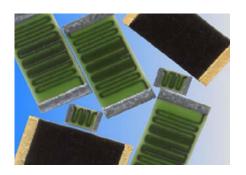
Stackpole Electronics, Inc.

Resistive Product Solution

High Voltage Thick Film Chip Resistor

Features:

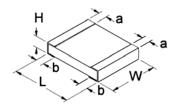
- Utilizes fine film resistor deposition technology
- Superior pulse handling capabilities
- Very low noise
- Ultra-high stability
- RoHS compliant and halogen free
- REACH compliant



Electrical Specifications					
Type/Code	Power Rating (W)	Maximum Working Voltage (V)	TCR (ppm/ºC)	Ohmic Range (Ω) and Tolerance	
	@ 70°C			0.1%	
HVCB1206	0.33	1500	±25	500M	

Proper terminal isolation is required to achieve the voltage ratings for each given size.

Mechanical Specifications



Type/Code	L	W	Н	а	b	Unit
	Body Length	Body Width	Body Height (Max.)	Top Termination	Bottom Termination	0
HVCB1206	0.126 ± 0.01	0.063 ± 0.005	0.030	0.010 ± 0.005	0.020 ± 0.010	inches
	3.20 ± 0.25	1.60 ± 0.13	0.76	0.25 ± 0.13	0.51 ± 0.25	mm

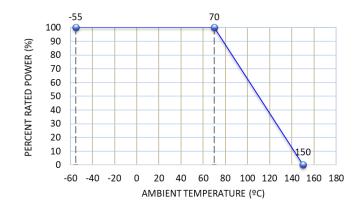
Performance Characteristics			
Test	Typical Performance		
Short Time Overload	0.1%		
Load Life	0.1%		
Temperature Cycle	0.1%		
Moisture Resistance	0.1%		
Shock	0.05%		
Vibration	0.05%		
Dielectric Withstanding Voltage	0.05%		
Resistance to Soldering Heat	0.05%		
Parameter	Typical		
TCR	measured from 25°C to 75°C		
Pulse Capability	10X rated wattage Consult Stackpole for custom pulse applications		
Resistance Value	Measured at 100V Consult Stackpole for custom test voltages		

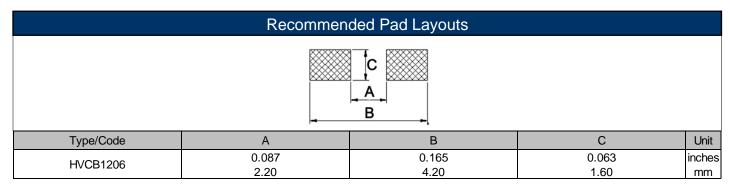
Operating temperature range is -55°C to +150°C

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Power Derating Curve:





Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with "*".

100% Matte Tin / RoHS Compliant Terminations

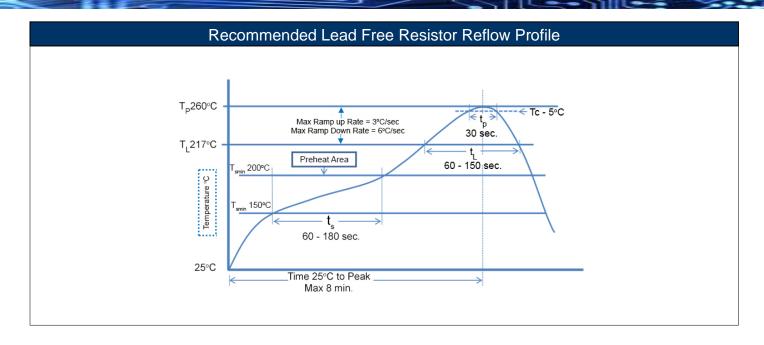
Soldering iron recommended temperatures: 330°C to 350°C with minimum duration. Maximum number of reflow cycles: 3.

Wave Soldering					
Description	Maximum	Recommended	Minimum		
Preheat Time	80 seconds	70 seconds	60 seconds		
Temperature Diff.	140°C	120°C	100°C		
Solder Temp.	260°C	250°C	240°C		
Dwell Time at Max.	Dwell Time at Max. 10 seconds		*		
Ramp DN (°C/sec)	N/A	N/A	N/A		

Temperature Diff. = Defference between final preheat stage and soldering stage.

Convection IR Reflow					
Description	Maximum	Recommended	Minimum		
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*		
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds		
Solder Temp.	260°C	245°C	*		
Dwell Time at Max.	30 seconds	15 seconds	10 seconds		
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*		

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RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

	RoHS Compliance Status							
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)		
HVCB	High Voltage Thick Film Surface Mount Chip Resistor	SMD	YES RoHS compliant by means of exemption 7c-I	100% Matte Sn ("T")	Always	Always		

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

HVCB1206BDE500M

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Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

