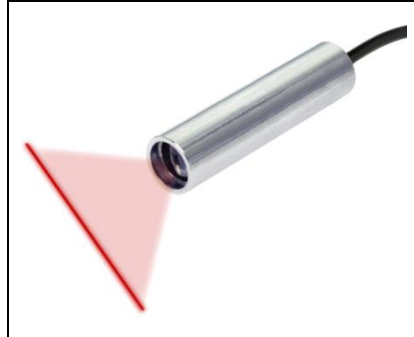


## Red Line Laser Module Fan Angle 15° Uniform Line

### VLM-635-56-15°Series



The newly developed glass line lens come with various fan angles and they produce high quality uniform laser line in a robust stainless housing, ideal for automation, machine vision, image processing, digital data acquisition, counting, precision 3D scanner and science & medical application. They are available at 10 cm, 20 cm, 40 cm and 90 cm focus length, red & green wavelength, Class 1M and Class 2M laser class to cover within 1 meter range task. For customized focus length, wavelength and laser power output, please contact us.

#### FEATURES:

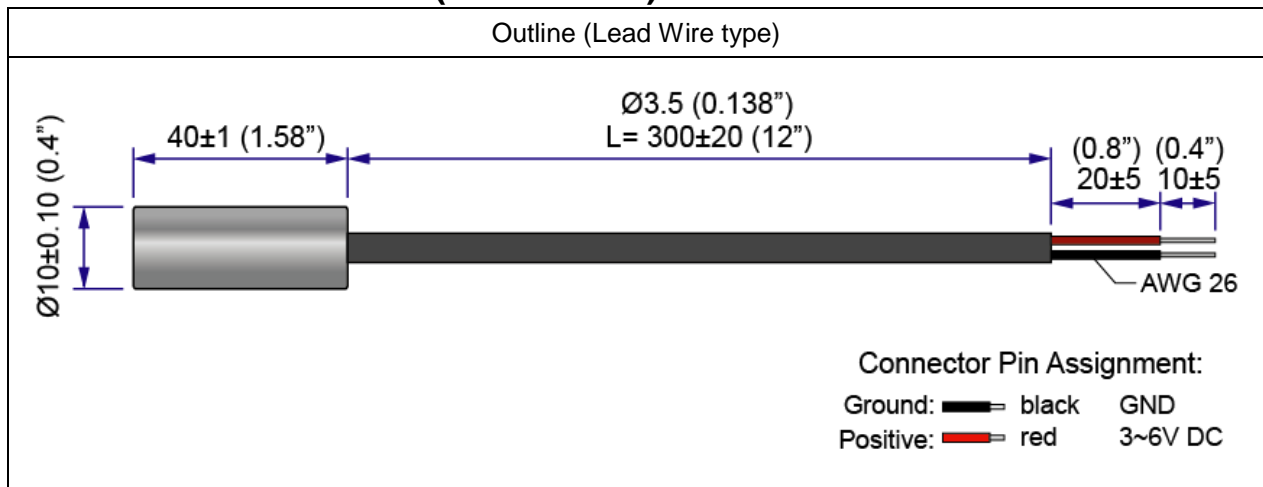
- Built with high precision glass line lens and glass laser collimating lens.
- Fan Angle : 15°
- Focus range: 10cm, 20cm, 40cm, 90cm, customized focus length are available by request.
- Customized focus within 1 meter available please direct contact us.
- Two laser power output level: LPO - Class 1M laser product  
LPT - Class 2M laser product
- Dimensions : Ø10 x 40 mm (Ø0.39" x 1.575")
- Wavelength : 630~645 nm
- 3~6 VDC operation.
- Connection type : Lead wire
- Laser line demonstration : [https://www.youtube.com/watch?v=3\\_gRtxyeP28](https://www.youtube.com/watch?v=3_gRtxyeP28)

#### APPLICATIONS: ideal for

- Machine vision.
- Automation industry.
- Image processing.
- Medical & Science.
- Scanning.
- Precision 3D scanner.
- Counting.
- Measurement.

