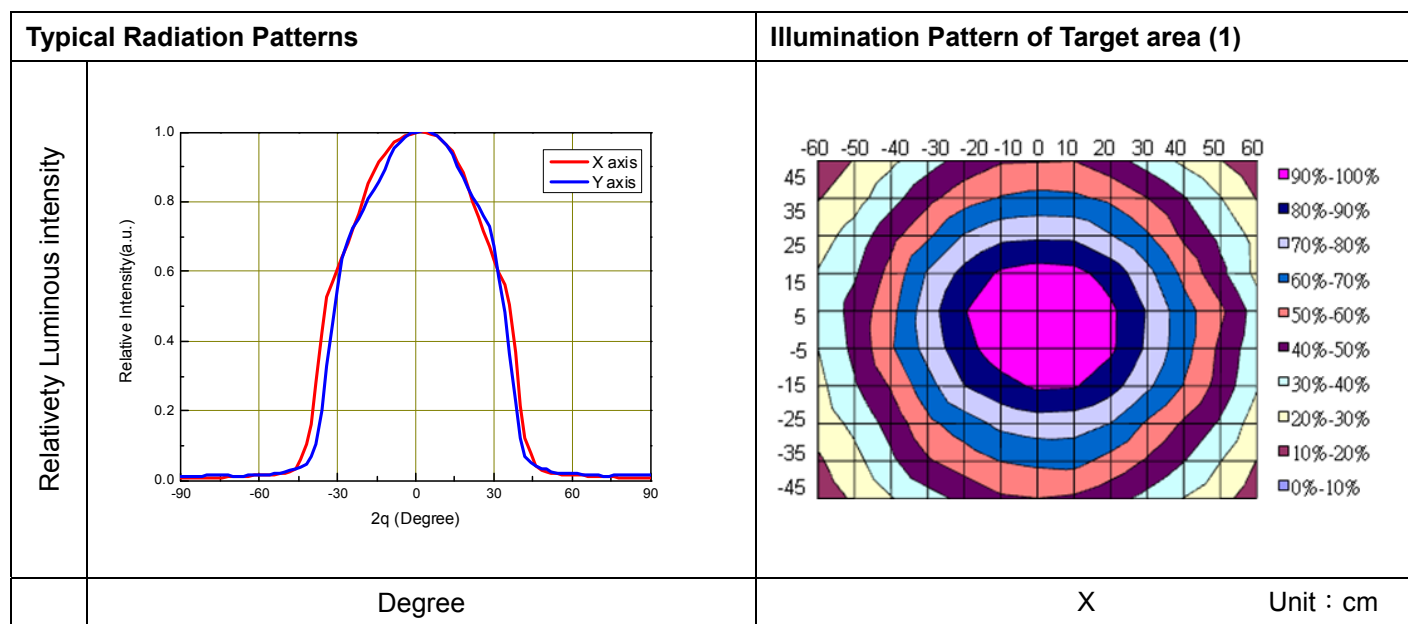
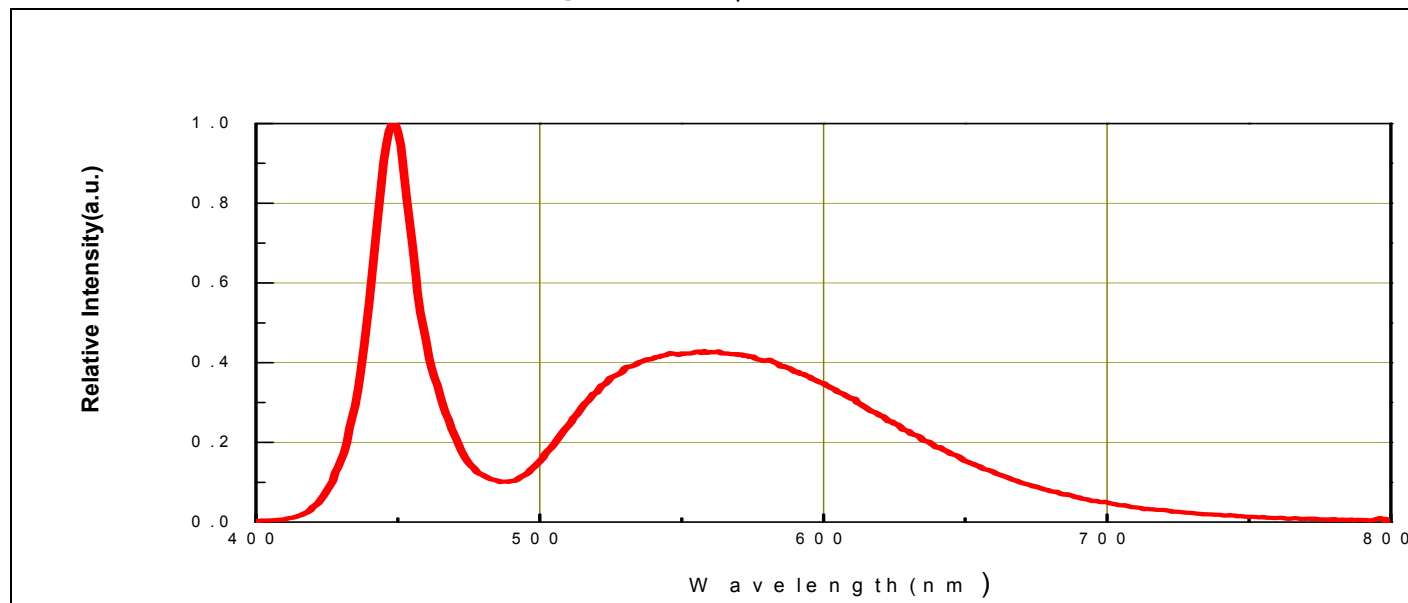
Bin	CIE-X	CIE-Y	CCT Reference Range
5057	0.3272	0.3888	5000K ~ 5700K
	0.3524	0.4261	
	0.3440	0.3420	
	0.3285	0.3178	
5770	0.3000	0.3486	5700K ~ 7000K
	0.3272	0.3888	
	0.3285	0.3178	
	0.3110	0.2920	

