Ratchet Hand Tools (YHT, YNT, YDT, YG, YS)

Ratchet hand tools are widely used to crimp small terminals. The proper crimping pressure is ensured by a ratchet which automatically controls the crimping force. Five different types –YHT, YNT, YDT, YG and YS – are available and can be selected according to the type of terminal to be crimped.

Tool Series	Type of Applicable Terminals	Light Duty Tools Length: YN series305 mm (12.0") Others295 mm (11.6") Width: YNT & YN series75 mm (3.0") Others70 mm (2.8") Weight: YN series600 g (1.3 lbs) Others500 g (1.1 lbs)				Heavy Duty Tools Length: YHT-8S310 mm (12.2")				
		Terminal Nominal Size	Tool Model No.	19-10	Terminal Nominal Size					
ҮНТ	Non- insulated	0.5	YHT-2622		- 8	YHT-8S				
	terminals/ splices	1.25 2 3.5 5.5	YHT-2210 (Note:2)		Ü					
	Insulated terminals/ splices (Note:1)	0.5	YNT-2622							
YNT		1.25	YNT-2216		5.5	YNT-1210S				
		2	YNT-1614							
YN	Bullet (PC type)	0.5 1.25 2	YN-2014		_	_	_			
YDT	Non-insulated terminals with copper sleeve (Note:1)	1.25	YDT-2216		5.5	YDT-1210S				
וטו		2	YDT-1614		3.3	101-12103				

Note:1) By adjusting the eccentric cam, these tools can be used both for straight type and flared type insulated terminals.

²⁾ YHT-2210 conforms to JIS C9711. (Certificate No. JQ 0608020)

Ratchet Hand Tools (YHT, YNT, YDT, YG, YS)

Tool Series	Type of Applicable Terminals	Light Duty Tools Length: 295 mm (11.6") Width: YNTseries75 mm (3.0") Others70 mm (2.8") Weight: 500 g (1.1 lbs)				Heavy Duty Tools Length: YHT-8S310 mm (12.2") Others300 mm (11.8") Width: 75 mm (3.0") Weight: 900 g (2.0 lbs)			
		Terminal Nominal Size	Tool Model No.	10	Terminal Nominal Size	Tool Model No.			
	Flag type terminals	1.25	YG-2216						
YG		2	YG-1614		8	YG-8S	YG-8S		
		5.5	YG-1210		14	YG-14S			
	Closed-end splices	0.5	YS-2622						
YS		1.25	YS-2216		Q	8 YS-8S	0.1 (6)		
10		2	YS-1614		3				
		5.5	YS-1210						

Pneumatic Tools (YA series)

These pneumatic tools operate on compressed air ranging from 75 to 85 PSI (5.0 to 6.0 kg/cm²){500 to 600 kPa} for quick and accurate crimping, and are very efficient for continuous crimping.

The dies are classified according to the type and size of the solderless terminal. Refer to the table of appropriate tools at the back of this catalog for information on each of the dies. **Dies should be ordered separately.**

The die can be easily changed by using the two dis setting pins and the tool provided.

Se	ries	YA-1	YA-2
teri spl	plicable minals/ ices minal size	* 0.5 to 5.5 Non-insulated terminals/splices * 0.5 to 2 Insulated terminals, Non-insulated terminals with copp * 1 to 5(5.5) Closed-end splices * 1.25 to 5.5 Flag terminals	er sleeve
	indard-type irtable type)	Model No. YA-1 Specifications Weight: 1.7 kg (3.8 lbs) Length: 300 mm (11.8") O.D.: 90 mm (3.5") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 1.6 N \(\ell / \text{Cycle} \)	Model No. YA-2 Specifications Weight: 1.3 kg (2.9 lbs) Length: 250 mm (9.8") O.D.: 90 mm (3.5") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 0.8 N\$\ell\$/cycle
l-type	(air foot valve type)	Model No. YAT-1A Main unit: YA-1A (mounted on bench unit) Air foot switch: AV-250 (incl. air hose) Specifications Air consumption: 1.6 N\(\ell\)/cycle	Model No. YAT-2A Main unit: YA-2A (mounted on bench unit) Air foot switch: AV-250 (incl. air hose) Specifications Air consumption: 1.6 N \(\ell \)/cycle
Bench-type	(solenoid valve type)	Model No. YAD-1A Main unit: YA-1A D-4 Power source: AC 100 V, AC 115 V, AC 230 V Single phase Specifications Air consumption: 1.6 Nℓ /cycle	Model No. YAD-2A Main unit: YA-2A D-4 Power source: AC 100 V, AC 115 V, AC 230 V Single phase Specifications Air consumption: 1.6 N \(\ell \) /cycle

