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# LOW CHARGE INJECTION 32-CHANNEL 8Ω HIGH-VOLTAGE ANALOG SWITCHES

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The ABLIC Inc. HDL6M06531B is low charge injection 32-channel high-voltage analog switch IC operated only by a single 5V for ultrasound imaging applications.

The HDL6M06531B consists of single-pole, double-throw (SPDT) analog switches controlled by Serial Digital Interface (SDI). The HDL6M06531B does not require any high-voltage power supply and has a unique pin-out for easy PCB traces.

## **Functions**

• 32-channel high-voltage SPDT analog switch with active ground clamp (2:1 MUX / DEMUX)

## **Features**

- 0V to ±100V analog signal voltage range (10kHz to 20MHz signal frequency range)
- 2A peak analog signal current per channel
- 8Ω main switch on-resistance
- 40kΩ bleed resistor on probe side
- 32-bit shift registers
- Low on/off-capacitance
- 10pC charge injection to 1000pF
- -52dB off-isolation at 5MHz (load-independent)
- -60dB switch crosstalk
- $35\Omega$  ground clamp switch on probe side alternately turned on/off with main switch
- DS\_ASW to disable 35Ω ground clamp switch
- 1.8V to 5V CMOS logic interface
- Single +5V power supply (NO HIGH-VOLTAGE POWER SUPPLY required)
- Low power dissipation (static 5mW)
- Embedded thermal protection flag indicator
- Unique pin configuration for easy PCB traces
- RoHS compliant 64-lead 9x9mm QFN

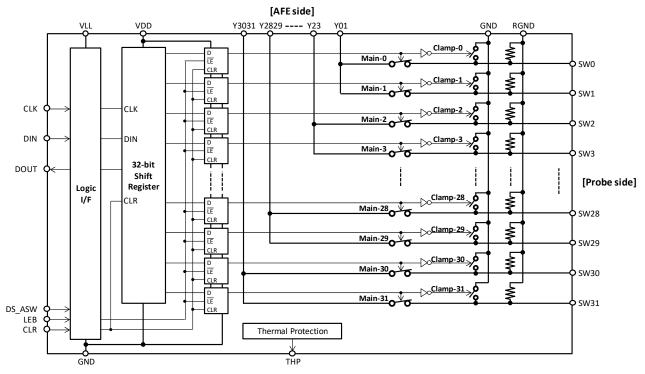


Fig.1 Block diagram

## 1. Absolute Maximum Ratings

T<sub>A</sub>=25°C unless otherwise noted.

Table 1 Absolute Maximum Ratings

No.	Items	Symbol	Value	Units	Condition
1	Positive logic supply voltage	VLL	-0.4 to +7	V	
2	Positive supply voltage	$V_{DD}$	-0.4 to +7	V	
3	Logic input voltage	DIN, LEB, CLK, CLR, DS_ASW	-0.4 to +7	V	
4	Logic output voltage	DOUT, THP	-0.4 to +7	V	
5	Analog signal range	Vsig	-105 to +105	V	
6	Peak analog signal current per channel	Isw	2.5	Α	
7	Operating junction temperature	T <sub>Jop</sub>	-20 to +150	°C	
8	Storage temperature	T <sub>STG</sub>	-55 to +150	°C	
9	Maximum power dissipation	P <sub>Dmax</sub>	4	W	

NOTE: \* Stresses beyond the absolute maximum ratings may cause permanent damage to the product.

# 2. Operating Supply Voltages, Logic Inputs, and Application Circuits

## 2.1 Operating Supply Voltages, Temperature, and Logic Inputs

Table 2 Operating Supply Voltages and Logic Inputs

No	Items	Symbol	Min	Тур	Max	Units	Condition
1	Logic supply voltage	V <sub>LL</sub>	1.7	1.8 to 5	$V_{DD}$	V	
2	Positive supply voltage	$V_{DD}$	4.75	5	5.25	V	
3	IC substrate voltage *1	V <sub>SUB</sub>	-	0	i	V	
4	Operating free-air temperature	TA	0		75	°C	
5	High-level logic input voltage	ViH	$0.8V_{\text{LL}}$	1	$V_{LL}$	V	
6	Low-level logic input voltage	VIL	0	1	0.2V <sub>LL</sub>	V	
7	Logic input high current *2	Iн	-10	•	10	μA	
8	Logic input low current	IιL	-10	•	10	μA	DIN, LEB, CLK, CLR, DS_ASW
9	Logic input capacitance	Cin	-	2	•	pF	CLIX, DO_AGW
10	Set up time before LEB rises	tsD	25	-		ns	
11	Time width of LEB	twleb	12	-		ns	
12	Clock delay time to data out	t <sub>DO</sub>	7	10	-	ns	
13	Time width of CLR	tolr	55	-		ns	
14	Clock frequency	fclk	-	-	20	MHz	
15	Clock rise and fall times	t <sub>R</sub> , t <sub>F</sub>	-	ı	50	ns	
16	Setup time data to clock	tsu	7	-		ns	
17	Hold time data from clock	t <sub>HLD</sub>	7	-	-	ns	
18	Time width of DS_ASW	twds_asw	10	-	-	μs	

NOTE: \*1) Thermal pad on the bottom of the package must be soldered to the ground.

