

DO NOT SCALE FROM THIS PRINT

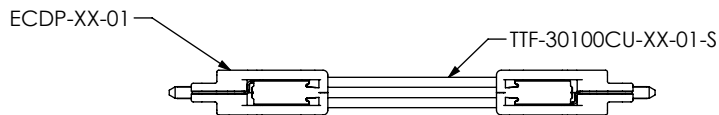
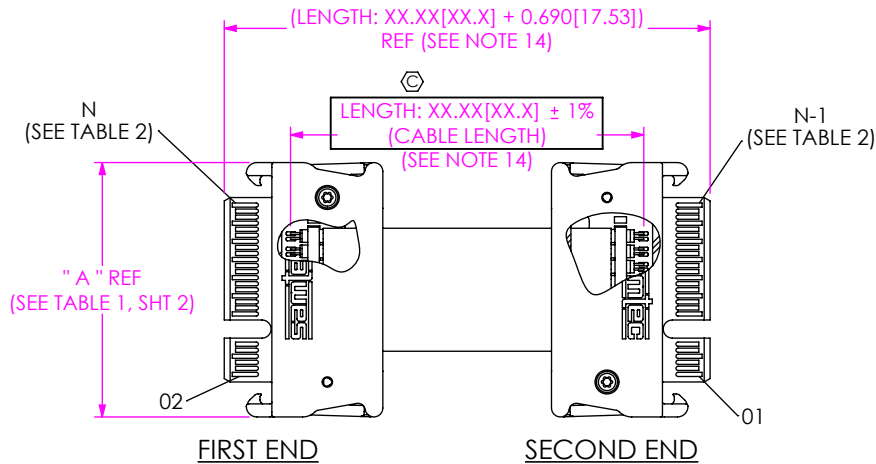


FIG 1 ECDP-16-XX.XX-LT-L2-3 SHOWN

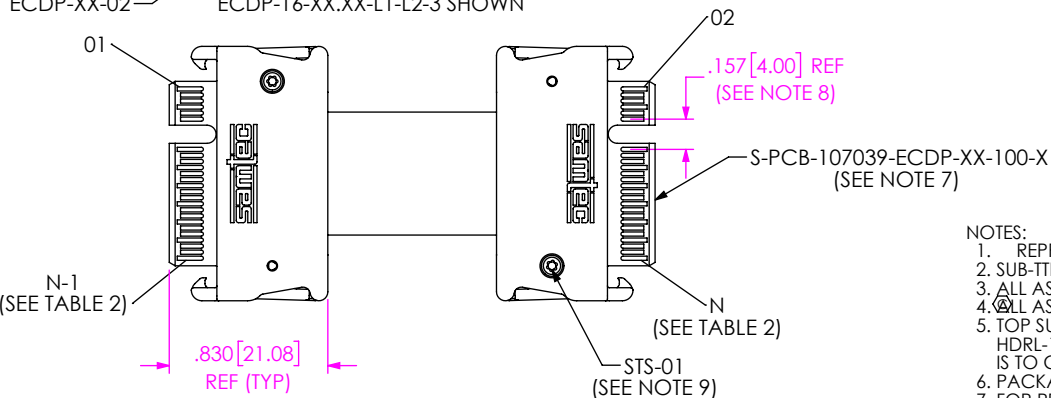


TABLE 2		
No. OF PAIRS	N	N-1
-04	18	17
-08	26	25
-16	50	49
-32	98	97

ECDP-XX-XX.XX-XX-XX-X-X

No OF PAIRS

-04, -08, -16, -32

LENGTH

-XX.XX(INCHES)
(03.75[95.3] MIN)
(SEE NOTE 2)
(SEE NOTE 10)

