

Specification of SF15M-001

Air Flow Sensor



10544
ISO/TS 16949:2002



2551 2728
ISO 14001:2004 ISO 9001:2008

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Restricted

1. Security warning

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2. Publication history

| Version | Date | Description | Author | Approved |
|---------|------------|---|--------|----------|
| 1.0 | 2020.11.28 | New design | Peter | Ted |
| 1.1 | 2021.01.10 | Add the Land Pattern Recommendation | Peter | Ted |
| 1.2 | 2021.01.29 | Add the Output Enable time Update the Application Circuit Recommendation | Peter | Ted |
| 1.3 | 2021.03.10 | Update the component orientation | Peter | Ted |
| 1.4 | 2022.01.06 | Update Top-max and watermark | Daisy | Worden |
| 1.5 | 2022.08.31 | Update the Application Circuit | Daisy | Worden |
| 1.6 | 2022.10.12 | Add Reliability Test Report | Daisy | Worden |
| 1.7 | 2022.11.02 | Update electrical characteristics | Daisy | Worden |
| 1.8 | 2023.02.24 | Update Reliability Test Report | Daisy | Worden |
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1. Introduction

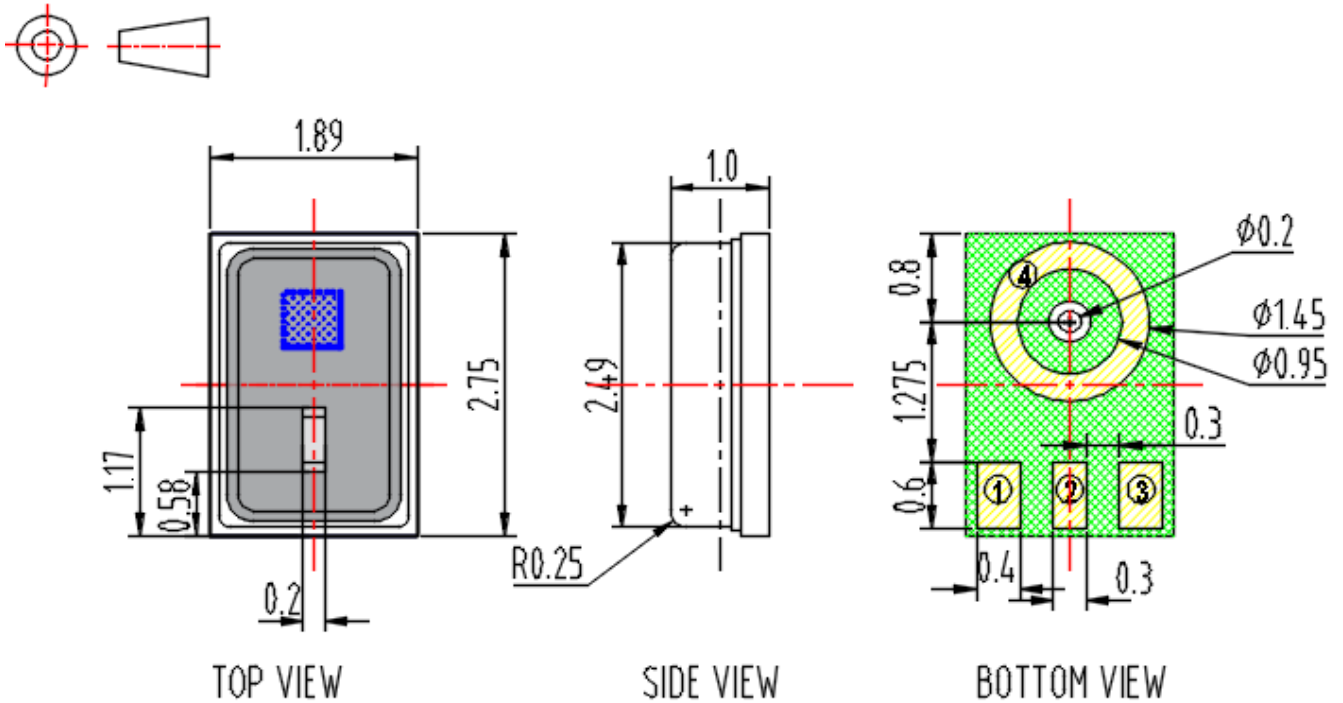
Exclusive ASIC design, the ASIC works stably as a switch in the e-cigarette.
Simple circuit with less passive components.