Note:

1. Color coordinates measurement allowance :  $\pm 0.01$
2. Color bins are defined at  $I_F=1000\text{mA}$  and 50ms pulse operation condition.

## Typical Electro-Optical Characteristics Curves

Relative Spectral Distribution, IF=1000mA@50ms, T<sub>solder pad</sub>=25°C

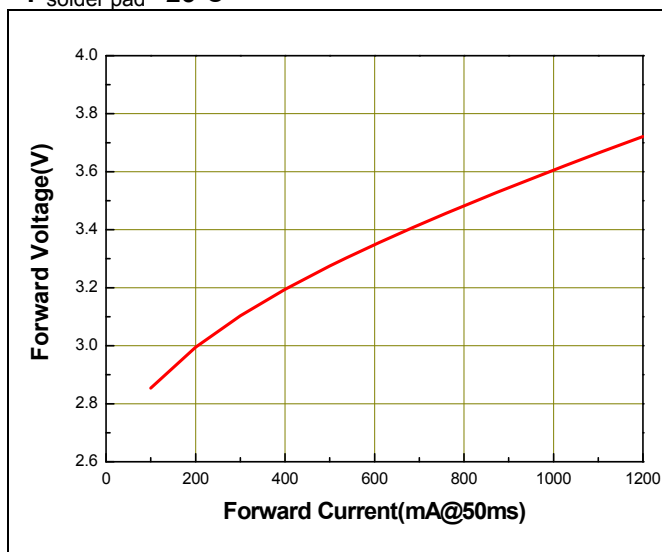


Note:

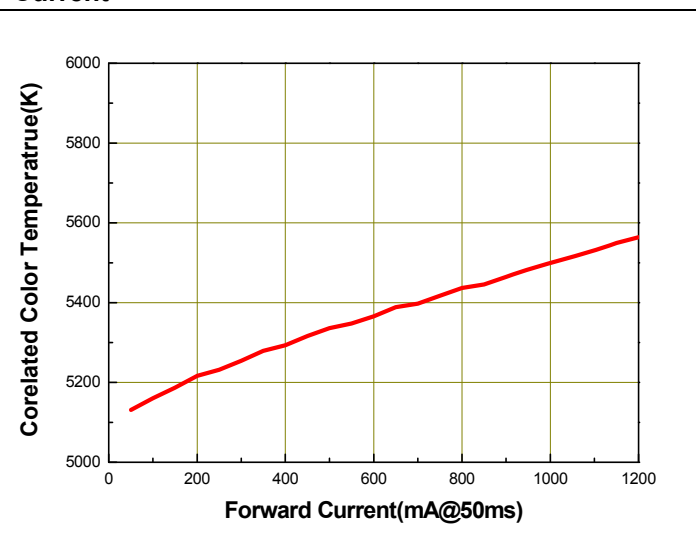
1. Distance = 1 meter (Illumination Pattern of Target area)
2.  $2\theta_{1/2}$  is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.
3. View angle tolerance is  $\pm 5^\circ$ .

