

## Tack Flux Water-Soluble in 10cc Syringe

### Product Highlights

Ideal for all rework, solder, de-solder and reflow applications  
Water-Soluble  
Tack flux will not run all over PCB when applied  
Has a pleasant odor  
Excellent Wetting with Moderate Activity (REM0) Flux  
**Water-Soluble Easily cleaned with water (60°C+)**  
Attachment of BGA spheres  
Soldering flip chip components  
Long stencil life  
Wide process window  
For Leaded and Lead-Free applications  
**RoHS 3 and REACH compliant**



Representative Photo Only  
Please note flux color may vary  
from light yellow to orange/brown

### Specifications

Flux Type:	Synthetic Water-Soluble (for Leaded and Lead-Free applications)
Flux Classification:	REM0 (Residue must be water-washed at 60°C+ after reflow)
Flux Activation Temperature:	140°C (284°F)
Color:	Light yellow to orange/brown
Packaging:	10cc/10g Syringe
Shelf Life:	Refrigerated >24 months, Unrefrigerated >24 months

### Stencil Life

>8 hours @ 20-50% RH 22-28°C (72-82°F)  
>4 hours @ 50-70% RH 22-28°C (72-82°F)

### Stencil Cleaning

Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). Do not freeze. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

### Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
RoHS 3 Directive (EU) 2015/863:	Yes