Crimping tools/machines Pneumatic Tools (YA series)

Se	ries	YA-4	YA-5
teri spl	olicable minals/ ices minal size	 * 1.25 to 14 Non-insulated terminals/splices * 1.25 to 5.5 Insulated terminals, Non-insulated terminals with copper sleeve * 1 to 8 Closed-end splices * 1.25 to 14 Flag terminals 	* 8 to 60 Non-insulated terminals/splices * 8 to 60 Flag terminals
	ndard-type rtable type)	Model No. YA-4 Specifications Weight: 3.0 kg (6.6 lbs) Length: 185 mm (7.3") Width: 88 mm (3.5") Height: 275 mm (10.8") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 2.4 N ℓ/cycle	Model No. YA-5 Specifications Weight: 9.7 kg (21.4 lbs) Length: 300 mm (11.8") Width: 125 mm (4.9") Height: 450 mm (17.7") Air pressure: 490 to 590 kPa (5 to 6 kgf/cm²) Air consumption: 7.8 NJ /cycle
1-type	(air foot valve type)	Model No. YAT-4A Main unit: YA-4A Air foot switch: AV-250 (incl. air hose) Specifications Air consumption: 4.8 N \(\ell \) /cycle	Control Unit
Bench-type	(solenoid valve type)	Model No. YAD-4A Main unit: YA-4A D-4. Power source: AC 100 V, AC 115 V, AC 230 V Single phase Specifications Air consumption: 4.8 Nl /cycle	Machine model No. D-4H Applicable tool: YA-1A, YA-2A, YA-4A, YA-5A Power source: AC 100 V only Air pressure: 540 to 590 kPa (5.5 to 6 kgf/cm²) Dimensions: 220 mm (8.7") W x 230 mm (9.1") L x 175 mm (6.9") H Weight: Approx. 6 kg (13.2bs) Features: Control Unit with Terminal Holding Mechanism (crimping terminal-crimping sleeve)

Crimping tools/machines Hydraulic Tools (BCT, YPT)

Applicable terminals/ splices Nominal size	Hand operated type
0.5 to 14 terminals/splices	
8 to 60 terminals/splices	Tool Model No.: YPT-60N Dimensions: 435 mm (17.0") L x 75 mm (3.0") H x 130 mm (5.1") W Weight: Approx. 3.0 kg (6.6 lbs.) Max. pressure output: 69 kN (7 tonf) Dies: 1 set for the terminals of nominal size 8 to 60 Remarks: Conforms to JIS C9711 (G) (Certificate No. JQ 0307101)
8 to 150 terminals/splices	Tool Model No.: YPT-150-1 Dimensions: 518mm (20.4") L x 190 mm (7.5") H x 160 mm (6.3") W Weight: Approx. 7.4 kg (16.3 lbs.) Max. pressure output: 186kN (19 tonf) Dies: 1 set for the terminals of nominal size 8 to 150

Foot Operated Hydraulic Unit YF-1 / Electrically Operated Hydraulic Unit & Crimping Head

4. CRIMPING HEAD (P.97)

4-1. DIES (P.97)