FIRST END

-B1: BOARD LOCK, NO HOUSING
-L1: DOUBLE VERTICAL WITH LATCHES (SEE SHT 3)
*-N1: NO LATCHES, NO HOUSING

CABLE

**-1: 100Ω ACCELERATE
**-2: 85Ω ACCELERATE
-3: 100Ω EYESPEED

WIRING OPTION

-1: PIN 1 TO PIN 1
-2: PIN 1 TO PIN 2
-3: PIN 1 TO PIN N-1
-4: PIN 1 TO PIN N

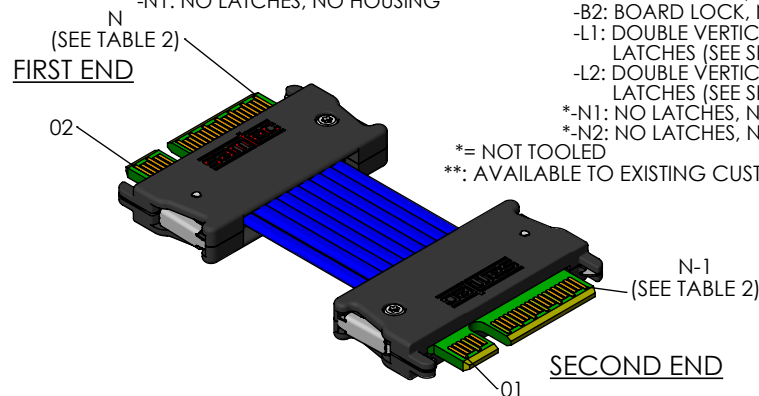
SECOND END

-B1: BOARD LOCK, NO HOUSING
-B2: BOARD LOCK, NO HOUSING
-L1: DOUBLE VERTICAL WITH LATCHES (SEE SHT 3)
-L2: DOUBLE VERTICAL WITH LATCHES (SEE SHT 3)

*-N1: NO LATCHES, NO HOUSING
*-N2: NO LATCHES, NO HOUSING

*= NOT TOOLED

**= AVAILABLE TO EXISTING CUSTOMERS ONLY



THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. SUB-TTF LENGTH IS EQUAL TO ECDP LENGTH.
3. ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
4. ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 300V.
5. TOP SUB-TTF NOT SHOWN IN THIS VIEW FOR CLARITY: HDRL-11 TO BE CENTERED ON LOWER SUB-TTF AS SHOWN. HDRL-11 IS TO CONTAIN PART NUMBER, SHOP NUMBER & DATE CODE.
6. PACKAGE ASSEMBLIES IN STATIC DISSIPATION BAGS.
7. FOR PRE-TINNING PROCESSING INFORMATION ON THE SUB-PCB'S, SEE TRAVELERS: PCB-102781-ECDP-XX-XXX-X, PCB-104164-ECDP-XX-XXX-X, PCB-107039-ECDP-XX-XXX-X AND PCB-107040-ECDP-XX-XXX-X.
8. KEY CONSUMES FOUR PITCHES.
9. TIGHTEN STS-01 TO 1.4-1.7 IN-LBS.
10. CABLE LENGTHS LONGER THAN 40.00[1016.0] ARE NOT SUPPORTED BY S.I. TEST DATA.
11. USE SAMTEC PART NUMBER EPOXY-06 FOR EPOXY APPLICATION.
12. NO HEAT SHRINK FOR -NX & -BX END WITH -3 CABLE (100 OHM EYESPEED).
13. REFER TO PREP-SPEC DRAWING FOR CABLE PREP DIMENSIONS. ASSEMBLY USES STANDARD PCB PREP.
14. FOR CABLE LENGTHS LESS THAN 5 INCHES, CABLE LENGTH AND OVERALL LENGTH TOLERANCE IS ±0.05 INCHES. FOR CABLE LENGTHS GREATER THAN 5 INCHES, USE ±1% FOR BOTH.

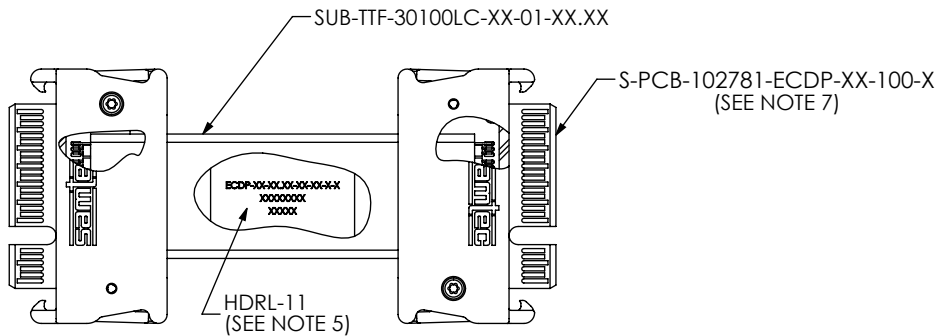


FIG 2 ECDP-16-XX.XX-LT-L2-1 SHOWN (NOT TOOLED) (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:1

