

# MCL0805FRD1GR1T DATASHEET

Multi Color LED, 0805, Flat Lens, Red, Green

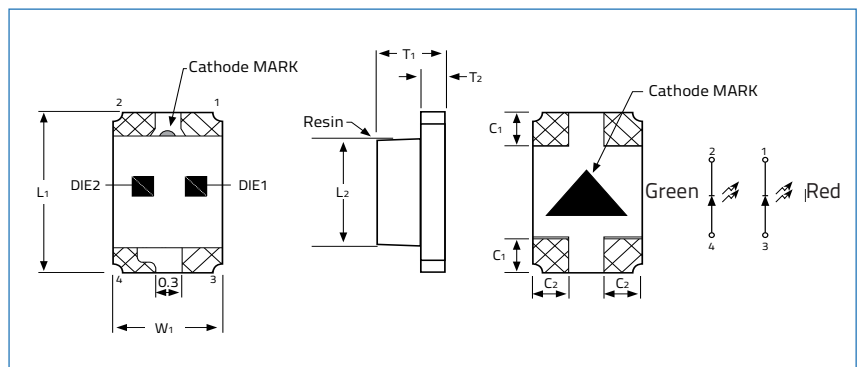


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Part Number	Size	Emitting Color	Emitting Material	Lens-Color	Luminous Intensity mcd	Wavelength nm $\lambda_P$	Viewing Angle ( $2\theta$ 1/2)
MCL0805FRD1GR1T	0805	Red, Green	AlGaInP, AlGaInP	Clear	Red: 60 mcd typ Green: 50 mcd typ	Red: 640 nm typ Green: 576 nm typ	140°

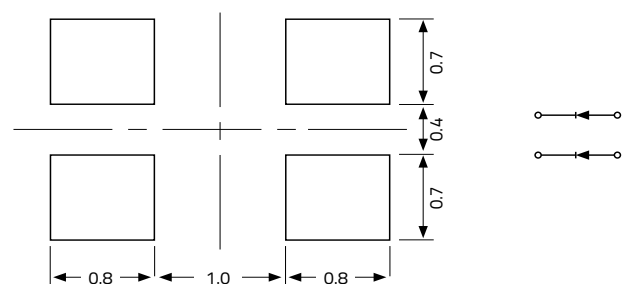
Electrical & Optical Specifactions ( $T_A=25^\circ\text{C}$ )		Red @20mA	Green @20mA	Unit
Forward Voltage Min.	$V_F$	1.5	1.7	V
Forward Voltage Max.	$V_F$	2.4	2.6	V
Reverse Current (Max) ( $V_R=5V$ )	$I_R$	10	10	$\mu\text{A}$
Peak Wavelength Typ.	$\lambda_P$	640	576	nm
Dominant Wavelength Typ.	$\lambda_D$	630	574	nm
Spectral Line Half Width Typ.	$\Delta\lambda$	20	20	nm

Absolute Maximum Ratings ( $T_A=25^\circ\text{C}$ )		Red	Green	Unit
Reverse Voltage	$V_R$	5	5	V
DC Forward Current	$I_F$	25	25	mA
Peak Forward Current 1/10 Duty Cycle @ 10KHz	$I_{FP}$	90	60	mA
Power Dissipation	$P_D$	60	65	mW
Operating Temperature	$T_A$	-40 ~ +100		°C
Storage Temperature	$T_{stg}$	-40 ~ +100		



Dimensions				Units: Inches (mm)			
$L_1$	$L_2$	$T_1$	$T_2$	$W_1$	$C_1$	$C_2$	
0.0787±0.004 (2.0±0.1)	0.0551±0.004 (1.4±0.1)	0.0315±0.004 (0.80±0.1)	0.0118±0.004 (0.30±0.1)				
				0.0492±0.004 (1.25±0.1)	0.0157 (0.40)	0.0177 (0.45)	

