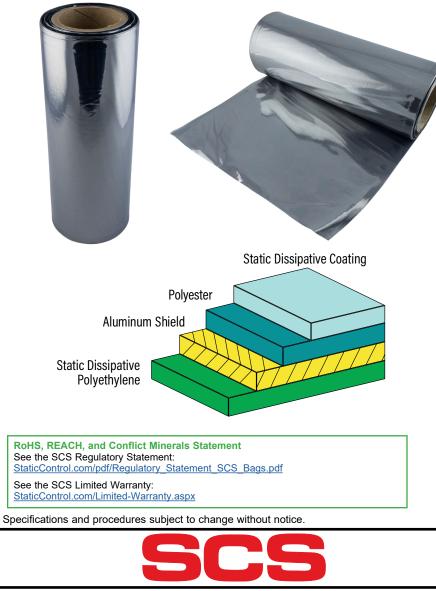
## **Static Shielding Tubing 1000 Series**

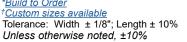
This transparent metal-in static shielding tubing is designed to provide a static safe environment for ESD sensitive electronic devices. The tubing is heat sealable.

SCS Static Shielding Tubing 1000 Series is manufactured from a polyester, metal, polyethylene laminate. The polyester dielectric in concert with the metal layer provides discharge shielding. The exterior being static dissipative allows electrostatic charges to be removed when grounded.



| Meets ANSI/ESD S20.20, Packaging standard ANSI/ESD S541 |  |                           |  |
|---|--|---------------------------|--|
| Physical  | Typical Value                                      | Testing Method            |  |
| Tensile Strength  | 4600 PSI, 32 MPa                                   | ASTM D882                 |  |
| Puncture Resistance                                     | 12 lbs, 53 N                                       | MIL-STD-3010C Method 2065 |  |
| Thickness   | 2.8 mils, 0.071 mm +/-10%                          | MIL-STD-3010C Method 1003 |  |
| Marking Adhesion  | Pass   | IPC-TM-650 2.4.1          |  |
| Transparency  | 40%  | Tobias                    |  |
| Electrical  | Typical Value                                      | Testing Method            |  |
| ESD Shielding   | <10 nJ   | ANSI/ESD STM11.31         |  |
| Surface Resistance -<br>Interior                        | 1 x 10 <sup>4</sup> to < 1 x 10 <sup>11</sup> ohms | ANSI/ESD STM11.11         |  |
| Surface Resistance -<br>Exterior                        | < 1 x 10 <sup>11</sup> ohms                        | ANSI/ESD STM11.11         |  |
| Static Decay  | < 2 seconds  | MIL-STD-3010 Method 4046  |  |
| Cleanliness   | Typical Value                                      | Testing Method            |  |
| Silicone  | Not Detected                                       | FTIR                      |  |
| Heat Sealing Conditions                                 | Typical Value                                      |                           |  |
| Temperature   | 300°F – 375°F, 149°C – 190°C                       |                           |  |
| Time  | 0.5 - 3.5 seconds                                  |                           |  |
| Pressure  | 30 – 70 PSI, 206 – 482 KPa                         |                           |  |

| Stock Item Numbers    | Roll Size  |
|-----------------------|------------|
| <u>1000V 6X750</u>    | 6" x 750'  |
| <u>1000V 8X750</u>    | 8" x 750'  |
| <u>1000V 12X500</u>   | 12" x 500' |
| <u>1000V 18X500</u> * | 18" x 500' |
| <u>1000V 20X750</u> * | 20" x 750' |
| 1000V 24X750*         | 24" x 750' |





926 JR Industrial Drive, Sanford, NC 27332 WEB SITE: StaticControl.com PHONE (919) 718-0000 | WEST: (909) 627-9634

| DRAWING          | DATE  |
|------------------|-------|
| NUMBER           | Augus |
| 1000 Tubing Roll | 2022  |

Made in the

United States of America