DESCRIPTION: DIFF PAIR EDGE CARD CABLE ASSEMBLY

DWG. NO. ECDP-XX-XX.XX-XX-XX-X-X

BY: B RAY 09/14/2010 SHEET 1 OF 5

TABLE 1

-LX 100 OHM ACCELERATE

No. OF PAIRS	"A"	SUB-TTF QTY	SUB-TTF-30100LC-XX-01-XX.XX	S-PCB-102781-ECDP-XX-100-X (SEE NOTE 7)	ECDP-XX-01	ECDP-XX-02
-04	.821 [20.85]	2	SUB-TTF-30100LC-02-01-XX.XX	S-PCB-102781-ECDP-004-100-X	ECDP-04-01	ECDP-04-02
-08	.947 [24.05]	2	SUB-TTF-30100LC-04-01-XX.XX	S-PCB-102781-ECDP-008-100-X	ECDP-08-01	ECDP-08-02
-16	1.325 [33.66]	2	SUB-TTF-30100LC-08-01-XX.XX	S-PCB-102781-ECDP-016-100-X	ECDP-16-01	ECDP-16-02
-32	2.081 [52.86]	4	SUB-TTF-30100LC-08-01-XX.XX	S-PCB-102781-ECDP-032-100-X	ECDP-32-01	ECDP-32-02

-LX 85 OHM ACCELERATE

No. OF PAIRS	"A"	SUB-TTF QTY	SUB-TTF-3085LC-XX-01-XX.XX	S-PCB-102781-ECDP-XX-85-X (SEE NOTE 7)	ECDP-XX-01	ECDP-XX-02
-04	.821 [20.85]	2	SUB-TTF-3085LC-02-01-XX.XX	S-PCB-102781-ECDP-004-85-X	ECDP-04-01	ECDP-04-02
-08	.947 [24.05]	2	SUB-TTF-3085LC-04-01-XX.XX	S-PCB-102781-ECDP-008-85-X	ECDP-08-01	ECDP-08-02
-16	1.325 [33.66]	2	SUB-TTF-3085LC-08-01-XX.XX	S-PCB-102781-ECDP-016-85-X	ECDP-16-01	ECDP-16-02
-32	2.081 [52.86]	4	SUB-TTF-3085LC-08-01-XX.XX	S-PCB-102781-ECDP-032-85-X	ECDP-32-01	ECDP-32-02

-LX 100 OHM EYESPEED

No. OF PAIRS	"A"	SUB-TTF QTY	TTF-30100CU-XX-01-S	S-PCB-107039-ECDP-XX-100-X (SEE NOTE 7)	ECDP-XX-01	ECDP-XX-02
-04	.821 [20.85]	2	TTF-30100CU-02-01-S	S-PCB-107039-ECDP-004-100-X	ECDP-04-01	ECDP-04-02
-08	.947 [24.05]	2	TTF-30100CU-04-01-S	S-PCB-107039-ECDP-008-100-X	ECDP-08-01	ECDP-08-02
-16	1.325 [33.66]	2	TTF-30100CU-08-01-S	S-PCB-107039-ECDP-016-100-X	ECDP-16-01	ECDP-16-02
-32	2.081 [52.86]	4	TTF-30100CU-08-01-S	S-PCB-107039-ECDP-032-100-X	ECDP-32-01	ECDP-32-02

-NX 100 OHM ACCELERATE

No. OF PAIRS	"B"	SUB-TTF QTY	SUB-TTF-30100LC-XX-01-XX.XX	S-PCB-102781-ECDP-XX-100-X (SEE NOTE 7)	HST-X.XXX-XX-XXX
-04	.513 [13.03]	2	SUB-TTF-30100LC-02-01-XX.XX	S-PCB-102781-ECDP-004-100-X	HST-0.250-01-CLR
-08	.639 [16.23]	2	SUB-TTF-30100LC-04-01-XX.XX	S-PCB-102781-ECDP-008-100-X	HST-0.375-01-CLR
-16	1.017 [25.83]	2	SUB-TTF-30100LC-08-01-XX.XX	S-PCB-102781-ECDP-016-100-X	HST-0.625-01-CLR
-32	1.773 [45.03]	4	SUB-TTF-30100LC-08-01-XX.XX	S-PCB-102781-ECDP-032-100-X	HST-1.000-01-CLR