YF-1 Foot Operated Hydraulic Unit

1. YF-1

Specifications

Dimensions	620L x 176W x 350H mm (24.4"L x 6.9"W x 13.8"H)
Weight	17 kg (37.5 lbs)
Max. pressure output	68.6 MPa (700 kgf/cm²)

[Ordering example]

When you'd like to crimp non-insulated terminals of nominal size 60, for example, by using the YF-1, place an order for:

- 1. **YF-**1
- 1-1. High Pressure Hose

(2 m unless otherwise specified) & Male Couplers (1 pair)

1-2. Tripod

Mounting fixture 150 Mounting fixture 60

- 4. Crimping head: YET-60-1
- 4-1 Dies

No need. Dies comes with YET-60-1.



1-1. HIGH PRESSURE HOSE

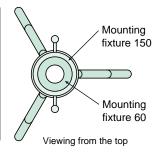
Specifications

- * Comes without couplers.
- * Triple steel wire-reinforced rubber hose
- * Hose diameter: I.D.6 mm (.24"), O.D. 20.5 mm (.81")
- * Hose fitting thread diameter: 3/8
- * Minimum breaking pressure: 196 MPa (2,000 kg/cm²)
- * Minimum bending radius: R120 mm (R4.7")
- * Length: 2 m (6' 7") standard, max. 15 m (49' 2")

1-2. TRIPOD

O-marked parts are required to mount a crimping head on the tripod.

Crimping				
head model No.	Tripod	Mounting fixture 150	Mounting fixture 60	
YET-300-1 YET-300N	0	х	х	
YET-150-2 YEG-150	0	0	Х	
YET-60-1 YNE-38	0	0	0	



Foot Operated Hydraulic Unit YF-1 / Electrically Operated Hydraulic Unit & Crimping Head

Electrically Operated Hydraulic Unit

2. E-4

Specifications

	Output			Dimensions mm (in.)			D		
Motor kW	Maximum pressure MPa	Discharge ℓ /min.	Overall length	Width	Height	Weight kg (lbs)	Power	Accessories (ft.)	
200 V 3 phase 1.5	68.6 (700 kgf/cm²)	2.2	370 (14.6)	340 (13.4)	970 (38.2)	75 (166) approx.	200 V 3 phase	High-pressure hose [length : 2 m (6.7)] Crimping head mounting fixture Power cord [length : 5.4 m (17.8)] Foot switch [2-stage type]	

Note:1) Crimping heads should be ordered separately

2) Conforms to JIS C9711. (9) (Certificate No. JQ0508153)

[Ordering example]

When you'd like to crimp non-insulated terminals of nominal size 60, for example, by using the E-4, place an order for:

- 2. **E-4**
- Crimping head: YET-60-1
- 4-1. Dies:

No need. Dies comes with YET-60-1.



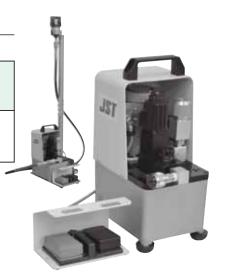
Specifications

Output			Dimen	Dimensions mm (in.)			Dawar		
Motor W	Maximum pressure MPa	Discharge m ℓ /min.	Overall length	Width	Height	Weight kg (lbs)	Power	Accessories (ft.)	
100 V Single phase 350	68.6 (700 kgf/cm²)	200	215 (4.5)	115 (4.5)	370 (14.6)	14.3 (31.5) approx.	100 V Single phase	Power cord [length: 3 m (9.8)] Foot switch [2-stage type]	

Note:1) Head holder set " EP-1-HMJ950A "should be ordered separately.

High-pressure hose (2 m [6.7ft]) should be ordered separately.
 Applicable crimping head "YET-60-1,YET-150-2" should be ordered separately.
 Refer to "SELECTION TABLE OF PROPER TOOLING" for details. Contact JST for "YNT-38,YEG-150"





Crimping Head & Dies

4. CRIMPING HEAD



YET-60-1











4-1. DIES

The dies are made of a special alloy, chrome plated, and then finished under a stringent quality control system. Both female and male dies are available to suit the type and size of terminal to be processed.

