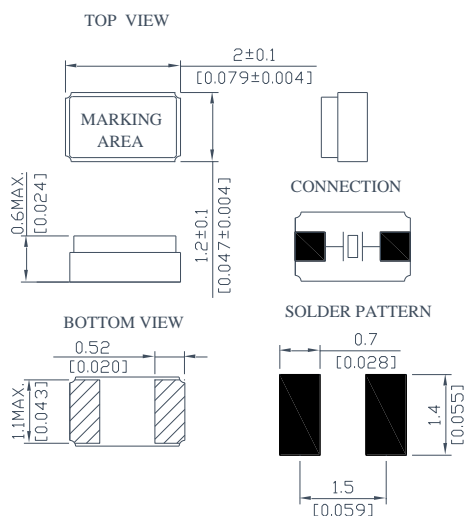


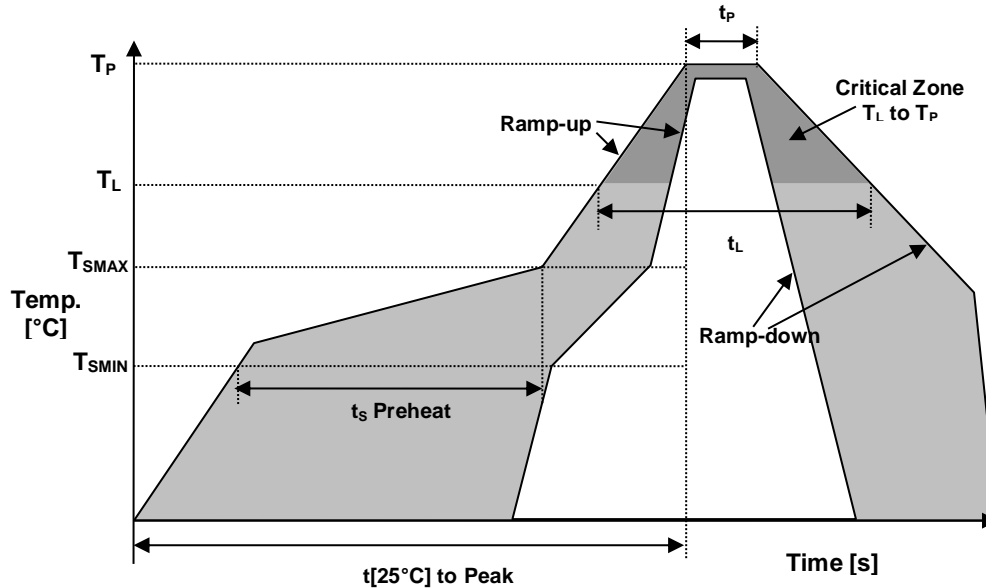
ELECTRICAL SPECIFICATIONS

PARAMETER	VALUE
NOMINAL FREQUENCY	32.768 kHz
FREQUENCY TOLERANCE AT 25°C	±20 ppm max
TURNOVER TEMPERATURE	25°C ± 5°C
PARABOLIC CURVATURE CONSTANT	-0.04 ppm/Δ°C ² ⇐
LOAD CAPACITANCE	12.5 pF
EQUIVALENT SERIES RESISTANCE	70 kΩ max ⇐
DRIVE LEVEL	0.5 μW max
SHUNT CAPACITANCE	1.5 pF max
AGING (FIRST YEAR)	±3 ppm per year max
INSULATION RESISTANCE	500M Ω min
OPERATING TEMPERATURE RANGE	-40°C to +85°C
STORAGE TEMPERATURE RANGE	-55°C to +125°C
SHOCK RESISTANCE	±5ppm max 75 cm drop test onto a hard wood surface or 3000gx0.3msx1/2 sinewave in 3 axes

MECHANICAL SPECIFICATION



REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	T_{SMIN}	150°C
Temperature Max Preheat	T_{SMAX}	200°C
Time (T_{SMIN} to T_{SMAX})	t_s	60-180 sec.
Temperature	T_L	217°C
Peak Temperature	T_P	260°C
Ramp-up rate	R_{UP}	3°C/s max.
Ramp-down rate	R_{DOWN}	6°C/s max.
Time within 5°C of Peak Temperature	t_p	10 s
Time $t[25°C]$ to Peak Temperature	$t[25°C]$ to Peak	480 s
Time	t_L	60-150 s

ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS-2	5/6 COMPLIANT, EXEMPTION 7a
REACH SVHC	COMPLIANT
HALOGEN-FREE	COMPLIANT
ESD CLASSIFICATION LEVEL	N/A
TERMINATION FINISH	Sn



APPROVAL

DRAWN BY:	KJackson, April 13, 2016
APPROVED BY:	KJackson, April 13, 2016
REVISION:	A, Initial Release
	B, ESR revised KJ 10/18/16