-NX 85 OHM ACCELERATE

No. OF PAIRS	"B"	SUB-TTF QTY	SUB-TTF-3085LC-XX-01-XX.XX	S-PCB-102781-ECDP-XX-85-X (SEE NOTE 7)	HST-X.XXX-XX-XXX
-04	.513 [13.03]	2	SUB-TTF-3085LC-02-01-XX.XX	S-PCB-102781-ECDP-004-85-X	HST-0.250-01-CLR
-08	.639 [16.23]	2	SUB-TTF-3085LC-04-01-XX.XX	S-PCB-102781-ECDP-008-85-X	HST-0.375-01-CLR
-16	1.017 [25.83]	2	SUB-TTF-3085LC-08-01-XX.XX	S-PCB-102781-ECDP-016-85-X	HST-0.625-01-CLR
-32	1.773 [45.03]	4	SUB-TTF-3085LC-08-01-XX.XX	S-PCB-102781-ECDP-032-85-X	HST-1.000-01-CLR

-NX 100 OHM EYESPEED

No. OF PAIRS	"B"	SUB-TTF QTY	TTF-30100CU-XX-01-S	S-PCB-107039-ECDP-XX-100-X (SEE NOTE 7)	HST-X.XXX-XX-XXX (SEE NOTE 12)
-04	.513 [13.03]	2	TTF-30100CU-02-01-S	S-PCB-107039-ECDP-004-100-X	N/A
-08	.639 [16.23]	2	TTF-30100CU-04-01-S	S-PCB-107039-ECDP-008-100-X	N/A
-16	1.017 [25.83]	2	TTF-30100CU-08-01-S	S-PCB-107039-ECDP-016-100-X	N/A
-32	1.773 [45.03]	4	TTF-30100CU-08-01-S	S-PCB-107039-ECDP-032-100-X	N/A

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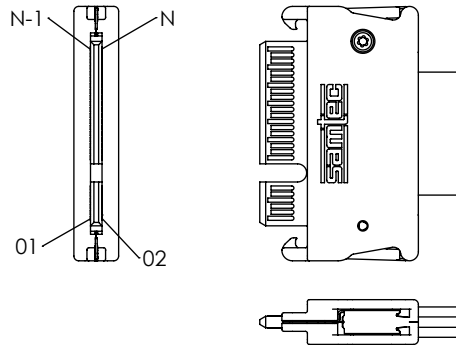
DESCRIPTION:
 DIFF PAIR EDGE CARD CABLE ASSEMBLY
 DWG. NO.
ECDP-XX-XX.XX-XX-XX-X-X
 BY: B RAY 09/14/2010 SHEET 2 OF 5

REVISION X

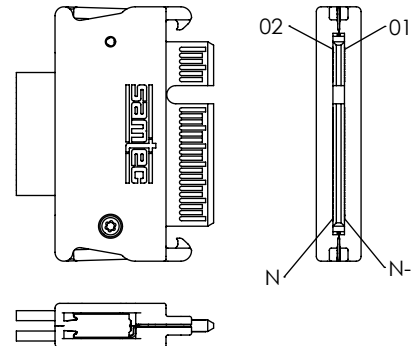
FIRST END

SECOND END

-L1 & -N1
(NX WILL NOT HAVE HOUSINGS)



-L1 & -N1
(NX WILL NOT HAVE HOUSINGS)



-L2 & -N2
(NX WILL NOT HAVE HOUSINGS)

