

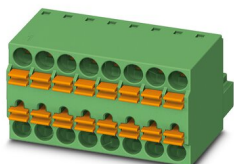
# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



1772634

<https://www.phoenixcontact.com/us/products/1772634>

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 8, product range: TFMC 1,5/..-ST, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

## Your advantages

- Potentials can be easily looped through – ideal for BUS applications
- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Intuitive use through colour coded actuation lever

## Commercial data

Item number	1772634
Packing unit	1 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABFTA
Catalog page	Page 202 (C-1-2013)
GTIN	4046356463973
Weight per piece (including packing)	4.776 g
Weight per piece (excluding packing)	4.681 g
Customs tariff number	85366990
Country of origin	PL

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



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## Technical data

### Product properties

Type	Standard
Product line	COMBICON Connectors S
Product type	PCB connector
Product family	TFMC 1,5/..-ST
Number of positions	4
Pitch	3.5 mm
Number of connections	8
Number of rows	1
Mounting flange	without
Number of potentials	4

### Electrical properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Degree of pollution	3
Contact resistance	3.3 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

### Connection data

#### Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	without
Mounting flange	without

#### Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section flexible	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section AWG	24 ... 16
Conductor cross section flexible, with ferrule without plastic	0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>

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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² ... 0.75 mm²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	10 mm

## Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm²; Length: 7 mm
	Cross section: 0.34 mm²; Length: 7 mm
	Cross section: 0.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm²; Length: 8 mm ... 10 mm
	Cross section: 1 mm²; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm²; Length: 10 mm

## Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.14 mm²; Length: 8 mm
	Cross section: 0.25 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.34 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm²; Length: 10 mm

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

### Material data – actuating element

Color (Actuating element)	orange (2003)
Insulating material	PBT

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector

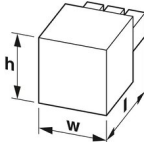


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Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

## Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	14.8 mm
Height [h]	15.7 mm
Length [l]	22.9 mm

## Mounting

Connection method	Push-in spring connection
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## Mechanical tests

### Conductor connection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N
	0.2 mm <sup>2</sup> / flexible / > 10 N
	1.5 mm <sup>2</sup> / solid / > 40 N
	1.5 mm <sup>2</sup> / flexible / > 40 N

### Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

### Resistance of inscriptions

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Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance $R_1$	3.3 mΩ
Contact resistance $R_2$	3.4 mΩ
Insertion/withdrawal cycles	25

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
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Tested number of positions	10
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## Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

## Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

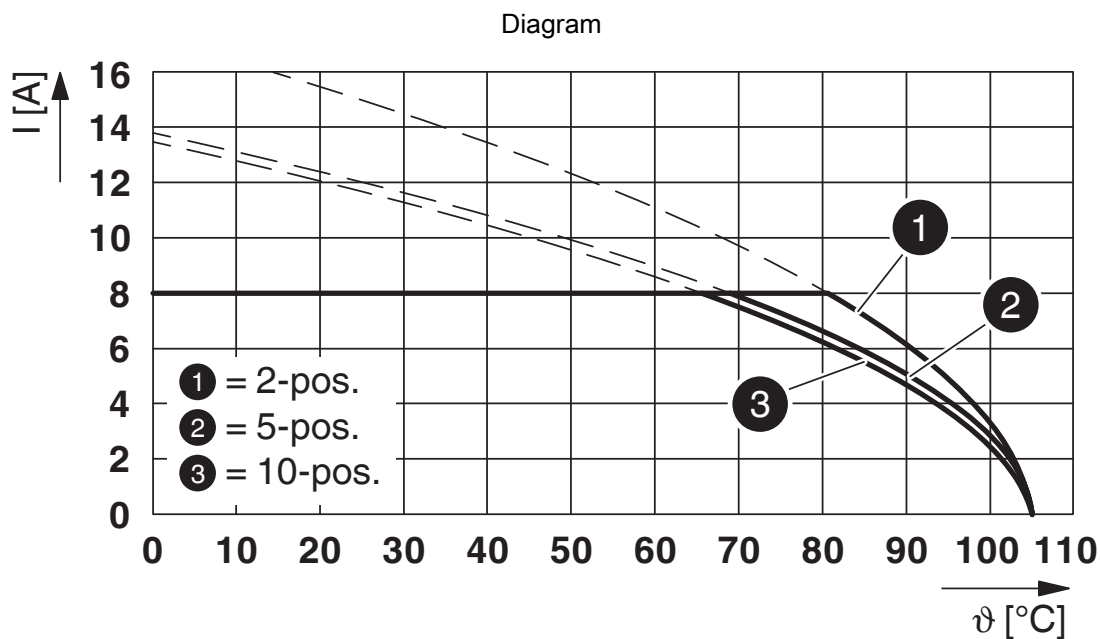
## Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