## Soldering Pad Layout



Tolerances are all ±0.1mm

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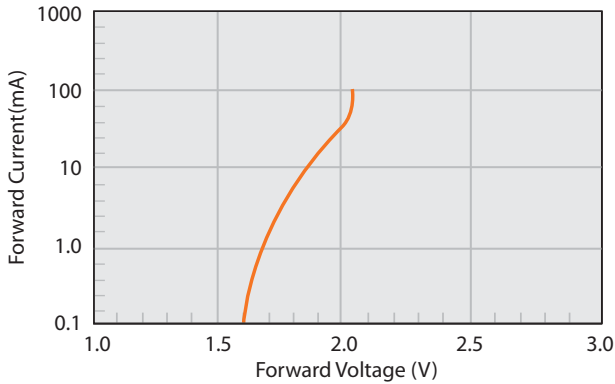
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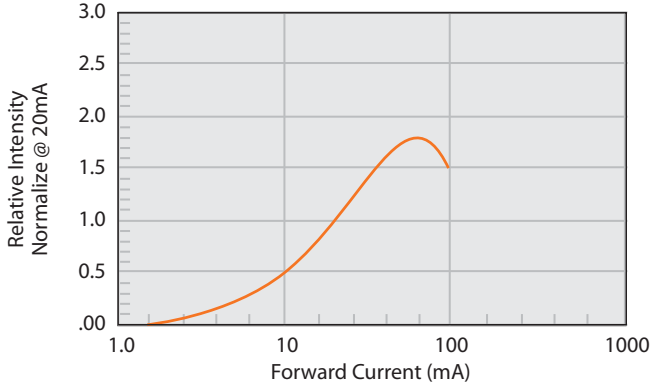
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## Graphs for Red (AlGaInP)

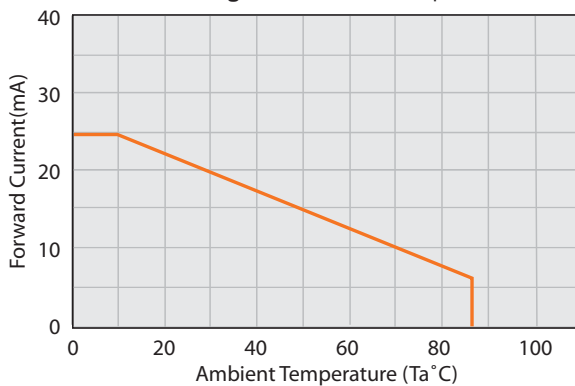
**Fig.1 Forward Current vs Forward Voltage**



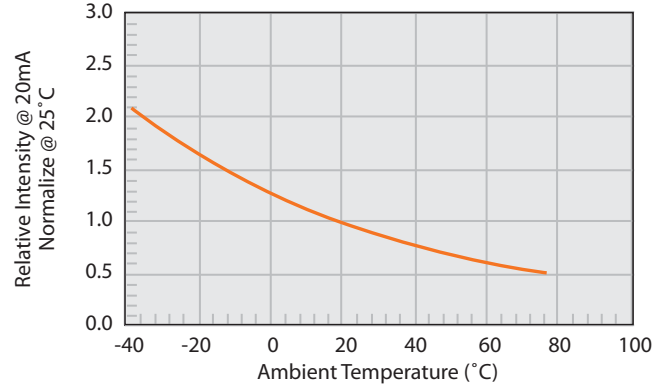
**Fig.2 Relative Intensity vs Forward Current**



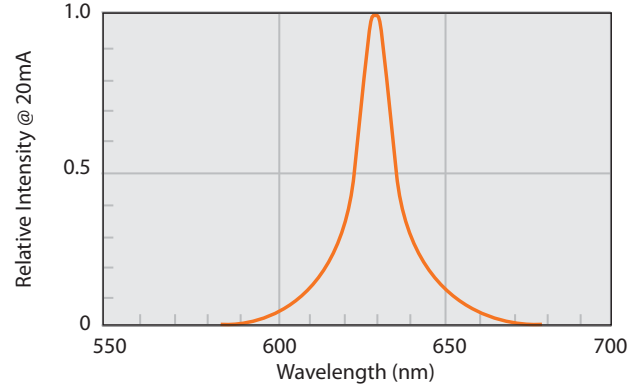
**Fig.3 Current vs Temp**



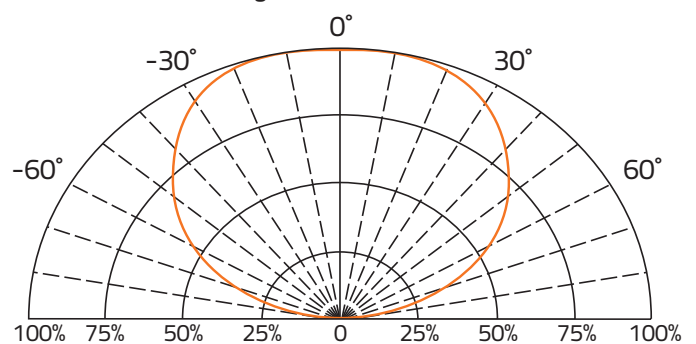
**Fig.4 Relative Intensity vs Temperature**



**Fig.5 Relative Intensity vs Wavelength**



**Fig. 6 Direct Radiation**



### Environmental information

RoHS Status	6 of 6 Compliant
REACH Status	Compliant
Halogen Status	Halogen Free
Conflict Mineral Status	Conflict Mineral Free
Moisture Sensitivity Level (MSL)	3