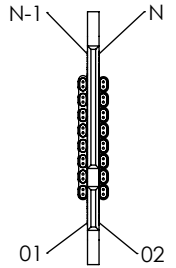
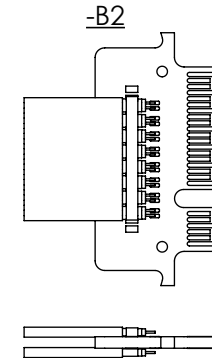
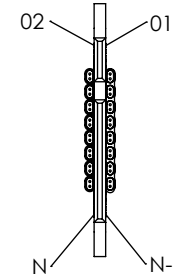
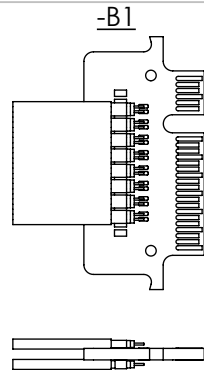
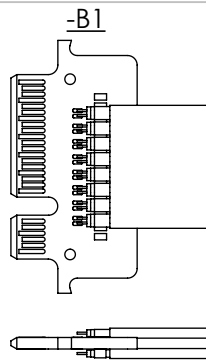
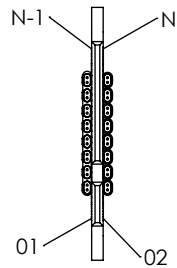
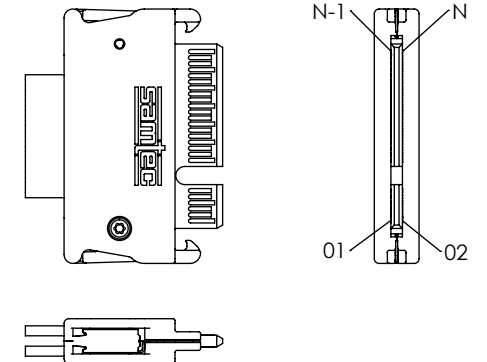


TABLE 1 (CONT'D)

-BX 100 OHM ACCELERATE

No. OF PAIRS	"C"	SUB-TTF QTY	SUB-TTF-30100LC-XX-01-XX.XX	S-PCB-104164-ECDP-XX-100-X (SEE NOTE 7)	HST-X.XXX-XX-XXX
-04	.813 [20.65]	2	SUB-TTF-30100LC-02-01-XX.XX	S-PCB-104164-ECDP-004-100-X	HST-0.250-01-CLR
-08	.939 [23.85]	2	SUB-TTF-30100LC-04-01-XX.XX	S-PCB-104164-ECDP-008-100-X	HST-0.375-01-CLR
-16	1.317 [33.45]	2	SUB-TTF-30100LC-08-01-XX.XX	S-PCB-104164-ECDP-016-100-X	HST-0.625-01-CLR
-32	2.073 [52.65]	4	SUB-TTF-30100LC-08-01-XX.XX	S-PCB-104164-ECDP-032-100-X	HST-1.000-01-CLR

-BX 85 OHM ACCELERATE

No. OF PAIRS	"C"	SUB-TTF QTY	SUB-TTF-3085LC-XX-01-XX.XX	S-PCB-104164-ECDP-XX-85-X (SEE NOTE 7)	HST-X.XXX-XX-XXX
-04	.813 [20.65]	2	SUB-TTF-3085LC-02-01-XX.XX	S-PCB-104164-ECDP-004-85-X	HST-0.250-01-CLR
-08	.939 [23.85]	2	SUB-TTF-3085LC-04-01-XX.XX	S-PCB-104164-ECDP-008-85-X	HST-0.375-01-CLR
-16	1.317 [33.45]	2	SUB-TTF-3085LC-08-01-XX.XX	S-PCB-104164-ECDP-016-85-X	HST-0.625-01-CLR
-32	2.073 [52.65]	4	SUB-TTF-3085LC-08-01-XX.XX	S-PCB-104164-ECDP-032-85-X	HST-1.000-01-CLR

-BX 100 OHM EYESPEED

No. OF PAIRS	"C"	SUB-TTF QTY	TTF-30100CU-XX-01-S	S-PCB-107040-ECDP-XX-100-X (SEE NOTE 7)	HST-X.XXX-XX-XXX (SEE NOTE 12)
-04	.813 [20.65]	2	TTF-30100CU-02-01-S	S-PCB-107040-ECDP-004-100-X	N/A
-08	.939 [23.85]	2	TTF-30100CU-04-01-S	S-PCB-107040-ECDP-008-100-X	N/A
-16	1.317 [33.45]	2	TTF-30100CU-08-01-S	S-PCB-107040-ECDP-016-100-X	N/A
-32	2.073 [52.65]	4	TTF-30100CU-08-01-S	S-PCB-107040-ECDP-032-100-X	N/A