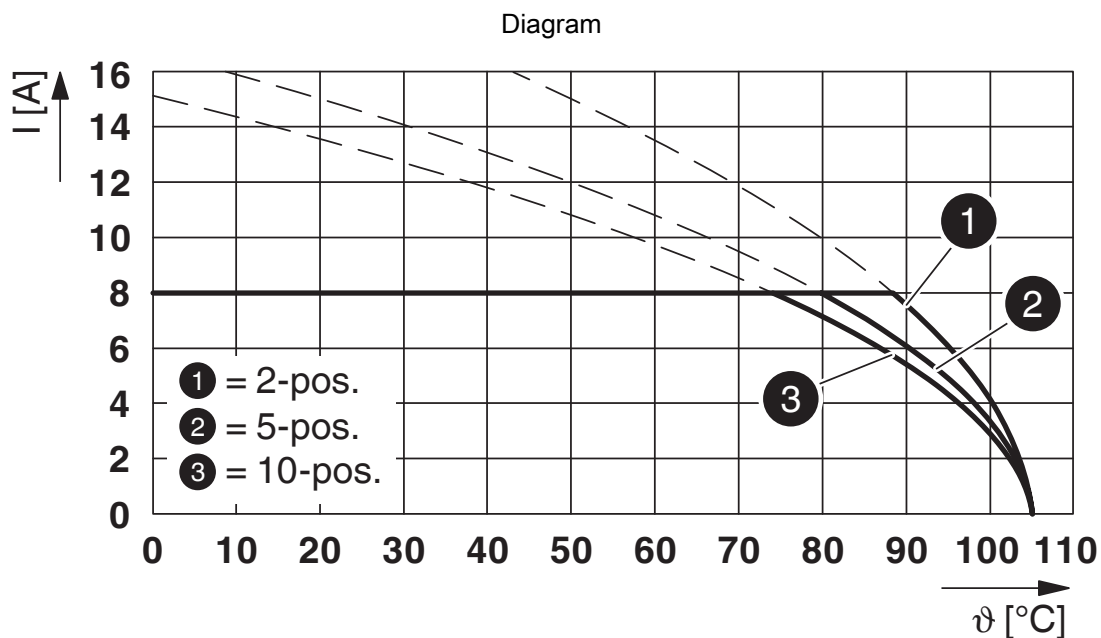
## Packaging specifications

Type of packaging	packed in cardboard
Outer packaging type	Carton

## Drawings



Type: TFMC 1,5/...-ST-3,5 with MCV 1,5/....-G-3,5



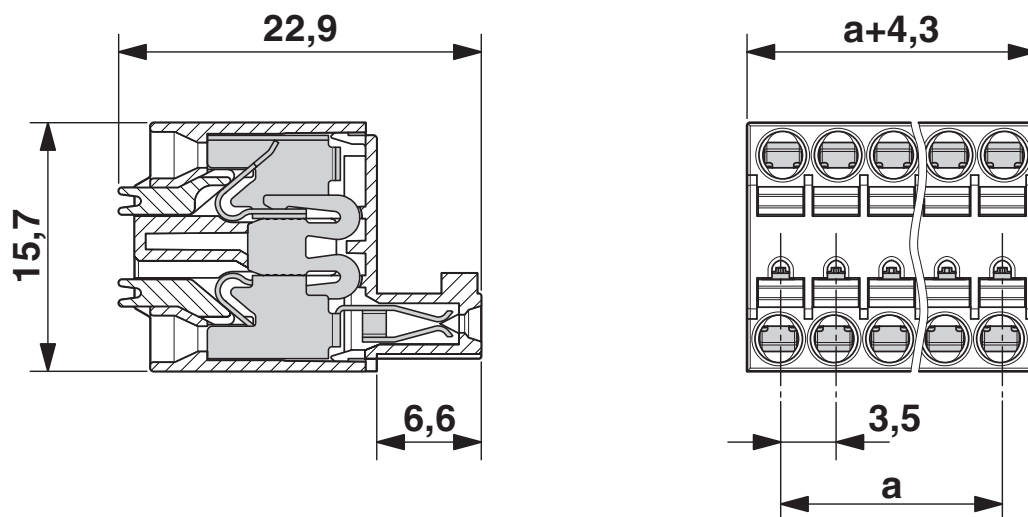
Type: TFMC 1,5/...-ST-3,5 with MC 1,5/...-G-3,5 P... THR