2. Function description

- Low standby current ($<5\mu\text{A}$)
- Standby mode, output is low level , output is high level when working
- When blowing, it does not work
- The maximum output time is 14 seconds
- Chip Air Flow Sensor, Automatic SMT

3. Product application

3.1 External dimension



Tolerance: $\pm 0.1\text{mm}$

3.2 Pin description

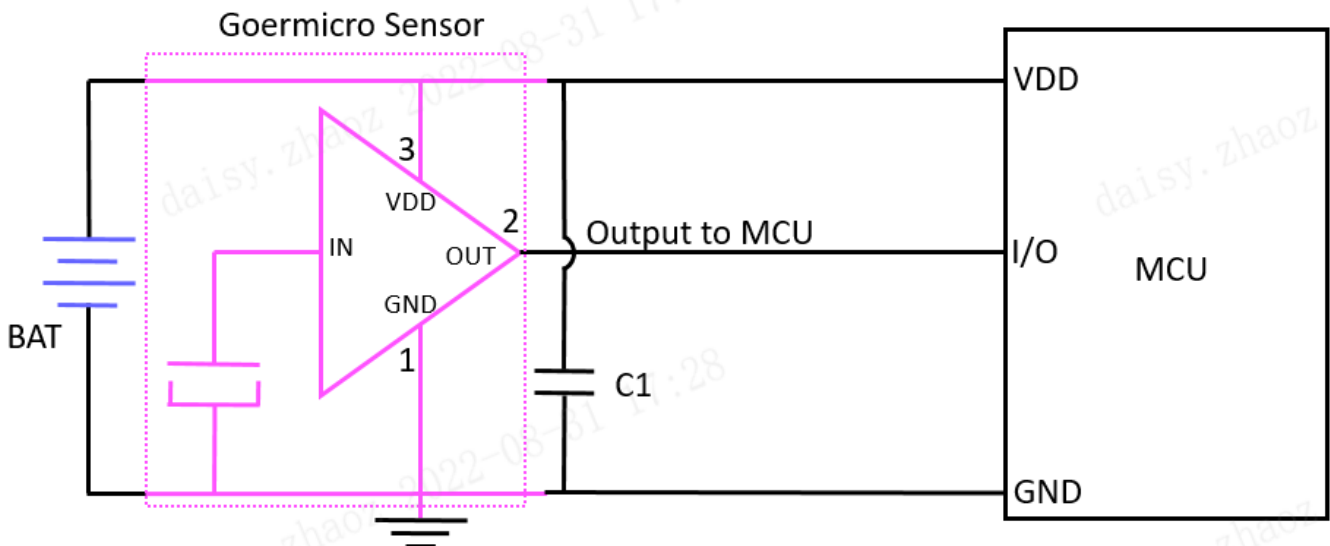
| Serial No. | Symbol | Function |
|------------|--------|-------------------|
| ① | GND | Negative Terminal |
| ② | OUT | Output Terminal |
| ③ | VDD | Positive Terminal |
| ④ | GND | Negative Terminal |

3.3 Electrical characteristics

Conditions: V_{DD}=3.7V, T=25°C(unless otherwise specified)

| Symbol | Parameter | Min | Typ | Max | Unit |
|---------------------|--------------------------------|------|------------------|------|------|
| V _{DD} | Supply voltage | 2.5 | 3.7 | 4.5 | V |
| T _t | Trigger threshold | -100 | / | -300 | Pa |
| V _{out} | Output voltage | / | =V _{dd} | / | V |
| I _Q | Quiescent current | / | 2 | 5 | uA |
| T-EN | Output Enable time | / | 30 | 100 | mS |
| T _{op-max} | Maximum output time protection | 12 | 14 | 16 | S |
| T _{opR} | Operating temperature | -20 | / | 85 | °C |
| F _{osc} | Frequency | / | 33 | / | KHz |

