

## No-Clean Halogen-Free Tack Flux in 10cc Syringe w/ plunger & tip

### Product Highlights

Halogen-Free  
Ideal for all rework, solder, de-solder and reflow applications  
Non-corrosive, non-conductive, no-clean  
Tack flux will not run all over PCB when applied  
Has a pleasant odor  
Excellent wetting  
Easily cleaned with isopropyl alcohol (IPA)  
Attachment of BGA spheres  
Soldering flip chip components  
Long stencil life  
Wide process window  
Clear residue  
Can be used with Leaded and Lead-Free applications  
**RoHS 3 and REACH compliant**



Representative Photo Only  
Please note flux color may vary  
from light yellow to orange/brown

### Specifications

Flux Type:	Synthetic No-Clean Halogen-Free (for Leaded and Lead-Free applications)
Flux Classification:	ROL0
Flux Activation Temperature:	140°C (284°F)
Color:	Light yellow to orange/brown
Packaging:	10cc/10g Syringe
Shelf Life:	Refrigerated >24 months, Unrefrigerated >24 months

### Stencil Life

>8 hours @ 20-50% RH 22-28°C (72-82°F)  
>4 hours @ 50-70% RH 22-28°C (72-82°F)

### Stencil Cleaning

Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). Do not freeze. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

### Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
RoHS 3 Directive (EU) 2015/863:	Yes