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector

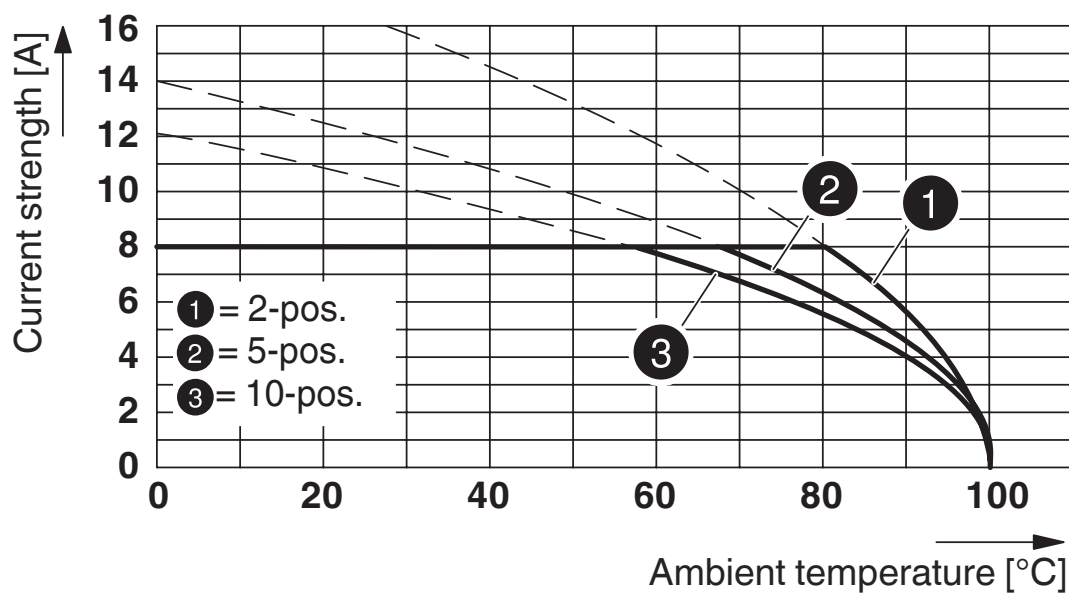
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Dimensional drawing