### Forward Voltage vs Forward Current,

$T_{\text{solder pad}} = 25^{\circ}\text{C}$

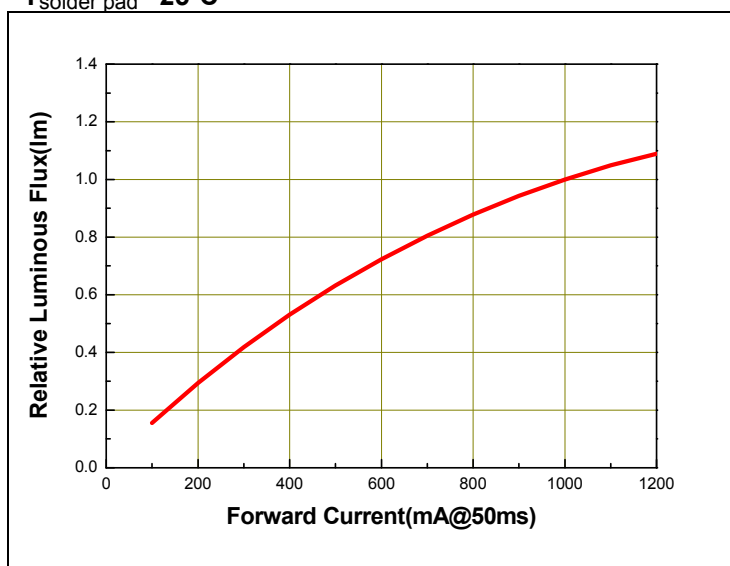


### Correlated Color Temperature(CCT) vs. Forward Current



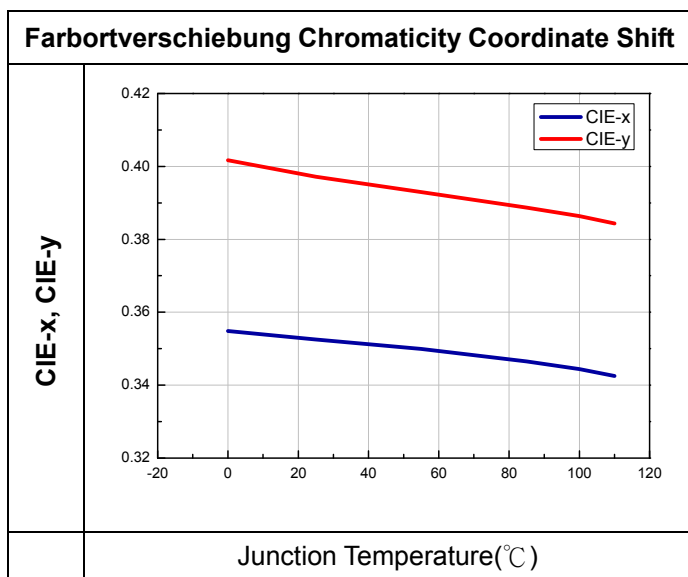
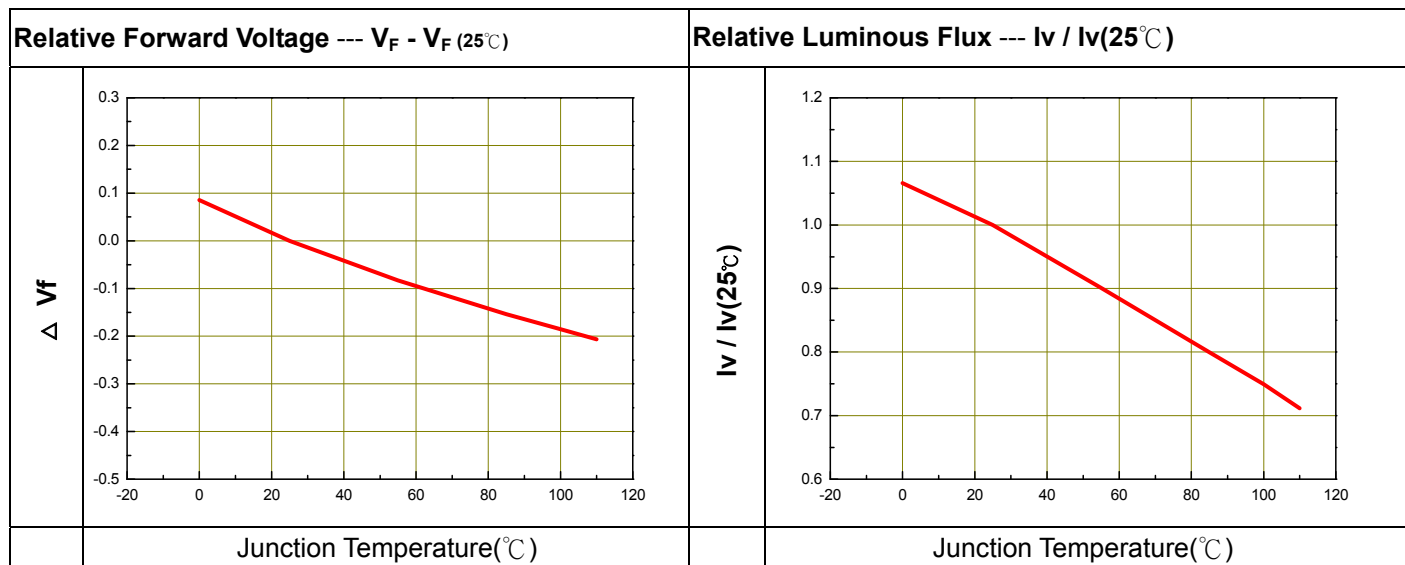
### Luminous Flux vs Forward Current,

$T_{\text{solder pad}} = 25^{\circ}\text{C}$



Note:

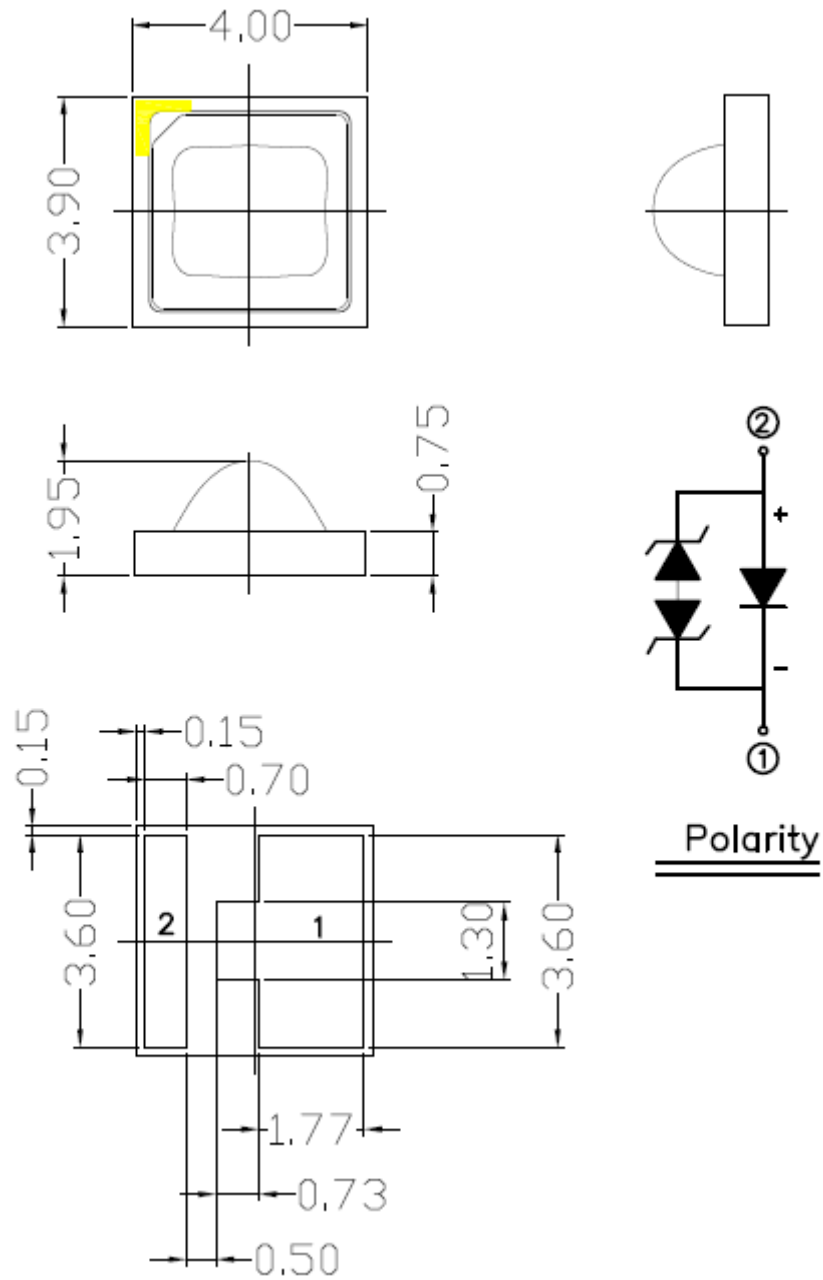
1. All correlation data is tested under superior thermal management with 1.0x 1.0 cm<sup>2</sup> MCPCB



Note:

1. All correlation data is tested under superior thermal management with  $1.0 \times 1.0 \text{ cm}^2$  MCPCB

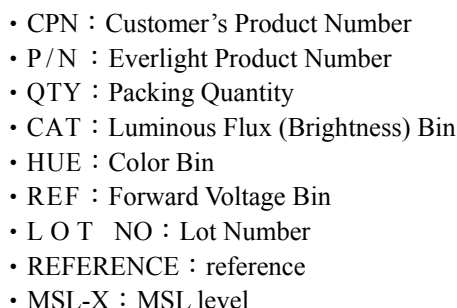
## Package Dimension



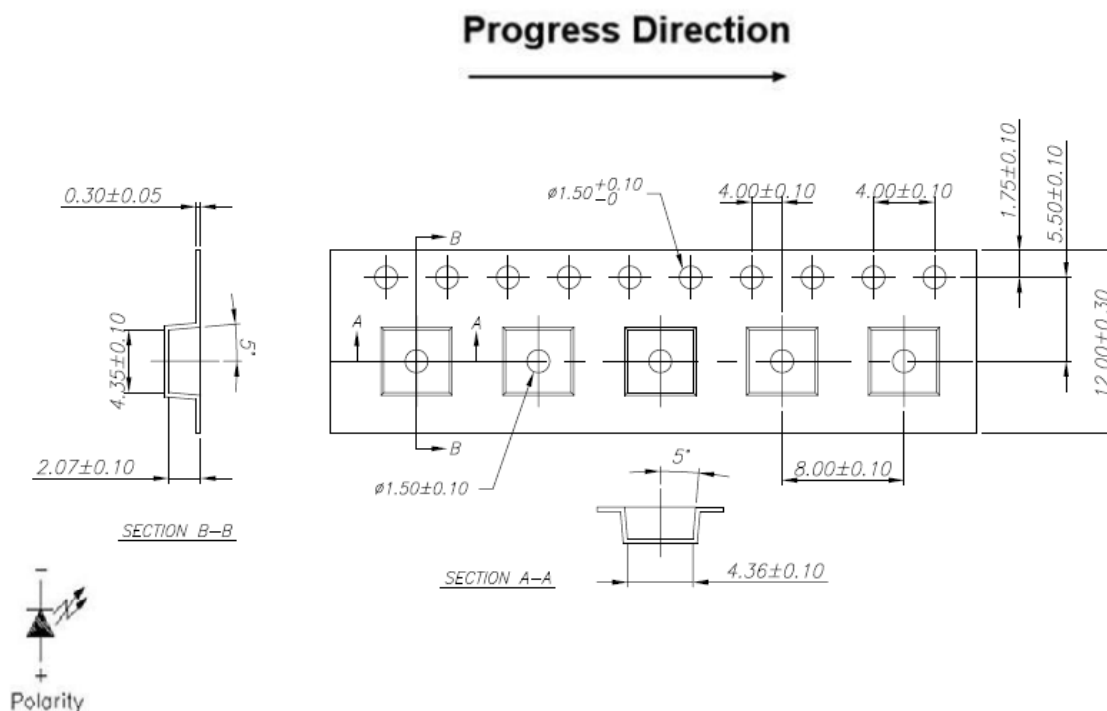
### Note:

1. Dimensions are in millimeters.
2. Tolerances unless mentioned are  $\pm 0.1\text{mm}$ .

### Label Explanation

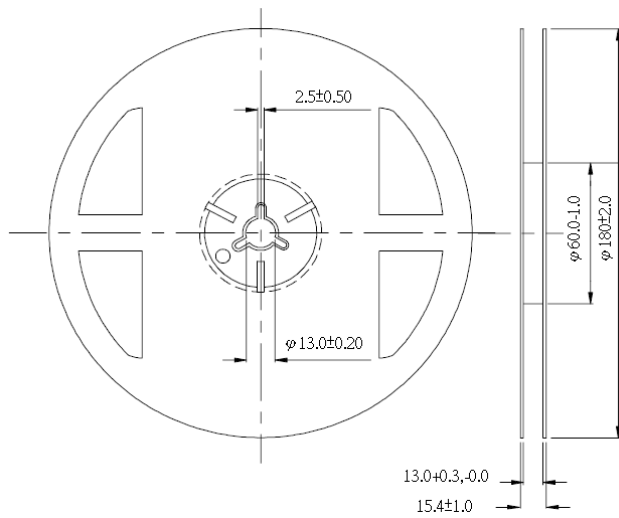


**(Minimum Package Quantity : 200 PCS)**



1. Dimensions are in millimeters.

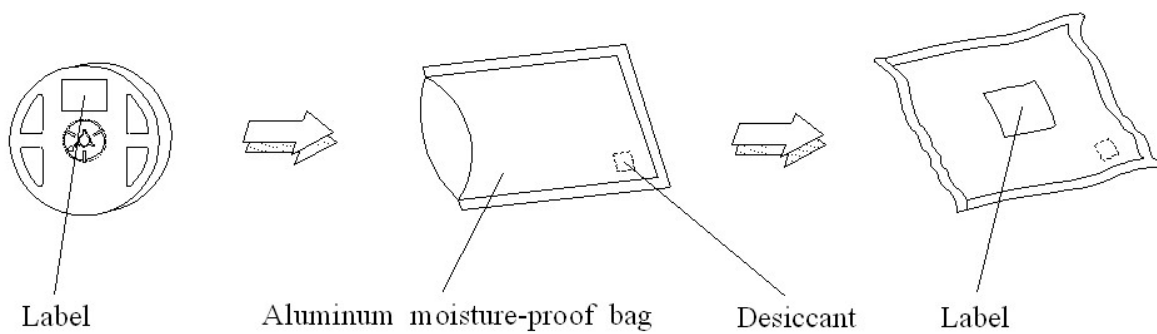
## Reel Dimensions



### Note:

1. Dimensions are in millimeters.

## Moisture Resistant Packing Process



## Reflow Soldering Characteristics

### Soldering and Handling

#### 1. Over-current-proof

Though YUAN series has conducted ESD protection mechanism, customers must not use the device in reverse and should apply resistors for extra protection. Otherwise, slight voltage shift may cause enormous current shift and burn out failure would happen.

#### 2. Storage

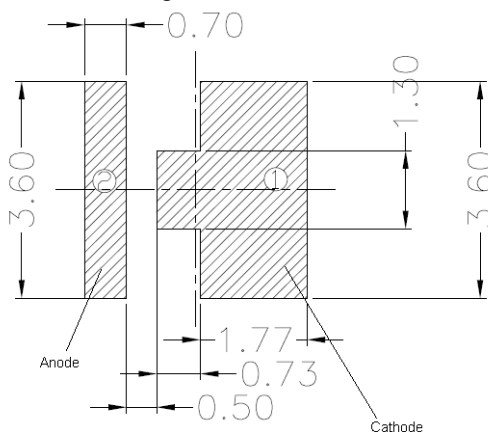
- i. Do not open the moisture proof bag before the products are ready to use.
- ii. Before opening the package, the LEDs should be stored at temperature less than 30°C and less and relative humidity less than 90%.
- iii. After opening the package, the LEDs should be stored at temperature less than 30°C and relative humidity less than 85%.
- iv. If the moisture absorbent material (silicone gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be implemented based on the following conditions: Pre-curing at 60±5°C for 24 hours.

#### 3. Thermal Management

- i. For maintaining the high flux output and achieving reliability, YUAN series LEDs should be mounted on a metal core printed circuit board (MCPCB), with proper thermal connection to dissipate approximately 1W to 5W of thermal energy under normal operation.
- ii. Sufficient thermal management must be conducted, or the die junction temperature will be over the limit under large electronic driving and LEDs lifetime will decrease critically
- iii. When operating , the solder pad temperature ( or the board temperature nearby the LED) must be controlled under 70°C.

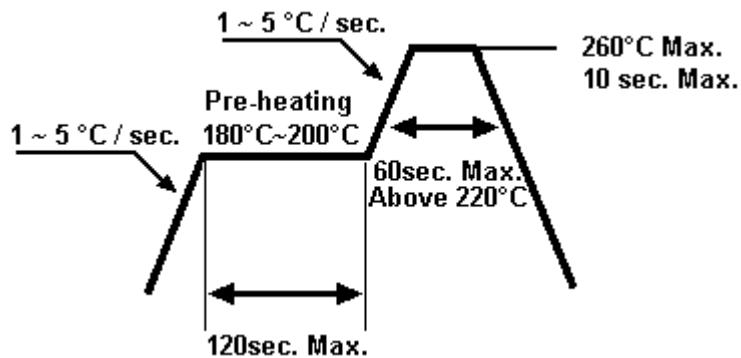
#### 4. Soldering Condition

##### 4.1 Soldering Pad



#### 4.2 For Reflow Process

##### i. Lead reflow soldering temperature profile



- ii. Reflow soldering should not be done more than two times.
- iii. While soldering, do not put stress on the LEDs during heating.
- iv. After soldering, do not warp the circuit board.