## 2.2 Power Supply Sequencing

No power supply sequencing is required even if  $V_{LL}$  is different from  $V_{DD}$ . Please apply the  $V_{DD}$  voltage to the  $V_{LL}$  when operating with a single 5V.

<sup>\*2)</sup> DS\_ASW has 100 $\mu A$  leakage at VLL=5V due to  $50 k\Omega$  internal pull-down resistor.

# 3. Electrical Characteristics

# DC Characteristics

Table 3 DC Characteristics

 $V_{LL}$ =3.3V,  $V_{DD}$ =5V, LEB=0, DS\_ASW=0/1,  $T_A$ =25°C, unless otherwise specified.

NIa	ltomo	Cymah al		Spec		Lluita	Conditions	
No.	Items	Symbol	Min	Тур	Max	Units	Conditions	
1	Analog signal range	Vsig	-100	ı	+100	V		
2	VLL quiescent current	Illq	-	0.2	-	μΑ	Quiescent current-1	
3	V <sub>DD</sub> quiescent current	I <sub>DDQ</sub>	-	1	-	mA	All main switches off	
4	V <sub>LL</sub> quiescent current	ILLQ	-	0.2	-	μΑ	Quiescent current-2	
5	V <sub>DD</sub> quiescent current	IDDQ	-	1	-	mA	All main switches on	
6	V∟∟ dynamic current	Ill	ı	5	15	μΑ	Dynamic current	
7	V <sub>DD</sub> dynamic current	ldd	1	2.8	3.8	mA	All channels switching simultaneously at fsw=50kHz	
8	DC offset main switch off	Vos	-	0	-	mV	DS_ASW=0	
0	DC onset main switch on	VOS		8.0	10	mV	DS_ASW=1	
9	Small signal main switch on-resistance	Rons	1	8	10	Ω	$V_{SIG}$ =0.1 $V_{pp}$ to 5 $V_{pp}$ @5 $M_{rg}$ Hz, $R_{s}$ =10 $\Omega$	
10	Small signal main switch on-resistance matching	ΔRons	ı	2	5	%	V <sub>SIG</sub> =0V, I <sub>SIG</sub> =5mA	
11	Large signal main switch on-resistance	Ronl	-	8	-	Ω	$V_{SIG}$ =20 $V$ pp@5 $M$ Hz, Rs=10 $\Omega$	
12	GND clamp on-resistance	Roncl	_	35	-	Ω	Main switches off, probe side	
13	Shunt resistance	R <sub>BLD</sub>	30	40	50	kΩ	Probe side	
14	Switch output peak current	Isw	-	2	-	Α	100ns pulse, 0.1% duty cycle	

## Thermal Protection

Table 4 Thermal Protection Characteristics

VLL=3.3V, VDD=5V, LEB=0, DS\_ASW=0/1, TA=25°C, unless otherwise specified.

Nia	lta man	Comple al		Spec		l lucita	Conditions		
No.	Items	Symbol	Min	Тур	Max	Units	Conditions		
1	THP pull-up voltage	V <sub>PUTHP</sub>	ı	-	5.25	V	Open drain		
2	THP output current	I <sub>THP</sub>	ı	1.0	ı	mA	-		
3	THP output low voltage	VOLTHP	ı	ı	0.5	<b>&gt;</b>	THP active, VLL=3.3V, ITHP=1mA		
4	THP temperature threshold	T <sub>THP</sub>	90	110	130	ç			
5	THP reset hysteresis	THYSTHP	-	10	-	°C			

## **AC** Characteristics

## Table 5 AC Characteristics

 $V_{LL}$ =3.3V,  $V_{DD}$ =5V, LEB=0, DS\_ASW=0/1,  $T_A$ =25°C, unless otherwise specified.