Specifications

YNE-38

Model No.	Dimension	ns mm (in.)	Weight	Maximum Maximum allowable		Applicable terminals/splices	Diec	
Wiodei No.	Height Outer diameter				pressure	Nominal size	Dies	
YNE-38	213 (8.4)	72 (2.8)	2.2 (4.9)	79 (8)		8 to 38 (Insulated terminals with copper sleeve)	Order separately.	
YET-60-1	191 (7.5)	72 (2.8)	2.6 (5.7)	79 (8)		8 to 60 (Non-insulated terminals/splices)	1set included	
YET-150-2	221 (8.7)	90 (3.5)	5.3 (11.7)	196 (20)	68.6 MPa	8 to 150 (Non-insulated terminals/splices)	1set included	
YEG-150	245 (9.6)	90 (3.5)	5.3 (11.7)	196 (20)	(700 kgf/cm ²)	8 to 100 (Flag terminals)	Order separately.	
YET-300-1	284 (11.2)	125 (4.9)	13.0 (28.7)	353 (36)		60 to 325 (Non-insulated terminals/splices)	1set included	
YET-300N	287 (11.3)	125 (4.9)	14.0 (30.9)	353 (36)		except 250	Order separately.	

Note:1) YET-60-1, YET-150-2 and YET-300-1 come with a full set of their dies. For the heads YNE-38, YEG-150 and YET-300N, order their dies separately.

- 2) The YET-300N crimping head allows reversible mounting of dies i.e. the position of the female and male dies can be switched to facilitate the work to be done.
- 3) The die for YET-300-1 and the die for YET-300N are not interchangeable.
- 4) YET-60-1, YET-150-2 and YET-300-1 conform to JIS C9711. (9) (Certificate No. JQ0508153)

Semi-automatic Crimping Machine AP-F6

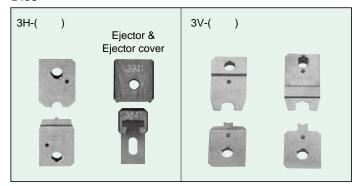
This machine is loaded with tape-on solderless terminals which are wound on a reel. Crimping is performed automatically by operation of a foot switch or touch sensor. Each crimping operation requires only one second, so more than 2,000 terminals can be crimped per hour during continuous operation. Operation of the machine requires almost no training, and the machine can be easily moved.

Dies should be ordered separately.

Specifications

Model No.	AP-F6
Dimensions	264W x 415L x 385H mm (10.4"W x 16.3"L x 15.2"H)
Weight	50 kg (110lbs)
Power supply	100/115/220/240 V AC, Single phase, 50/60 Hz
Air pressure	490 to 690 kPa (5 to 7 kgf/cm²)
Pressure output	14.7 kN (1,500 kg)
Applicable terminals	Tape-on solderless terminals (insulated and non-insulated) with a nominal size of 0.5 to 5.5.

Dies





•Touch-sensor-system cannot be applied to some of the terminals/splices.