## VLM-635-56-15°Series

### OUTLINE DIMENSIONS (UNITS: mm)



### SPECIFICATIONS

Part Number		VLM-635-56 LPO-D15-				VLM-635-56 LPT-D15-			
		F10	F20	F40	F90	F10	F20	F40	F90
1	Focus length	10 cm	20 cm	40 cm	90 cm	10 cm	20 cm	40 cm	90 cm
2	Fan angle / Laser line length	15° / Length of Laser Line as <b>TABLE A</b>							
3	Laser line width	<b>AS TABLE B</b>							
4	Recommended working range	<b>AS TABLE B</b>							
5	Dimensions	Ø10 x 40 mm (Ø0.39" x 1.575")							
6	Weight	16±1g							
7	Operating voltage (Vop)	3~6 VDC							
8	Operating current (Iop)	Less than 50mA				Less than 100mA			
9	Optical power*	Less than 5mW				Less than 10mW			
10	Laser power output**	Less than 0.39mW				Less than 1mW			
11	Laser class	Class 1M				Class 2M			
12	Wavelength (λp)	630~645nm							
13	Collimating lens / Line generating lens	Aspherical glass lens							
14	Output aperture	8mm							
15	Beam shape	Line							
16	Laser line accuracy	40"(±1mm@5M)							
17	Operating temp. range***	-20°C ~+60°C							
18	Storage temp. range	-20°C ~+85°C							
19	Housing material	Stainless steel							
20	Potential of housing	Insulated							

## VLM-635-56-15°Series

21	Electrostatic discharge (ESD)	30KV
22	Moisture sensitivity level (MSL)	Level 1 - acc to JEDEC J-STD-020E.
23	Wire type	2464 2-WIRE CABLE 26 AWG
24	Cable length	330±30mm
25	Mean time to failure (MTTF) 25°C	Above 10000 hrs
26	International Protection Marking	IP67
27	Application	Precision fine line for Automation, Machine vision and Medical
28	Suggestion work distance	0~1.2 meters / 0~4 feet

- \* Optical power is total power output measured at the aperture of the laser.
- \*\* According to FDA 1040.10 & IEC 60825-1 regulations, laser power output is measured by 7mm aperture stop from a 10 cm distance of the laser.
- \*\*\* Operation temperature means within this temperature range, the laser spot/line will not be affected to change the spot size/line width. It can still work over this range, but the laser spot size or laser line width will be larger.

### SAFETY LABEL

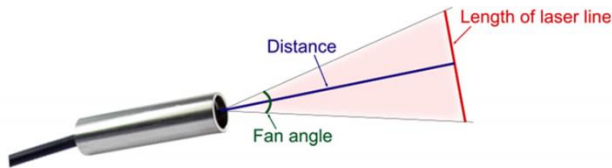
LPO:

**CLASS I LASER PRODUCT**

LPT:



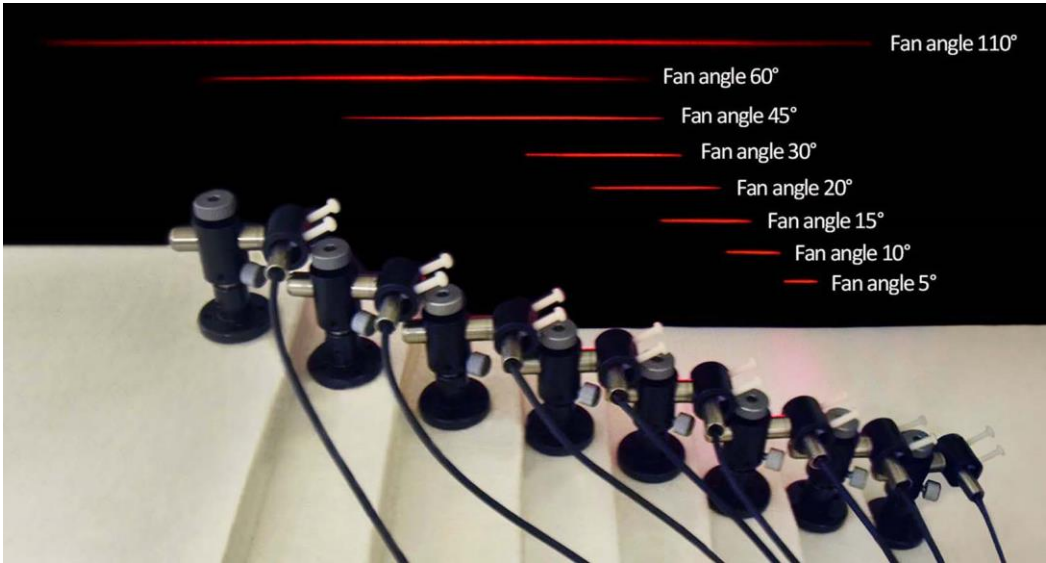
**TABLE A: Laser Line Length Table:**



**Length of laser line:**

Distance Fan angle	10 cm (4 inch)	20 cm (8 inch)	40 cm (16 inch)	100 cm (40 inch)
5°	0.9 cm (0.35")	1.75 cm (0.7")	3.5 cm (1.4")	7.85 cm (3")
10°	1.75cm (0.6")	3.5 cm (1.4")	7 cm (2.8")	17.5 cm (6")
15°	2.6 cm (1")	5.2 cm (2")	10.5 cm (4")	26.3 cm (10")
20°	3.5 cm (1.4")	7 cm (2.8")	14 cm (5.6")	35 cm (14")
30°	5.3 cm (2")	10.7 cm (4")	21 cm (8")	53.5 cm (20")
45°	8.28 cm (3¼")	16.6 cm (6½")	33.1 cm (13")	82.85 cm (32½")
60°	11.5 cm (4½")	23 cm (9")	46 cm (18")	115.5 cm (45")
110°	28.6 cm (11¼")	57.1 cm (23")	114.2 cm (46")	285.6 cm (112½")

## VLM-635-56-15°Series



**TABLE B: Recommended working range:**

**Focus at 10 cm:**

Working range: 6 - 19cm(2.4"-7.5")

**Best at: 8 - 15cm(3.1"-5.9")**

■ Laser Line Width <1mm  
■ Laser Line Width <2mm

Laser Fan Angle	Recommended Working Range(cm)				
	5	10	15	20	25
5°	6.5 - 16		-21		
10°	8 - 15		-19		
15°	6-	8 - 15	-19		
20°	4-	7 - 16	-21.5		
30°	4-	6 - 14.5	-21		
45°	0-	5.5 - 15	-19		
60°	0-	7 - 14.5	-20		
110°	0-	7 - 16.5	-22.5		

**Focus at 20 cm:**

Working range: 10 - 26cm(3.9"-10")

**Best at: 14.5 - 22cm(5.7"-8.6")**

■ Laser Line Width <1mm  
■ Laser Line Width <2mm

Laser Fan Angle	Recommended Working Range(cm)				
	10	15	20	25	30
5°	12.5- 15 - 23		-26		
10°	10-	14 - 22	-26		
15°	10-	14.5 - 22	-26		
20°	10-	14.5 - 23	-27		
30°	10-	14 - 22	-26		
45°	9-	13 - 24	-34		
60°	11-	15 - 23.5	-32		
110°	8-	12.5 - 23	-30		

**Focus at 40 cm:**

Working range: 7 - 64cm(2.8"-25.2")

**Best at: 21 - 53cm(8.3"-20.9")**

■ Laser Line Width <1mm  
■ Laser Line Width <2mm

Laser Fan Angle	Recommended Working Range(cm)				
	15	30	45	60	75
5°	11-	20.5 - 57	-75		
10°	11.5-	22 - 47.5	-61.5		
15°	7-	21 - 53	-64		
20°	6-	21 - 54	-68		
30°	5-	21 - 54	-68		
45°	4-	22 - 56	-69		
60°	3-	20 - 58	-72		
110°	3-	21 - 58	-82		

**Focus at 90 cm:**

Working range: 31 - 140cm(12.2"-55")

**Best at: 57 - 119cm(22.4"-47")**

■ Laser Line Width <1mm  
■ Laser Line Width <2mm

Laser Fan Angle	Recommended Working Range(cm)				
	40	65	90	115	140
5°	29-	45 - 91	-109		
10°	35-	57 - 119	-146		
15°	31-	57 - 119	-140		
20°	31-	59 - 122	-142		
30°	42-	60 - 114	-144		
45°	40-	55 - 120	-139		
60°	35-	56 - 116	-145		
110°	38-	60 - 106	-134		



## Optional Accessories

**Quarton** offers mounts, power supply boards, battery pack and USB cable switch to help you running as quickly as possible. For more information, please visit [www.quarton.com](http://www.quarton.com), [www.quarton.com/contact](http://www.quarton.com/contact) or email [contact@quarton.com](mailto:contact@quarton.com).

