

IC 2,5/ 3-STGF-5,08 - PCB connector



1825514

<https://www.phoenixcontact.com/us/products/1825514>

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Pin, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: IC 2,5/-STGF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Easy PCB replacement thanks to plug-in modules
- Screwable flange for superior mechanical stability
- Inverted connector with pin contacts for touch-proof device outputs or free-hanging cable/cable connections
- Can be combined with the MSTB 2,5 range
- Low temperature rise, thanks to maximum contact force

Commercial data

| | |
|--------------------------------------|---------------------|
| Item number | 1825514 |
| Packing unit | 1 pc |
| Minimum order quantity | 50 pc |
| Sales key | AA03 |
| Product key | AACADC |
| Catalog page | Page 273 (C-1-2013) |
| GTIN | 4017918049676 |
| Weight per piece (including packing) | 6 g |
| Weight per piece (excluding packing) | 5.769 g |
| Customs tariff number | 85366990 |
| Country of origin | DE |

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Technical data

Product properties

| | |
|-----------------------|-----------------------|
| Type | Inverted |
| Product line | COMBICON Connectors M |
| Product type | PCB connector |
| Product family | IC 2,5/...STGF |
| Number of positions | 3 |
| Pitch | 5.08 mm |
| Number of connections | 3 |
| Number of rows | 1 |
| Mounting flange | Threaded flange |
| Number of potentials | 3 |

Electrical properties

| | |
|-----------------------------|--------|
| Nominal current I_N | 12 A |
| Nominal voltage U_N | 320 V |
| Degree of pollution | 3 |
| Contact resistance | 1.5 mΩ |
| Rated voltage (III/3) | 250 V |
| Rated surge voltage (III/3) | 4 kV |
| Rated voltage (III/2) | 320 V |
| Rated surge voltage (III/2) | 4 kV |
| Rated voltage (II/2) | 630 V |
| Rated surge voltage (II/2) | 4 kV |

Connection data

Connection technology

| | |
|-------------------------|---------------------|
| Type | Inverted |
| Connector system | COMBICON MSTB 2,5 |
| Nominal cross section | 2.5 mm ² |
| Contact connection type | Pin |

Interlock

| | |
|-------------------|-------------------------|
| Locking type | Screw locking mechanism |
| Mounting flange | Threaded flange |
| Tightening torque | 0.3 Nm |

Conductor connection

| | |
|------------------------------------|---|
| Connection method | Screw connection with tension sleeve |
| Conductor/PCB connection direction | 0 ° |
| Conductor cross section rigid | 0.2 mm ² ... 2.5 mm ² |
| Conductor cross section flexible | 0.2 mm ² ... 2.5 mm ² |
| Conductor cross section AWG | 24 ... 12 |

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| | |
|---|--------------------------|
| Conductor cross section flexible, with ferrule without plastic sleeve | 0.25 mm² ... 2.5 mm² |
| Conductor cross section, flexible, with ferrule, with plastic sleeve | 0.25 mm² ... 2.5 mm² |
| 2 conductors with same cross section, solid | 0.2 mm² ... 1 mm² |
| 2 conductors with same cross section, flexible | 0.2 mm² ... 1.5 mm² |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve | 0.25 mm² ... 1 mm² |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm² ... 1.5 mm² |
| Cylindrical gauge a x b / diameter | 2.8 mm x 2.0 mm / 2.4 mm |
| Stripping length | 7 mm |
| Tightening torque | 0.5 Nm ... 0.6 Nm |

Material specifications

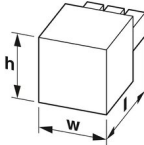
Material data - contact

| | |
|---|--|
| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material | Cu alloy |
| Surface characteristics | Tin-plated |
| Metal surface terminal point (top layer) | Tin (5 - 7 µm Sn) |
| Metal surface terminal point (middle layer) | Nickel (2 - 3 µm Ni) |
| Metal surface contact area (top layer) | Tin (5 - 7 µm Sn) |
| Metal surface contact area (middle layer) | Nickel (2 - 3 µm Ni) |

Material data - housing

| | |
|---|--------------|
| Color (Housing) | green (6021) |
| Insulating material | PA |
| Insulating material group | I |
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |
| Glow wire flammability index GWFI according to EN 60695-2-12 | 850 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13 | 775 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C |

Dimensions

| | |
|---------------------|--|
| Dimensional drawing |  |
| Pitch | 5.08 mm |
| Width [w] | 25.36 mm |
| Height [h] | 15 mm |

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| | |
|------------|---------|
| Length [l] | 19.2 mm |
|------------|---------|

Mounting

| | |
|-----------------------|--------------------------------------|
| Drive form screw head | Slotted (L) |
| Connection method | Screw connection with tension sleeve |
| Drive form screw head | Slotted (L) |

Flange

| | |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

Notes

| | |
|--------------------|--|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|--|