### Reflow profile

Max Reflow Temperature	260°C
Number of Reflow Cycles	2

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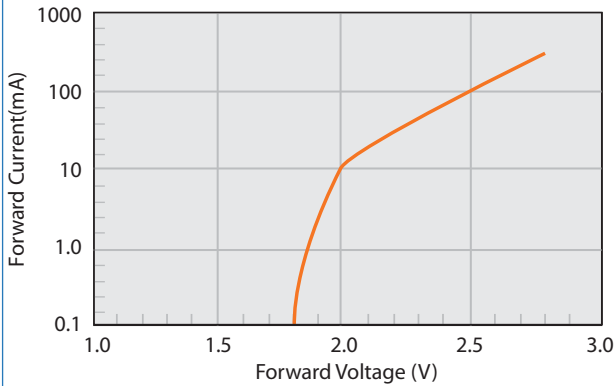
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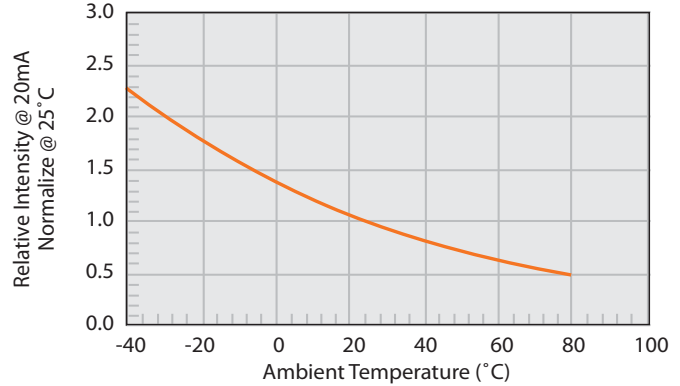
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## Graphs for Green (AlGaInP)

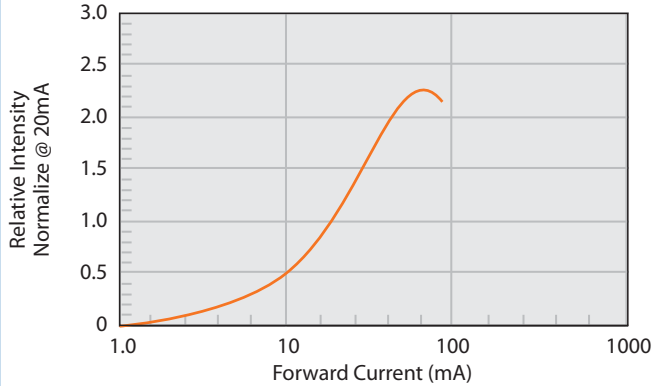
**Fig.1** Forward Current vs Forward Voltage



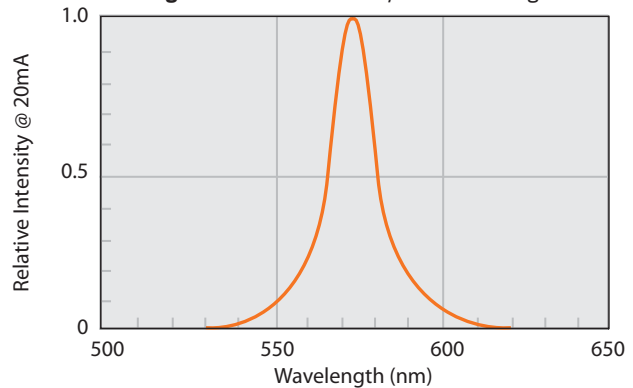
**Fig.4** Relative Intensity vs Temperature



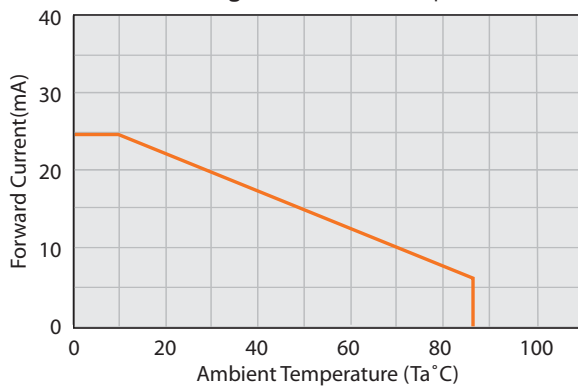
**Fig.2** Relative Intensity vs Forward Current