Diagram

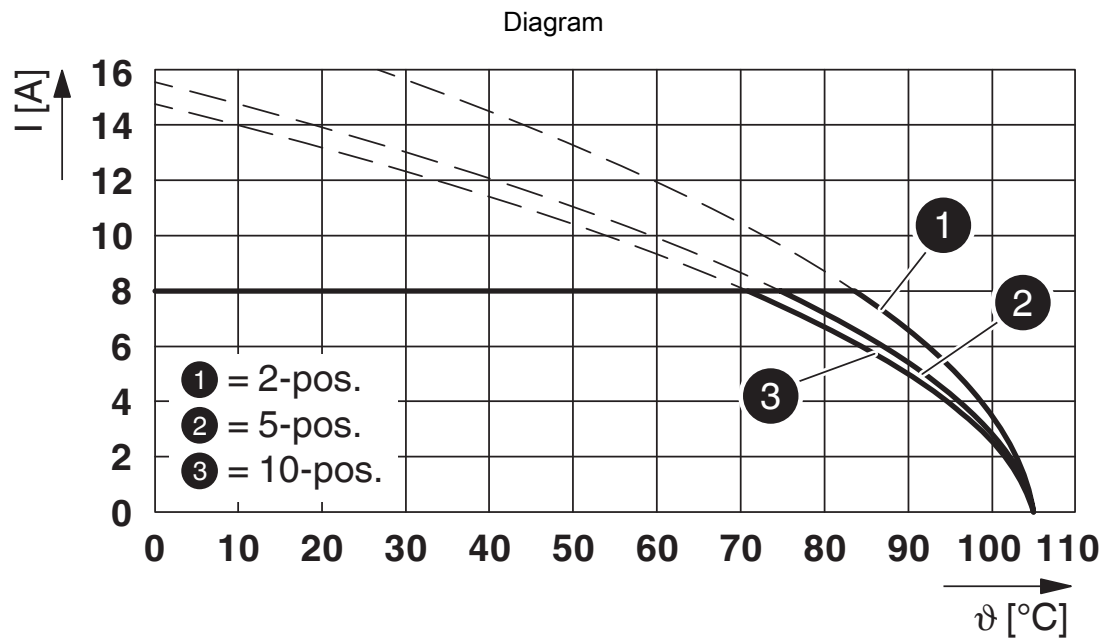


Type: TFMC 1,5/...-ST-3,5 with MC 1,5/...-G-3,5



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Type: TFMC 1,5/...-ST-3,5 with MCV 1,5/...-G-3,5 P... THR

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1772634>



**EAC**

Approval ID: B.01687



**cULus Recognized**

Approval ID: E60425-19920306

	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
Use group B				
Field wiring	300 V	8 A	24 - 16	-
Use group C				
Factory wiring	50 V	8 A	24 - 16	-



**VDE Zeichengenehmigung**

Approval ID: 40011723

	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
	160 V	8 A	-	0.2 - 1.5

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



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## Classifications

### ECLASS

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202

### ETIM

ETIM 8.0	EC002638
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### UNSPSC

UNSPSC 21.0	39121400
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# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



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## Environmental product compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



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## Accessories

### CRIMPFOX 6 - Crimping pliers

1212034

<https://www.phoenixcontact.com/us/products/1212034>



Crimping pliers, for ferrules without insulating collar according to DIN 46228 Part 1 and ferrules with insulating collar according to DIN 46228 Part 4, 0.25 mm<sup>2</sup> ... 6.0 mm<sup>2</sup>, lateral entry, trapezoidal crimp

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### SZS 0,4X2,5 VDE - Screwdriver

1205037

<https://www.phoenixcontact.com/us/products/1205037>



Screwdriver, slot-headed, VDE insulated, size: 0.4 x 2.5 x 80 mm, 2-component grip, with non-slip grip

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



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## SK 3,5/2,8:FORTL.ZAHLEN - Marker card

0804073

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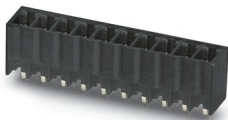
Marker card, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... 99, mounting type: adhesive, for terminal block width: 3.5 mm, lettering field size: 3.5 x 2.8 mm

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## MCV 1,5/ 4-G-3,5 P20 THRR32 - PCB header

1780927

<https://www.phoenixcontact.com/us/products/1780927>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: MCV 1,5/...-G-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: 32 mm wide tape, For user information and design recommendations for through-hole reflow technology, go to: Downloads

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



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## MC 1,5/ 4-G-3,5 P26 THR - PCB header

1788547

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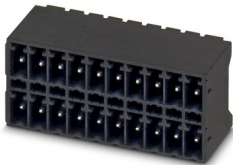
PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: MC 1,5/..-G-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

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## MCDN 1,5/ 4-G1-3,5 P26THR - PCB header

1953732

<https://www.phoenixcontact.com/us/products/1953732>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 8, number of rows: 2, number of positions: 4, number of connections: 8, product range: MCDN 1,5/..-G1-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard, The pin length is 2.6 mm. User information and design recommendations on Through Hole Reflow Technology can be found at: "Downloads"

# TFMC 1,5/ 4-ST-3,5 - Printed-circuit board connector



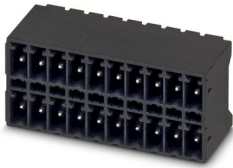
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## MCDN 1,5/ 4-G1-3,5 P14THR - PCB header

1953936

<https://www.phoenixcontact.com/us/products/1953936>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 8, number of rows: 2, number of positions: 4, number of connections: 8, product range: MCDN 1,5/..-G1-THR, pitch: 3.5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 1.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard, The pin length is 1.4 mm. User information and design recommendations on Through Hole Reflow Technology can be found at: Downloads".

## MCO 1,5/ 4-G1L-3,5 KMGY - PCB header

2278364

<https://www.phoenixcontact.com/us/products/2278364>



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: light grey, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: MCO 1,5/..-G1L, pitch: 3.5 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 2.75 mm, locking: without, type of packaging: packed in cardboard, Product with pin output on left side

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