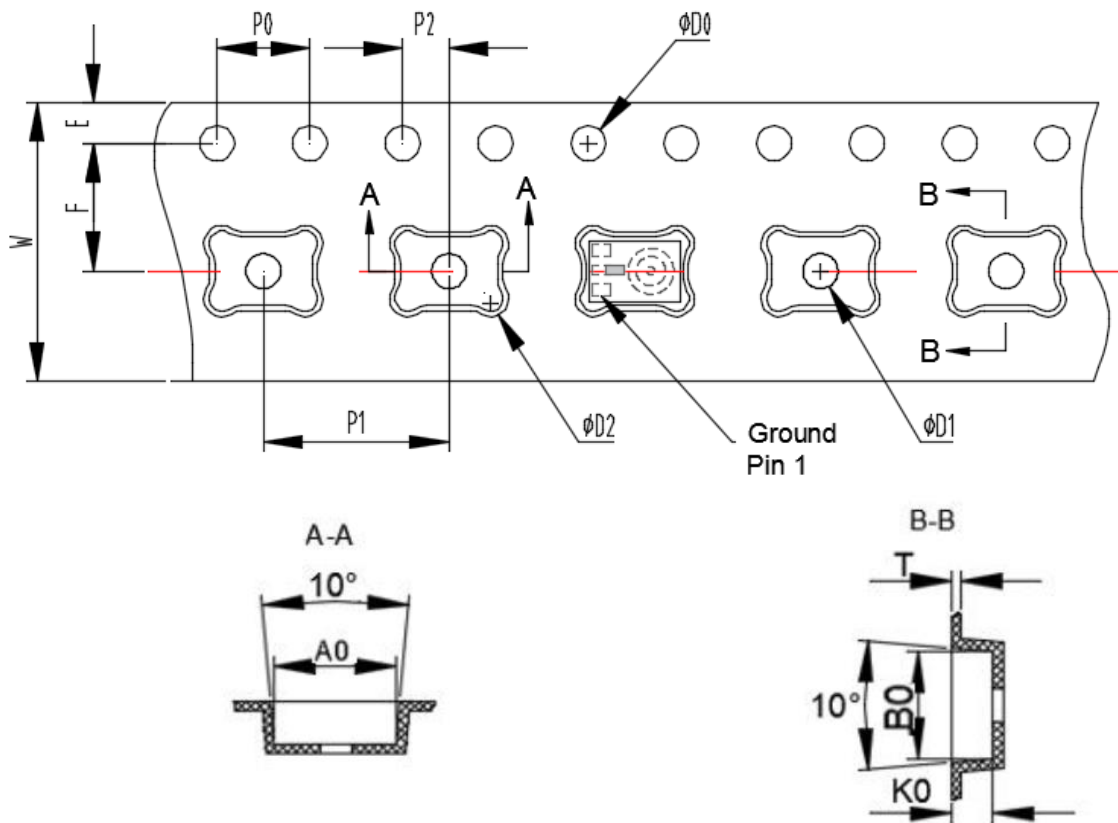
3.4 Application Circuit



Note: Recommend capacitance of C1 is 1 μF and put C1 as near sensor as possible.

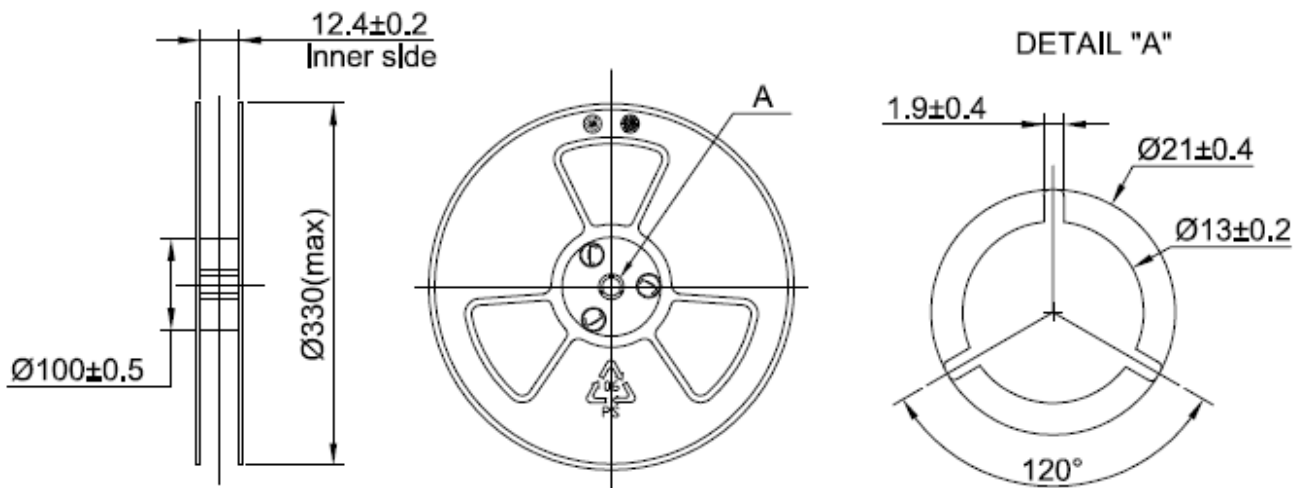
4. Packing

4.1 Tape Specification

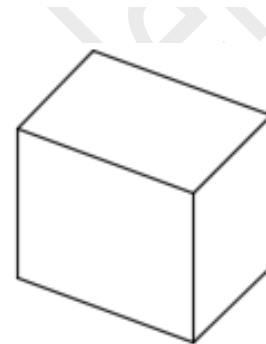
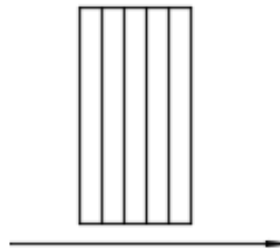