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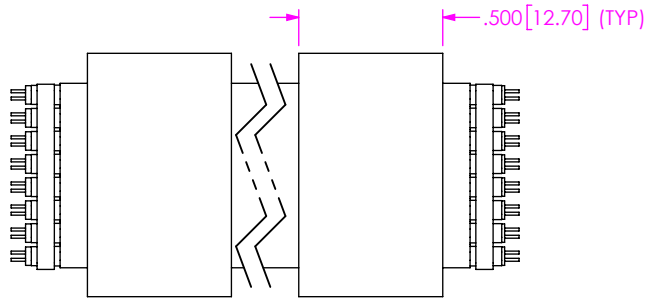
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DESCRIPTION:
DIFF PAIR EDGE CARD CABLE ASSEMBLY

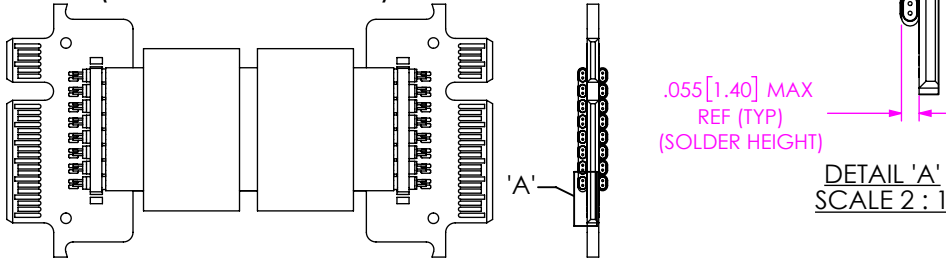
DWG. NO.
ECDP-XX-XX.XX-XX-XX-X-X

BY: B RAY 09/14/2010 SHEET 3 OF 5

IN-PROCESS 1 (-BX AND -NX OPTIONS ONLY)
 ADD HST TO RIBBON CABLE
 (SEE NOTE 12)

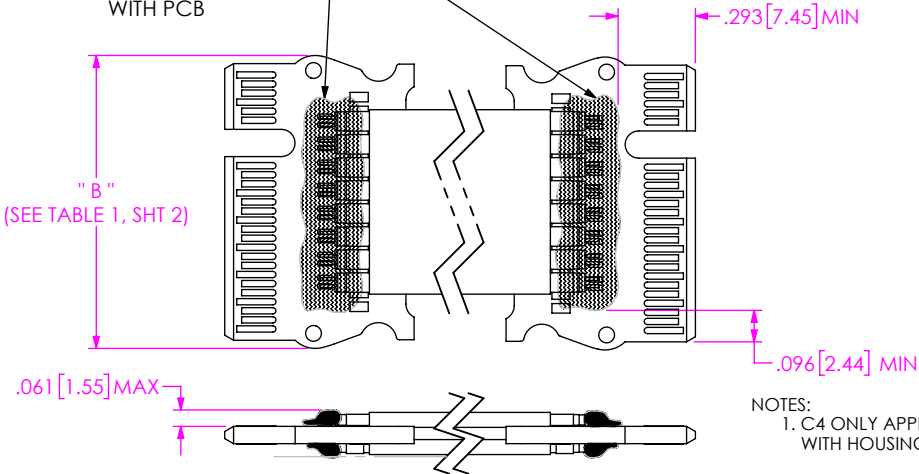


IN-PROCESS 2
 TERMINATE CABLE
 (ALL END OPTIONS)