**QLM-1125** - Laser Module Mount/Holder for diameter 6mm to 12.5mm, it's an ideal choose for mounted onto optical tables.

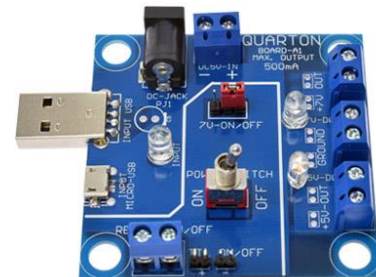
### Feature:

- 4 directions adjustable.
- Can be mounted onto the optical table with screws (Screws not included).
- Engraved scale for precision adjustable.



**LMPS-MP1** - Multi-function Laser Module Power Supply Board.

Four input : USB, micro USB, DC Power Jack(5.5 x 2.1), and terminal block. Two channel output : 7 VDC 500mA and 5 VDC 1A. Three switches-toggle switch, remote switch and TTL signal.

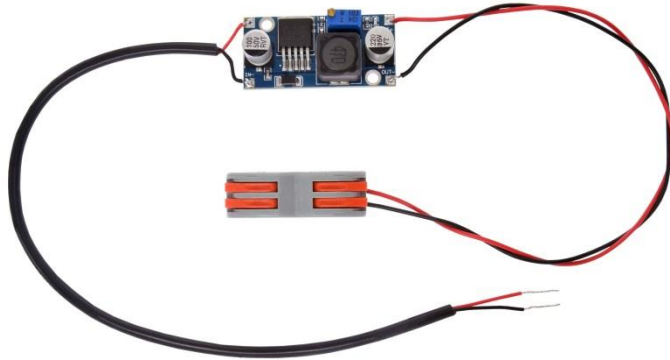


### Feature:

- Allow four kinds of power input: USB, micro USB, DC Power Jack(5.5x2.1) and terminal block.
- Two Channel output: 7 VDC 500mA and 5 VDC 1A.
- Built-in three switches: toggle switch, terminal block remote switch and TTL signal switch by on-board connect point.
- 7 VDC output work for all Quarton Laser Modules with 7-12 V operation Voltage (Vop).
- 5 VDC output work for all Quarton Laser Modules with 3-6 V operation Voltage (Vop).
- Three LED indicators: Input power indicator, 7V output indicator and 5V output indicator.



## Optional Accessories



**LMPS-MP2** - DC converter, In: 9-36V, Out: 5V 1A.



**LMPS-mUSB1** - Laser Module Power Supply Board, Input: micro USB, Output: 5 VDC 500mA.

### Feature:

- Micro USB connector power input.
- Output 5 VDC 500mA with alligator clips.
- For all Quarton Laser Modules that require 3-6V operation Voltage.



**LMPS-DC1** - Laser Module Power Supply Board, Input: DC Power Jack(5.5 x 2.1), Output: 5 VDC 500mA.

### Feature:

- DC Power Jack(5.5 x 2.1) power input.
- Output 5 VDC 500mA with alligator clips.
- For all Quarton Laser Modules that require 3-6V operation voltage.

## Optional Accessories



### **CLM-BP4N3** - Battery pack (4\* AA batteries)

\*\*\* AA Batteries are **NOT** included in package.

#### **Feature:**

- USB Output Voltage: 5 VDC.
- Color: Black.



### **CLM-USBSW** - USB Cable Switch.

#### **Feature:**

- Length: 28cm.
- Color: Black.



### **CLM-UM3M** - USB to micro USB Cable.

#### **Feature:**

- Length: 3 meters.
- Color: Black.