4.2 The Dimensions as Follows:

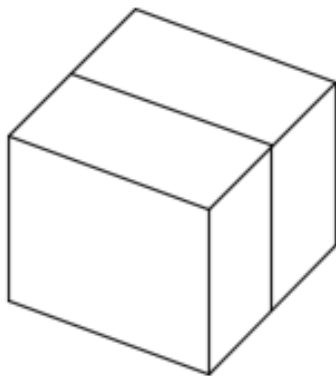
| | | | | | |
|---------|-----------------|------------------|-----------------|------------------|------------------|
| ITEM | W | E | F | $\phi D0$ | $\phi D1$ |
| DIM(mm) | 12.0 ± 0.30 | 1.75 ± 0.10 | 5.5 ± 0.05 | $1.50^{+0.10}_0$ | $1.00^{+0.10}_0$ |
| ITEM | P0 | 10P0 | P1 | A0 | B0 |
| DIM(mm) | 4.00 ± 0.10 | 40.00 ± 0.20 | 8.00 ± 0.10 | 3.00 ± 0.05 | 2.05 ± 0.05 |
| ITEM | K0 | P2 | T | $\phi D2$ | |
| DIM(mm) | 1.10 ± 0.10 | 2.00 ± 0.05 | 0.30 ± 0.05 | 0.50 ± 0.10 | |



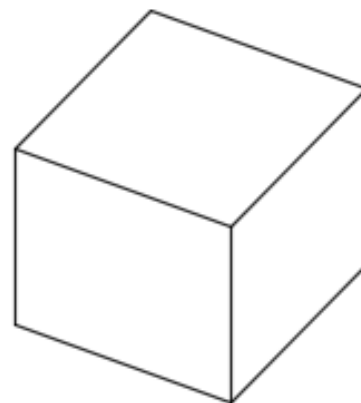
Packing (5,000PCS)



Inner Box(25000PCS)
(340mm×135mm×355mm)



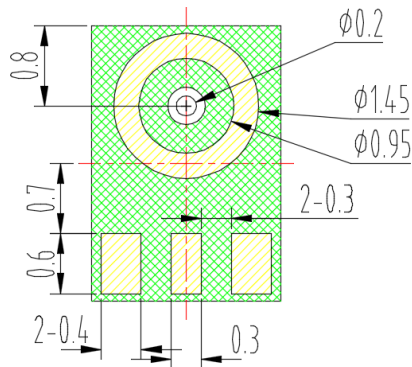
Two Inner Box(50,000PCS)



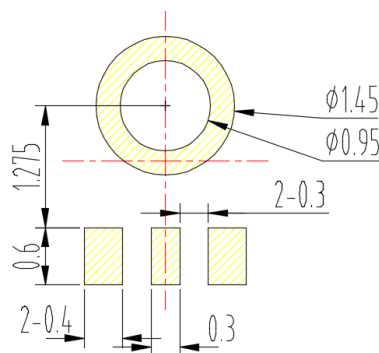
Outer Box(50,000PCS)
(370mm×300mm×390mm)

5 Land Pattern Recommendation

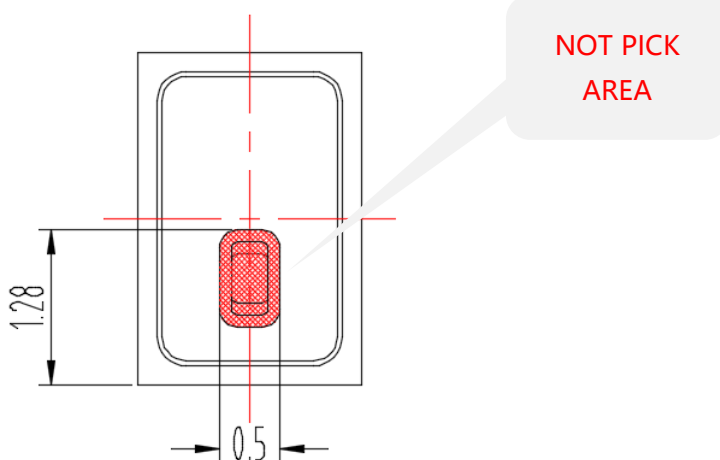
5.1 The Pattern of Sensor Pad (unit: mm)