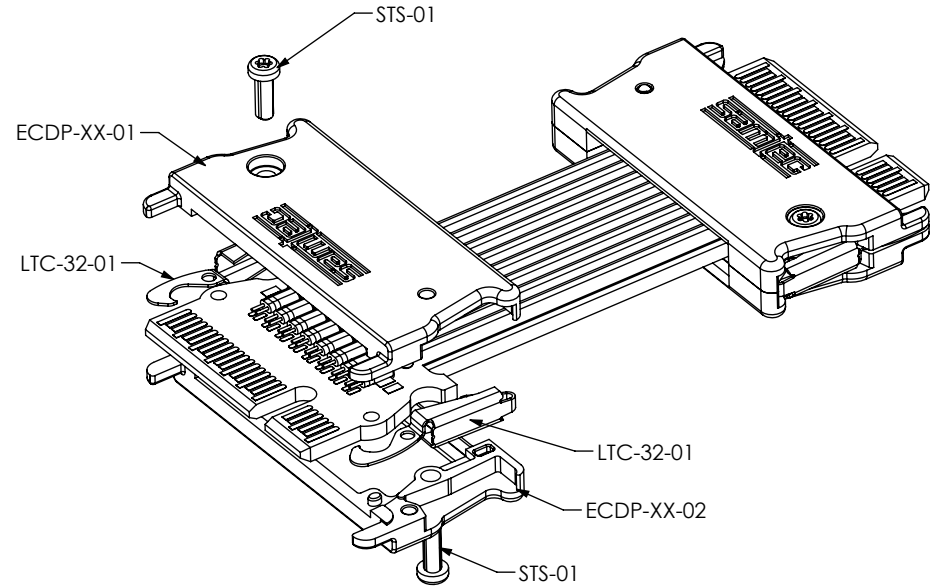
IN-PROCESS 3
 C4 ONLY APPLICABLE
 WITH HOUSING OPTIONS.

ADD UV EPOXY
 BOTH SIDES OF PCB
 ALL TERMINATIONS
 MUST BE COVERED.
 JACKETS TO BE UNCOVERED
 IF END OPTION HAS HOUSINGS
 (SEE NOTE 11)
 EPOXY HEIGHT MUST ALLOW
 HOUSING TO CONTACT FLUSH
 WITH PCB

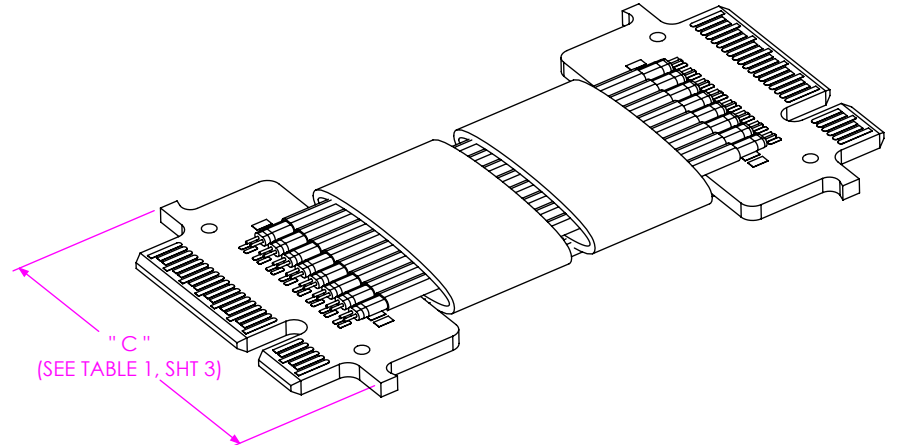


NOTES:
 1. C4 ONLY APPLICABLE
 WITH HOUSING OPTIONS.

IN-PROCESS 4 (-LX END OPTIONS ONLY)
 ADD HOUSINGS
 (ECDP-016-XX.XX-L1-L2-X-X)



IN-PROCESS 4 (-BX AND -NX END OPTIONS ONLY)
 FORM HEATSHRINK
 ECDP-016-XX.XX-B1-B2-X-X



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DESCRIPTION:
 DIFF PAIR EDGE CARD CABLE ASSEMBLY

DWG. NO.
 ECDP-XX-XX.XX-XX-XX-X-X

BY: B RAY 09/14/2010 SHEET 4 OF 5

		TABLE 5																											
No OF PAIRS		POSITIONS																											
-04	1 3 5 7	9 11 13 15 17																											
	G PAIR G	KEY (SEE NOTE 8)	G PAIR G G																										
	2 4 6 8		10 12 14 16 18																										
-08	1 3 5 7 9 11	13 15 17 19 21 23 25																											
	G PAIR G PAIR	KEY (SEE NOTE 8)	G PAIR G PAIR G																										
	2 4 6 8 10 12		14 16 18 20 22 24 26																										
-16	1 3 5 7 9 11	13 15 17 19 21 23 25 27 29 31 33 35 37 39 41 43 45 47 49																											
	G PAIR G PAIR	KEY (SEE NOTE 8)	G PAIR G PAIR G PAIR G PAIR G PAIR G PAIR G																										
	2 4 6 8 10 12		14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50																										
-32	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39 41 43 45 47 49 51 53	55 57 59 61 63 65 67 69 71 73 75 77 79 81 83 85 87 89 91 93 95 97																											
	G PAIR G PAIR G PAIR G PAIR G PAIR G PAIR G PAIR G PAIR	KEY (SEE NOTE 8)	G PAIR G PAIR G PAIR G PAIR G PAIR G PAIR G PAIR G PAIR G																										
	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54		56 58 60 62 64 66 68 70 72 74 76 78 80 82 84 86 88 90 92 94 96 98																										