Mechanical tests

Test for conductor damage and slackening

| | |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result | Test passed |

Pull-out test

| | |
|---|---|
| Specification | IEC 60999-1:1999-11 |
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.2 mm ² / solid / > 10 N |
| | 0.2 mm ² / flexible / > 10 N |
| | 2.5 mm ² / solid / > 50 N |
| | 2.5 mm ² / flexible / > 50 N |

Insertion and withdrawal forces

| | |
|-------------------------------------|-------------|
| Result | Test passed |
| No. of cycles | 25 |
| Insertion strength per pos. approx. | 8 N |
| Withdraw strength per pos. approx. | 6 N |

Torque test

| | |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|

Resistance of inscriptions

| | |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result | Test passed |

Polarization and coding

| | |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result | Test passed |

Visual inspection

| | |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result | Test passed |

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Dimension check

| | |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result | Test passed |

Environmental and real-life conditions

Vibration test

| | |
|------------------------|-----------------------------|
| Specification | IEC 60068-2-6:2007-12 |
| Frequency | 10 - 150 - 10 Hz |
| Sweep speed | 1 octave/min |
| Amplitude | 0.35 mm (10 Hz ... 60.1 Hz) |
| Sweep speed | 5g (60.1 Hz ... 150 Hz) |
| Test duration per axis | 2.5 h |

Durability test

| | |
|--|-----------------------|
| Specification | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level | 4.8 kV |
| Contact resistance R_1 | 1.5 mΩ |
| Contact resistance R_2 | 1.6 mΩ |
| Insertion/withdrawal cycles | 25 |
| Insulation resistance, neighboring positions | > 5 MΩ |

Climatic test

| | |
|-----------------------------------|---|
| Specification | ISO 6988:1985-02 |
| Corrosive stress | 0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle |
| Thermal stress | 100 °C/168 h |
| Power-frequency withstand voltage | 2.21 kV |

Ambient conditions

| | |
|---|---|
| Ambient temperature (operation) | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C |
| Relative humidity (storage/transport) | 30 % ... 70 % |
| Ambient temperature (assembly) | -5 °C ... 100 °C |

Electrical tests

Thermal test | Test group C

| | |
|----------------------------|-----------------------|
| Specification | IEC 60512-5-1:2002-02 |
| Tested number of positions | 20 |

Insulation resistance

| | |
|--|-----------------------|
| Specification | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ |

Air clearances and creepage distances |

| | |
|---------------------------|---------------------|
| Specification | IEC 60664-1:2007-04 |
| Insulating material group | I |

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| | |
|--|---------|
| Comparative tracking index (IEC 60112) | CTI 600 |
| Rated insulation voltage (III/3) | 250 V |
| Rated surge voltage (III/3) | 4 kV |
| minimum clearance value - non-homogenous field (III/3) | 3 mm |
| minimum creepage distance (III/3) | 3.2 mm |
| Rated insulation voltage (III/2) | 320 V |
| Rated surge voltage (III/2) | 4 kV |
| minimum clearance value - non-homogenous field (III/2) | 3 mm |
| minimum creepage distance (III/2) | 3 mm |
| Rated insulation voltage (II/2) | 630 V |
| Rated surge voltage (II/2) | 4 kV |
| minimum clearance value - non-homogenous field (II/2) | 3 mm |
| minimum creepage distance (II/2) | 3.2 mm |

Packaging specifications

| | |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1825514>

|  CSA Approval ID: 13631 | | | | |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
| | Nominal voltage U_N | Nominal current I_N | Cross section AWG | Cross section mm^2 |
| Use group B | | | | |
| | 300 V | 10 A | 28 - 12 | - |
| Use group D | | | | |
| | 300 V | 10 A | 28 - 12 | - |

|  EAC Approval ID: B.01687 | | | | |
|--|--|--|--|--|
|--|--|--|--|--|

|  cULus Recognized Approval ID: E60425-19931014 | | | | |
|---|-----------------------|-----------------------|-------------------|-----------------------------|
| | Nominal voltage U_N | Nominal current I_N | Cross section AWG | Cross section mm^2 |
| Use group B | | | | |
| | 250 V | 12 A | 30 - 12 | - |
| Use group D | | | | |
| | 300 V | 10 A | 30 - 12 | - |

|  VDE Zeichengenehmigung Approval ID: 40050694 | | | | |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
| | Nominal voltage U_N | Nominal current I_N | Cross section AWG | Cross section mm^2 |
| | 250 V | 12 A | - | 0.2 - 2.5 |

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Classifications

ECLASS

| | |
|-------------|----------|
| ECLASS-11.0 | 27460202 |
| ECLASS-12.0 | 27460202 |
| ECLASS-13.0 | 27460202 |

ETIM

| | |
|----------|----------|
| ETIM 8.0 | EC002638 |
|----------|----------|

UNSPSC

| | |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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Environmental product compliance

| | |
|------------|--|
| China RoHS | Environmentally Friendly Use Period = 50 years |
| | For information on hazardous substances, refer to the manufacturer's declaration available under "Downloads" |

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