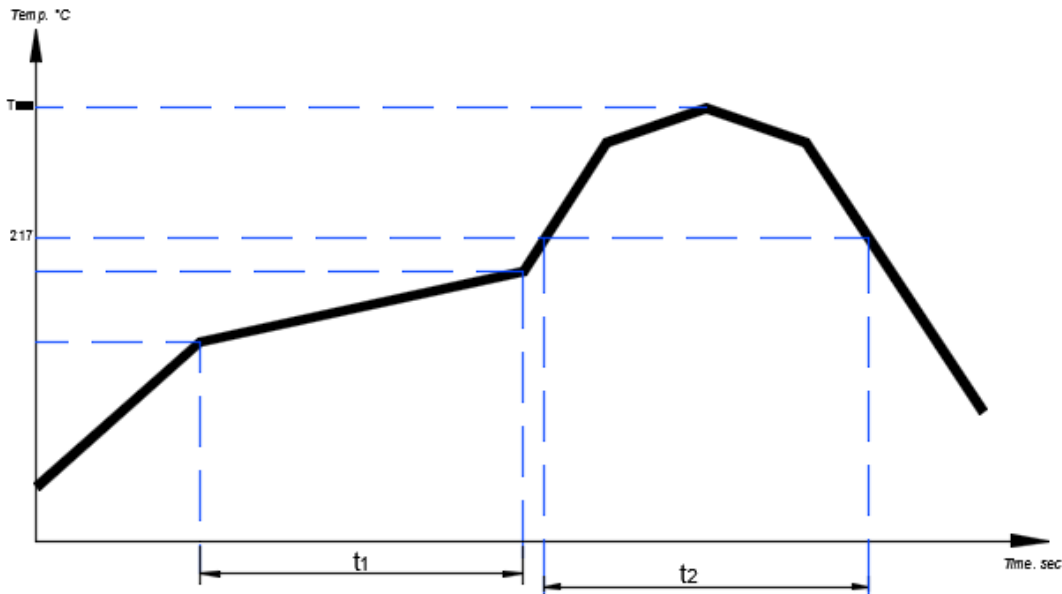
5.2 Recommended Soldering Surface Land Pattern (Unit: mm)



5.3 Not Pick Area



6. Reflow profile



| Parameter | Reference | Specification |
|---------------------------------|------------|---------------|
| Soaking Zone (150~180°C) | t_1 | 60-120s |
| Time Above 217°C | t_2 | 60~120s |
| Peak Temperature | T_{peak} | 255°C |
| Temperature Gradient In Riseing | --- | Max 3°C/s |
| Temperature Gradient In Cooling | --- | Max 5°C/s |

7. Storage and Transportation

7.1 Keep the sensor in warehouse with less than 75% humidity and without sudden temperature change, acid air, any other harmful air or strong magnetic field. Recommend storage period no more than 1 year and floor life(out of bag) at factory no more than 4 weeks.

7.2 The sensor with normal pack can be transported by ordinary conveyances. Please protect products against moist, shock, sunburn and pressure during transportation.

7.3 Storage Temperature Range: -40°C~+70°C

7.4 Operating Temperature Range: -40°C~+100°C

8. Reliability Test Report

| NO. | Testing Item | Test Condition | Standard |
|-----|------------------------|--|------------------------------|
| 1 | Vibration Test | From 20 to 2000Hz peak acceleration 20g, X/Y/Z axis total 48 minutes | IEC 60068-2-6:2007 |
| 2 | Mechanical shock Test | 3000g, 0.3ms, 6axes*3times | IEC 60068-2-27:2008 |
| 3 | Drop Test | 1.5m, 2.5cm steel plate (6 sides+4 horns) *2 | IEC 60068-2-31:2008 |
| 4 | High Temperature Test | 125°C, 200 hours | IEC 60068-2-2:2007 |
| 5 | Low Temperature Test | -40°C, 200 hours | IEC 6008-2-1:2007 |
| 6 | Humidity Test | 85°C, 85%R.H., 200 hours, with power supply application. (3.7V) | IEC 60068-2-78:2012 |
| 7 | Temperature Shock test | -40°C/0.5 hours → 125°C/0.5 hours, 200 cycles.' | IEC 60068-2-14:2009 |
| 8 | Multiple Reflow | 260°C(Max), 3 cycles | Refer to customer 's request |
| 9 | Salt spray test | 35°C 5%NaCl PH6.5-7.2 8h | IEC 60068-2-52:2017 |
| 10 | ESD-IEC | Air: ±8KV / Contact: ±2Kv, without ground for all pads, 10 times | IEC 61000 2-4:2008 |