Semi-automatic Crimping Machine AP-F6

AP-F6 Crimping Dies

	Terminals				Dies		
_		Nominal	0.41	Cond	luctor	Insulation	
Туре	Model No. Prefix (Suffix*)	Size	Set No.	Upper	Lower	Upper	Lower
		0.5	3H-2622	3102	3101	_	_
Non-inculated terminals		1.25	3H-2216	3112	3111	_	_
Non-insulated terminals	_	2	3H-1614	3122	3121	_	_
		5.5	3H-1210N	3132N	3131N	_	_
	(F)V, (F)N, (F)ND, (F)VD	0.5	3V-2622N	3201N	3202N	3301N	3302N
	(F)V, (F)N, FVX, (F)VDDF, FVDDM, (F)VDGM, CVDGF, (F)LVDDF, FLVZDF, FVZDF	1.25	3V-2216N	3211N	3212N	3311N	3312N
Insulated terminals		2	3V-1614N	3221N	3222N	3321N	3322N
Insulated quick disconnect		1.25	3V-2216D	3211D	3212D	3311D	3312D
	(F)VD, (F)ND	2	3V-1614D	3221D	3222D	3321D	3322D
	(F)V, (F)N, FVX, (F)VD, (F)ND, (F)VDDF, FVDDM, LVDDF	5.5	3V-1210N	3231N	3232N	3331N	3332N
		1	3S-2218D	3411C	3412C	(Spa 3011SD	cers) 3012SD
Closed-end splices	CE,-SD*	2	3S-1614D	3421C	3422C	3021SD	3022SD
		5.5	3S-1210D	3431C	3432C	3031SD	3032SD

Note *: Parts for ejector (Part nos. 3841+3941) are optional.

