

**PowerCycling PC Series Thermoelectric Cooler**

**Note: This product is not recommended for new designs.**

This product series has been replaced with the PowerCycling PCX Series.

The recommended replacement is:

MFG Part Number: 387005695

Description: PCX8-12-F1-4040-TA-RT-W6

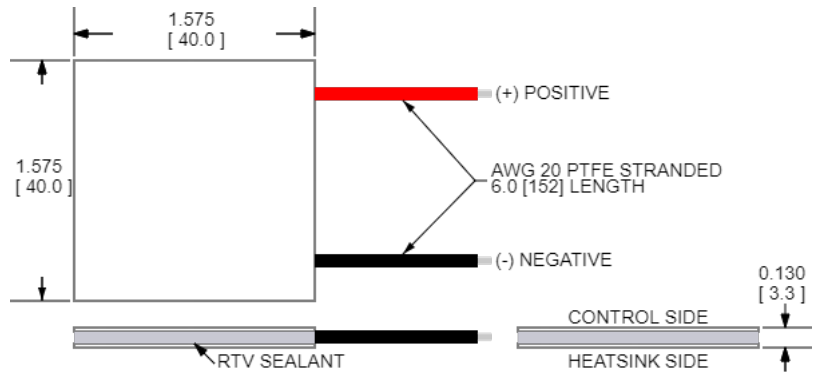


**Features**

- High thermal cycling capability
- Precise temperature control
- Reliable solid-state operation
- No sound or vibration
- RoHS-compliant

**Applications**

- Thermoelectric Modules Accelerate PCR Thermal Cycling
- DNA Amplification (PCR)



CERAMIC MATERIAL: Al<sub>2</sub>O<sub>3</sub>

SOLDER CONSTRUCTION: 232°C, SbSn

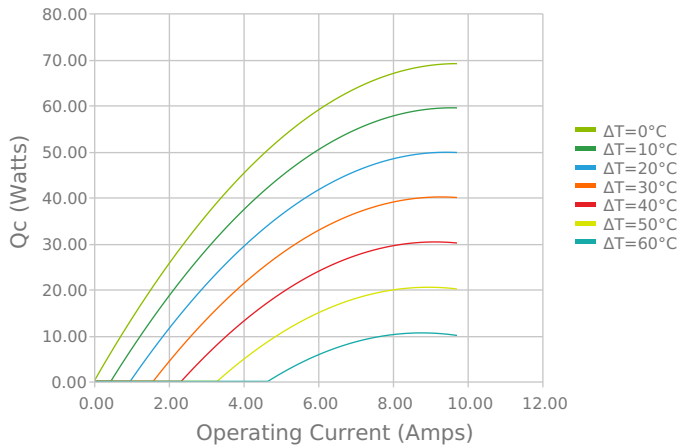
INCHES [MM]

Note: Allow 0.020 in [0.5 mm] around perimeter of the thermoelectric cooler and lead wire attachment to accommodate sealant

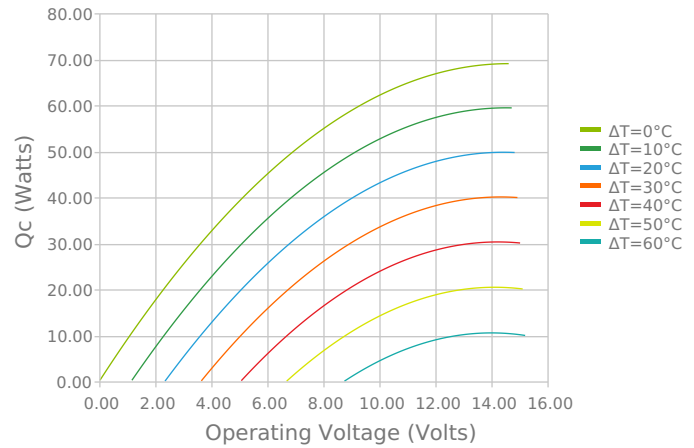
**ELECTRICAL AND THERMAL PERFORMANCE**

For maximum performance, be sure to orient the CONTROL side of the TEC against the application to be managed and the HEATSINK side against the heat sink or other heat rejection method. The CONTROL side is always opposite the side with lead attachments. Lead attachment is a passive heat loss and less impactful if located on the side that attaches to the heat exchanger.