TABLE 3

FIRST END OPTION	CABLE OPTION	FIRST END (SEE NOTE 7)	WIRING OPTION	FIRST END PIN #	SECOND END PIN #	SECOND END OPTION (SEE NOTE 7)			
						-L1 & N1	-B1	-L2 & N2	-B2
-L1 -N1	**-1 & **-2	S-PCB-102781-ECDP-XX-100-S S-PCB-102781-ECDP-XX-85-S	1	1	1	N/A	N/A	S-PCB-102781-ECDP-XX-XX-C	S-PCB-104164-ECDP-XX-XX-C
			2	1	2	N/A	N/A	S-PCB-102781-ECDP-XX-XX-S	S-PCB-104164-ECDP-XX-XX-S
			3	1	N-1	S-PCB-102781-ECDP-XX-XX-S	S-PCB-104164-ECDP-XX-XX-S	N/A	N/A
			4	1	N	S-PCB-102781-ECDP-XX-XX-C	S-PCB-104164-ECDP-XX-XX-C	N/A	N/A
	-3	S-PCB-107039-ECDP-XX-100-S	1	1	1	N/A	N/A	S-PCB-107039-ECDP-XX-XX-C	S-PCB-107040-ECDP-XX-XX-C
			2	1	2	N/A	N/A	S-PCB-107039-ECDP-XX-XX-S	S-PCB-107040-ECDP-XX-XX-S
			3	1	N-1	S-PCB-107039-ECDP-XX-XX-S	S-PCB-107040-ECDP-XX-XX-S	N/A	N/A
			4	1	N	S-PCB-107039-ECDP-XX-XX-C	S-PCB-107040-ECDP-XX-XX-C	N/A	N/A
-B1	**-1 & **-2	S-PCB-104164-ECDP-XX-100-S S-PCB-104164-ECDP-XX-85-S	1	1	1	N/A	N/A	S-PCB-102781-ECDP-XX-XX-C	S-PCB-104164-ECDP-XX-XX-C
			2	1	2	N/A	N/A	S-PCB-102781-ECDP-XX-XX-S	S-PCB-104164-ECDP-XX-XX-S
			3	1	N-1	S-PCB-102781-ECDP-XX-XX-S	S-PCB-104164-ECDP-XX-XX-S	N/A	N/A
			4	1	N	S-PCB-102781-ECDP-XX-XX-C	S-PCB-104164-ECDP-XX-XX-C	N/A	N/A
	-3	S-PCB-107040-ECDP-XX-100-S	1	1	1	N/A	N/A	S-PCB-107039-ECDP-XX-XX-C	S-PCB-107040-ECDP-XX-XX-C
			2	1	2	N/A	N/A	S-PCB-107039-ECDP-XX-XX-S	S-PCB-107040-ECDP-XX-XX-S
			3	1	N-1	S-PCB-107039-ECDP-XX-XX-S	S-PCB-107040-ECDP-XX-XX-S	N/A	N/A
			4	1	N	S-PCB-107039-ECDP-XX-XX-C	S-PCB-107040-ECDP-XX-XX-C	N/A	N/A

TABLE 4

No. OF PAIRS	No OF POSITIONS PER ROW (CONNECTOR)
-04	9
-08	13
-16	25
-32	49

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DO NOT SCALE DRAWING

SHEET SCALE: 1:1

DESCRIPTION:
 DIFF PAIR EDGE CARD CABLE ASSEMBLY

DWG. NO.
 ECDP-XX-XX.XX-XX-XX-X-X

BY: B RAY 09/14/2010 SHEET 5 OF 5