SELECTION TABLE OF PROPER TOOLING

Terminals/Splices				Ratchet hand tools (Light duty)	Ratchet hand tools (Heavy duty)	Pneumatic tools				Semi-automatic crimping machine
						Standard-type YA-1 YA-2 Bench-type Bench-type		Standard-type YA-4 Bench-type	YA-5	AP-F6
Type -	Applicable Wire [Stranded]		Nominal size		N	YAT-1A AYAD-1A	YAT-2A YAD-2A	YAT-4A YAD-4A	1	
	ACM#	111111		11	1, 1	Dies	Dies	Dies	Dies	Dies
_	26 to 22	0.2 to 0.5	0.5	YHT-2622		AD-100	_	_	_	3H-2622
	22 to 16	0.25 to 1.65	1.25			AD-101	AD-501	AD-900	_	3H-2216 3H-1614
	16 to 14	1.04 to 2.63 3.5	3.5		_		_	_		30-1014
	12 to 10	2.63 to 6.64	5.5	⊕ YHT-2210		AD-101	AD-501	AD-900	_	3H-1210N
	8	6.64 to 10.52	8		YHT-8S			AD-901	AD-951	
	6	10.52 to16.78	14	_	_	_	_	AD-902	AD-952	_
Non-	4	16.78 to 26.66	22						AD-953	
insulated	2	26.66 to 42.42	38	_	_	_	_	_	AD-954	
-	1/0	42.42 to 60.57	60						AD-955	
-	2/0	60.57 to 76.28	70						_	_
-	3/0 4/0	76.28 to 96.30 96.3 to117.2	80 100			_				
	250/300	96.3 t0117.2 117.2 to 152.05	150	_						
	350	152.05 to 192.6	180							
	400	192.6 to 242.27	200							
	600/650	242.27 to 325	325							
	26 to 22	0.2 to 0.5	$0.5 \frac{N, V, VD}{FN, FV, FVD}$	YNT-2622	_	AD-200 AD-200F	AD-600	_	_	3V-2622N
	22 to 16	0.25 to 1.65	1.25 N, V, VD FN, FV, FVD,FVX	YNT-2216	_	AD-201 AD-201F	AD-601	(AD-911) (AD-911F)	_	3V-2216N
Insulated	16 to 14	1.04 to 2.63	2 N, V, VD FN, FV, FVD, FVX	YNT-1614	_	AD-202 AD-202F	AD-602	(AD-912) (AD-912F)	_	3V-1614N
	12 to 10	2.63 to 6.64	5.5 N, V, VD FN, FV, FVD,FVX	_	_	_	_	AD-913 AD-913F	_	3V-1210N
Fully-nylon	20 to 18	0.5 to 0.75	0.5 PCM PCF	YN-2014	_	(AD-210)	_	_	_	_
-insulated with copper	18 to 16	0.75 to 1.25	1.25 PCM PCF	YN-2014 YNT-2216	_	AD-201F	AD-601	AD-911F	_	_
sleeve	14	2.0	2 PCM PCF	YN-2014 YNT-1614	-	AD-202F	AD-602	AD-912F	_	_
	26 to 22	0.2 to 0.5	0.5 D FD	(YDT-2622)	_	(AD-400) (AD-400F)	(AD-700)	_	_	_
Non- insulated	22 to 16	0.25 to 1.65	1.25 D FD	(YDT-2216)	_	(AD-401) (AD-401F)	_	(AD-921) (AD-921F)	_	_
with copper sleeve	16 to 14	1.04 to 2.63	2 D FD	(YDT-1614)	_	(AD-402) (AD-402F)	(AD-702)	(AD-922) (AD-922F)	_	_
	12 to 10	2.63 to 6.64	5.5 D FD	_	(YDT-1210S)	_	_	(AD-923) (AD-923F)	_	_
Closed-end	26 to 22	0.2 to 0.6	0.5-SD	YS-2622	_	(AD-300)	_	_		_
	22 to 16	0.5 to 1.75	CE1 1-SD	YS-2216	_	AD-301	AD-801	(AD-931)	_	3S-2218D
	22 to 16 16 to 14	1.0 to 1.75 1.0 to 3.0	CE2							3S-1614D
	16 to 14	1.5 to 3.0	2-SDW	YS-1614	_	AD-302	AD-802	(AD-932)	_	— —
	16 to 14	1.0 to 2.5	2-SD	YS-1614	_	AD-302	AD-802	(AD-932)	_	3S-1614D
	12 to 10	2.5 to 6.0	CE5	YS-1210		AD-303	AD-803	(AD-933)		3S-1210D
	12 to 10	2.0 to 5.5	5.5-SD	13-1210	_	AD-303	AD-803	(AD-933)	_	33-1210D
	8	4.0 to 9.0	CE8 8-SD	_	YS-8S	_	_	(AD-934)	_	_
	8 22 to 16	4.0 to 9.0 0.25 to 1.65	8-SD 1.25	(YG-2216)		(AG-10)	(AD-504G)	(AD-941)		
	16 to 14	1.04 to 2.63	2	(YG-2216) (YG-1614)	┤ _	(AG-10) (AG-20)	(AD-504G)	(AD-941) (AD-942)	_	_
	12 to 10	2.63 to 6.64	5.5	(YG-1210)	1	(AG-20)	(AD-501G)	(AD-942)		
	8	6.64 to 10.52	8	(. 5 1210)	YG-8S		(5 5525)	(AD-945)	(AD-951G)	
	6	10.52 to 16.78	14		YG-14S	_	_	(AD-946)	(AD-952G)	
	4	16.78 to 26.66	22				_	_	(AD-953G)	
Flag				_	_	_	_	_	(AD-954G)	
Flag	2	26.66 to 42.42	38						` '	
Flag	1/0	42.42 to 60.57	60	_	_	_	_	_	(AD-955G)	_
Flag				_	_	_	_	_	` '	_

Note: 1) Model numbers inside parentheses require somewhat longer for delivery. 2) Products marked with @ conform to standard JIS C9711.

3) The dies 3H-****(for the machine AP-F6, to crimp non-insulated terminals) require the ejector and ejector cover.