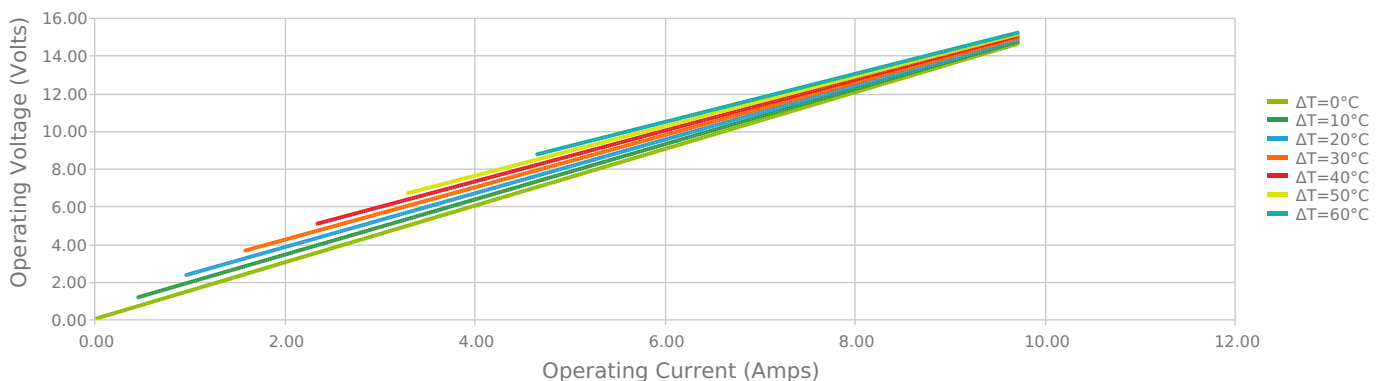
Heat Pumped at Cold Side  
Thot = 27 °C



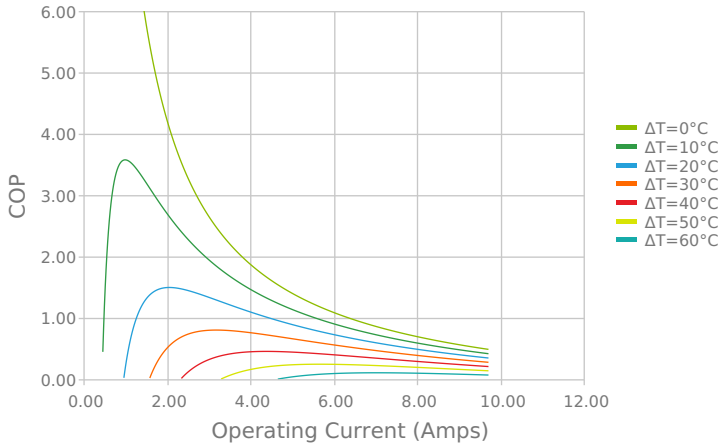
Heat Pumped at Cold Side  
Thot = 27 °C



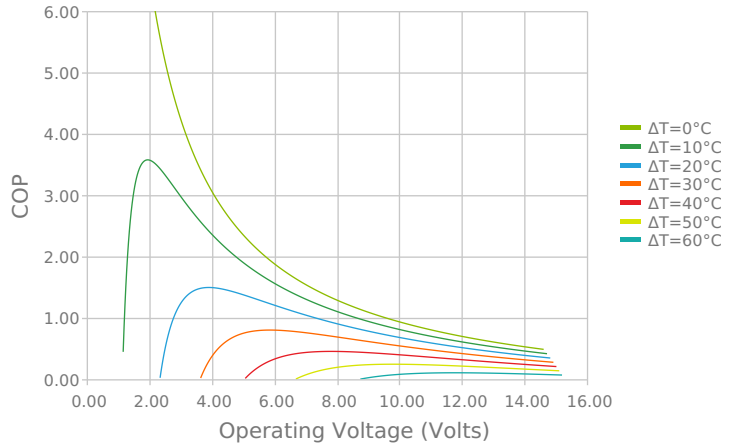
Current vs Voltage (I vs V)  
Thot = 27 °C



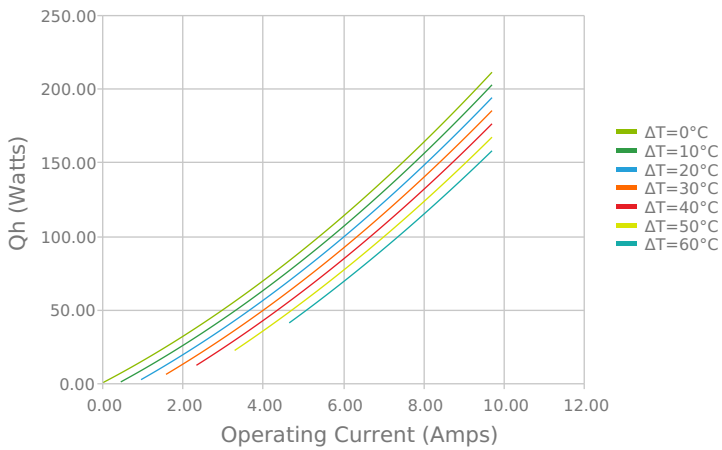
Coefficient of Performance (COP = Qc/Pin)  
Thot = 27 °C