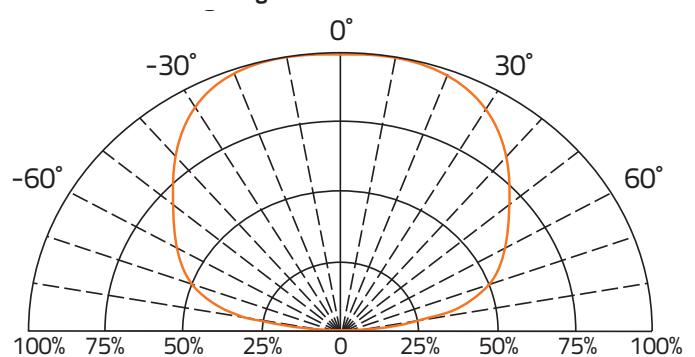
**Fig.5** Relative Intensity vs Wavelength



**Fig.3** Current vs Temp



**Fig. 6** Direct Radiation



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## Label Example

Item: MCL0805FRD1GR1T

Chip Type LED,0805,Flat Lens,Red,Green

Qty: 4000 D/C: 1616

Lot: GS115A0168

VF: 1.5-2.4

BIN/HUE: N/30-M/9 VF: 1.7-2.6

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## Codes:

VF: Forward Voltage | BIN: Luminous Intensity | HUE: Dominant Wavelength

## Luminous Intensity Classification (BIN Code)

RED BIN Code	Iv(mcd) at 20mA	
	Min.	Max.
N	32	50
P	50	80
Q	80	125

Green BIN Code	Iv(mcd) at 20mA	
	Min.	Max.
M	20	32
N	32	50
P	50	80

## Dominant Wavelength Classification (HUE Code)

$\lambda_D$ (nm) at 20mA					
Red			Green		
Hue Code	Min.	Max.	Hue Code	Min.	Max.
29	624	627	7	568	570
30	627	630	8	570	572
31	630	633	9	572	574
32	633	636	10	574	576

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Reel Specifications		Units: mm		
<b>M</b>	<b>C</b>	<b>F</b>	<b>E</b>	<b>G</b>
178±1.50	56.0±1.0	12.0±1.0	60.0±1.0	9.0±1.0

Packaging Specifications	
Reel Size:	7"
Quantity per Reel :	4,000

Storage Specifications
1. Storage temperature and RH: 5°C~35°C, RH60%
2. Once the package is opened, the LEDs should be used within a week. Otherwise, they should be kept in a moisture proof bag with desiccant. We suggest that you use this product within one year from date code.
3. If opened for more than one week in an atmosphere of 5°C~35°C, RH60%. The parts should be heat treated at 60°C±5°C for 15 hours.

Tape Specifications		Units: mm		
<b>T</b>	<b>W</b>	<b>A</b>	<b>B</b>	<b>F</b>
0.87±0.5	8.0±0.3	2.22±0.5	1.36±0.1	3.5±0.2
<b>E</b>	<b>H</b>	<b>J</b>	<b>D</b>	<b>G</b>
1.75±0.1	4.0±0.2	2.0±0.1	1.5±0.1	4.0±0.2

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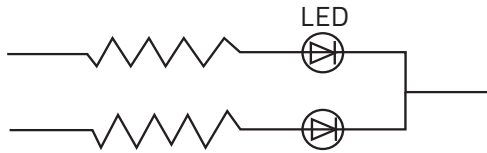
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Environmental Test Criteria			
Classification	Test Item	Test Condition	Sample Size
Endurance Test	Operating Life	1. Ta=25°C 2. If=20mA 3. t=1000hrs (-24hrs, +72hrs)	22
	High Temperature Storage	1. Ta=100°C±5°C 2. t=1000hrs (-24hrs, +72hrs)	22
	Low Temperature Storage	1. Ta=-40°C±5°C 2. t=1000hrs (-24hrs, +72hrs)	22
	High Temperature, High Humidity Storage	1. Ta=85°C 2. RH=85% 3. t=1000hrs(-24hrs, +72hrs)	22
Environmental Test	Thermal Shock	1. Ta=100°C±5°C & -40°C±5°C 20min / 10sec / 20min 3. Total: 100 cycles total	22
	Temperature Cycling	1. 100°C±5°C & -40°C±5°C 30mins / 5mins / 30mins 2. 100 Cycles	22
	IR Reflow	1. T=260°C Max. 10 seconds Max 2. 6 Min	22

## Drive Method

LED is a current operated drive, and therefore it requires some kind of current limiting incorporated into the driver circuit. This current limiting typically takes the form of a current limiting resistor placed in series with the LED. Consider worst case voltage variations that can occur across the current limiting resistor placed in series with the LED. The forward current should not be allowed to change by more than 40% of its desired value.

Circuit model A



Circuit model B