SELECTION TABLE OF PROPER TOOLING

OLLL\			(Hydraul	ic tools	Foot operated	1	Eloc	ctrically operat	ed		
Terminals/Splices				YPT-60N	YPT-150-1	hydraulic unit			raulic unit (1)s		EP-1	
			JIP 1-00IN	Crimping heads								
		cable Wire randed]		4		YNE-38	(Body) YF-1, E-4, EP-1			(Body) YF-1, E-4		
	AWG #	mm ²	Nominal size			TNE-38	YET-60-1	YET-150-2	(YEG-150)	YET-300-1	(YET-300N)	
				Female die	Female die Male die	Female die Male die	Female die	Female die	Female die	Female die	Female die	
	8	6.64 to 10.52	8	Male die TD-121 TD-111	TD-221 TD-211	—	Male die TD-121 TD-111	Male die TD-221 TD-211	Male die —	Male die —	Male die	
	6	10.52 to16.78	14	TD-122 TD-111	TD-222 TD-211	_	TD-122 TD-111	TD-222 TD-211	_	_	_	
	4	16.78 to 26.66	22	TD-123 TD-112	TD-223 TD-212	_	TD-123 TD-112	TD-223 TD-212	_	_	_	
	2	26.66 to 42.42	38	TD-124 TD-112	TD-224 TD-212	_	TD-124 TD-112	TD-224 TD-212	_	_	_	
	1/0	42.42 to 60.57	60	TD-125 TD-113	TD-225 TD-213	_	TD-125 TD-113	TD-225 TD-213	_	TD-321 TD-311	(TD-321N) (TD-311N)	
	2/0	60.57 to 76.28	70	_	TD-226 TD-213	_	_	TD-226 TD-213	_	TD-322 TD-311	(TD-322N) (TD-311N)	
Non- insulated	3/0	76.28 to 96.30	80	_	TD-227 TD-214	_	_	TD-227 TD-214	_	TD-323 TD-312	(TD-323N) (TD-312N)	
	4/0	96.3 to117.2	100	_	TD-228 TD-214	_	_	TD-228 TD-214	_	TD-324 TD-312	(TD-324N) (TD-312N)	
	250/300	117.2 to 152.05	150	_	TD-229 TD-215	_	_	TD-229 TD-215	_	TD-325 TD-313	(TD-325N) (TD-313N)	
	350	152.05 to 192.6	180	_	_	_	_	_	_	TD-326 TD-313	(TD-326N) (TD-313N)	
	400	192.6 to 242.27	200	_	_	_	_	_	_	TD-327 TD-314	(TD-327N) (TD-314N)	
	_	250	250*	_	_	_	_	_	_	TD-329 TD-315	_	
	600/650	242.27 to 325	325	_	_		_	_	_	TD-328 TD-315	(TD-328N) (TD-315N)	
Insulated	8	6.64 to 10.52	8 FVD	_	_	(DH-121) (DH-111)	_	_	_	_	_	
	6	10.52 to16.78	14 FVD	_	_	(DH-122) (DH-112)	_	_	_	_	_	
	4	16.78 to 26.66	22 FVD	_	_	(DH-123) (DH-113)	_	_	_	_	_	
	2	26.66 to 42.42	38 FVD	_	_	(DH-124) (DH-114)	_	_		_	_	
	22 to 16	0.25 to 1.65	1.25	_	_	_	_	_	_	_	_	
	16 to 14	1.04 to 2.63	2	_	_	_	_	_	_	_	_	
	12 to 10	2.63 to 6.64	5.5	_	_	_	_	_	(FD-321)	_	_	
	8	6.64 to 10.52	8	_	_	_	_	_	(FD-321) (FD-311)	_	_	
	6	10.52 to 16.78		_	_	_	_	_	(FD-322) (FD-311) (FD-323)	_	_	
	4	16.78 to 26.66		_	_	_	_	_	(FD-323) (FD-312) (FD-324)	_	_	
	2	26.66 to 42.42	38	_	_	_	_	_	(FD-324) (FD-312) (FD-325)	_	_	
	1/0	42.42 to 60.57	60	_	_	_	_	_	(FD-323) (FD-313)	_	_	
	2/0	60.57 to 76.28	70	_	_	_	_	_	(FD-327)	_	_	
	3/0	76.28 to 96.3	80	_	-	_	_	_	(FD-314)	_	_	
	4/0	96.3 to 117.2	100	— VET 200N	not interchangeal	_	_	_	(FD-314)	_	_	

Note: 4) The die for YET-300-1 and the die for YET-300N are not interchangeable. 5) * marked product is an option.