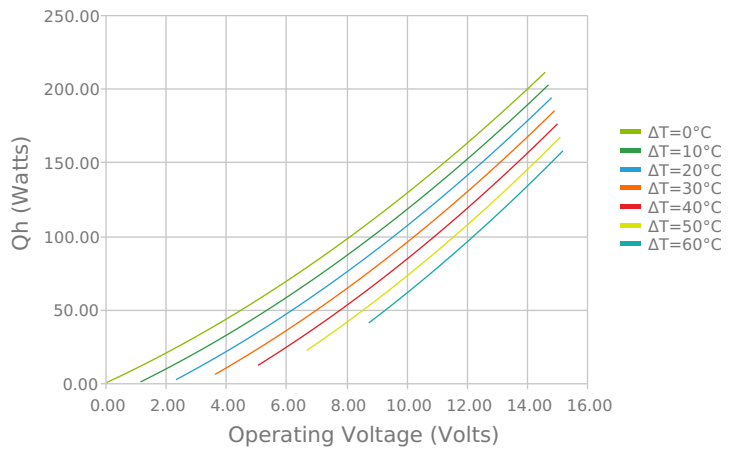
Coefficient of Performance (COP = Qc/Pin)  
Thot = 27 °C



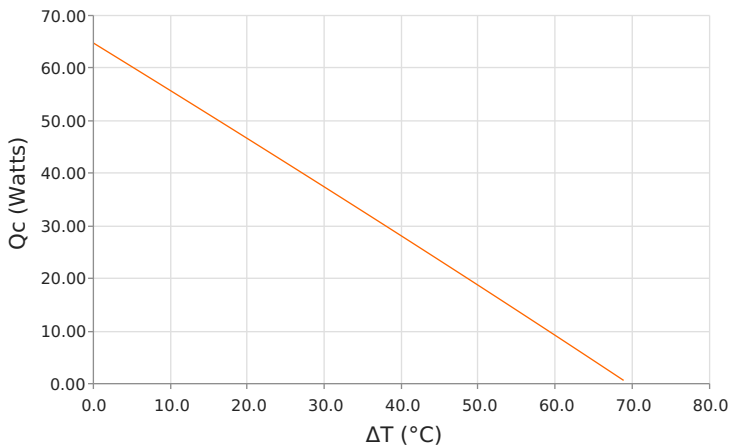
Total Heat Dissipated at Hot Side (Qh=Qc+Pin)  
Thot = 27 °C



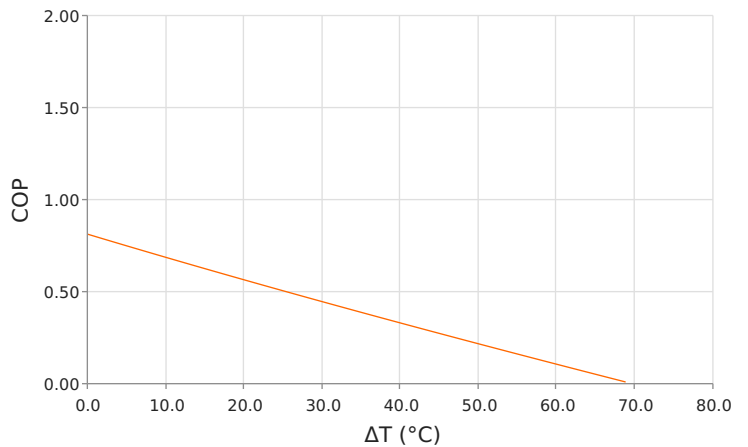
Total Heat Dissipated at Hot Side (Qh=Qc+Pin)  
Thot = 27 °C



Heat Pumped at Cold Side (Qc)  
Thot = 27 °C | Current = 7.3 Amps



Coefficient of Performance (COP = Qc/Pin)  
Thot = 27 °C | Current = 7.3 Amps



## SPECIFICATIONS\*

Hot Side Temperature	27.0 °C	50.0 °C	80.0 °C
<b>Qcmax (<math>\Delta T = 0</math>)</b>	69.0 Watts	74.9 Watts	81.2 Watts
<b><math>\Delta T_{max}</math> (<math>Q_c = 0</math>)</b>	70.5°C	78.8°C	88.8°C
<b>I<sub>max</sub> (I @ <math>\Delta T_{max}</math>)</b>	8.6 Amps	8.4 Amps	8.3 Amps
<b>V<sub>max</sub> (V @ <math>\Delta T_{max}</math>)</b>	13.9 Volts	15.4 Volts	17.4 Volts
<b>Module Resistance</b>	1.50 Ohms	1.68 Ohms	1.92 Ohms
<b>Max Operating Temperature</b>	120 °C		
<b>Weight</b>	20.0 gram(s)		

\* Specifications reflect thermoelectric coefficients updated March 2020

## FINISHING OPTIONS

Suffix	Thickness	Flatness / Parallelism	Hot Face	Cold Face	Lead Length
TA	3.300 ±0.025 mm 0.130 ± 0.0010 in	0.025 mm / 0.025 mm 0.001 in / 0.001 in	Lapped	Lapped	152.4 mm 6.00 in

## SEALING OPTIONS

Suffix	Sealant	Color	Temp Range	Description
RT	RTV	Translucent or White	-60 to 204°C	Non-corrosive, silicone adhesive

## NOTES

1. Max operating temperature: 120°C
2. Do not exceed I<sub>max</sub> or V<sub>max</sub> when operating module
3. Reference assembly guidelines for recommended installation
4. Solder tinning also available on metallized ceramics

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