NIa	140.000	Come head		Spec		,	0 177
No.	Items	Symbol	Min	Тур	Max	Units	Conditions
_	Turns are times	ton	-	2	5	μs	
1	Turn-on time	ton_asw	-	2	5	μs	
2	Turn-off time	toff	-	2	5	μs	
	Turr-on unie	toff_asw	-	2	5	μs	
3	Output switching frequency	fsw	-	-	50	kHz	Duty cycle=50%
4	Small signal frequency	fsig	0.01	-	20	MHz	C <sub>L</sub> =220pF
			-	-53	-	dB	$f_{SIG}$ =5MHz, $R_L$ // $C_L$ =1 $k\Omega$ //15pF, DS_ASW=0
5	Off isolation	V <sub>ISO</sub>	-	-57	-	dB	$f_{SIG}$ =5MHz, $R_L$ =50 $\Omega$ , DS_ASW=0
	OII ISOIAIIOII	VISO	-	-25	ı	dB	$f_{SIG}$ =5MHz, $R_L$ // $C_L$ =1 $k\Omega$ //15pF, DS_ASW=1
			-	-49	-	dB	$f_{SIG}$ =5MHz, $R_L$ =50 $\Omega$ , DS_ASW=1
6	Crosstalk	Vст	-	-60	-	dB	$f_{SIG}$ =5MHz, $R_L$ =50 $\Omega$
7	Off capacitance	Coff(SW)	-	22	-	рF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=0
,	SW_ to GND (both SW OFF)	COFF(SW)	-	16	-	рF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=1
8	Off capacitance	C <sub>OFF(Y)</sub>	-	60	-	pF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=0
	Y_ to GND (both SW OFF)	OUFF(Y)	-	20	-	pF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=1
9	On capacitance	0	-	45	-	pF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=0
9	SW_ to GND (one SW ON, another SW OFF)	Con(sw)	-	30	-	pF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=1
10	On capacitance Y to GND	Con(y)	-	45	-	pF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=0
	(one SW ON, another SW OFF)	<b>C</b> ON(1)	-	30	-	рF	V <sub>SIG</sub> =0V, f <sub>SIG</sub> =1MHz, DS_ASW=1
		V <sub>SPK_ON</sub>	-15	40	60	mV	50Ω load @switch on, DS_ASW=0
11	Output spike voltage (SW )	(SW)	-15	80	120	mV	50Ω load @switch on, DS_ASW=1
''	output spine voltage (ovv_)	Vspk_off	-15	60	90	mV	50Ω load @switch off, DS_ASW=0
		(SW)	-15	100	150	mV	50Ω load @switch off, DS_ASW=1
		Vspk_on	-15	40	60	mV	50Ω load @switch on, DS_ASW=0
12	Output spike voltage (Y )	(Y)	-15	80	120	mV	50Ω load @switch on, DS_ASW=1
	orbri obiic toilago (1_)	V <sub>SPK_OFF</sub>	-15	60	90	mV	50Ω load @switch off, DS_ASW=0
		(Y)	-15	100	150	mV	50Ω load @switch off, DS_ASW=1
13	Charge injection (per switch)	QC	-	10	-	рС	

## 4. Test Circuits

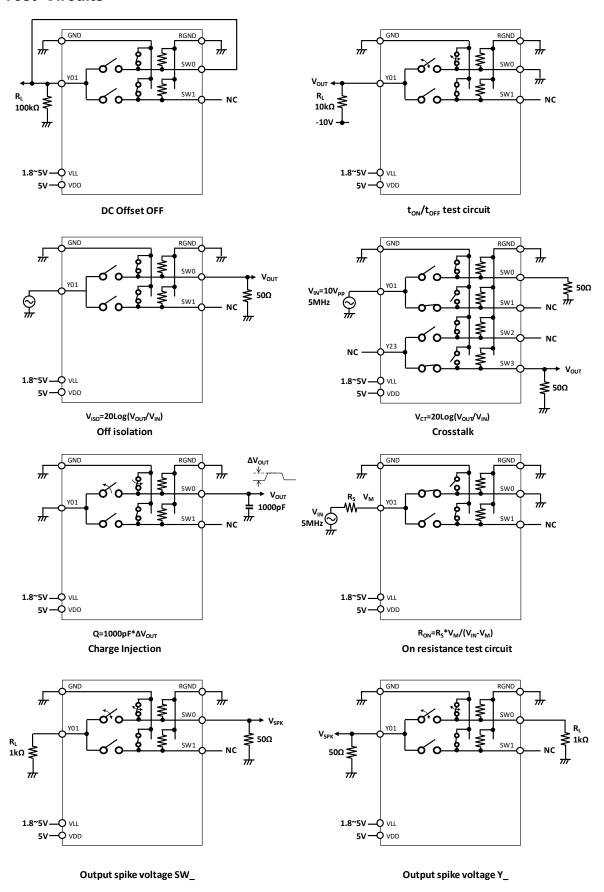


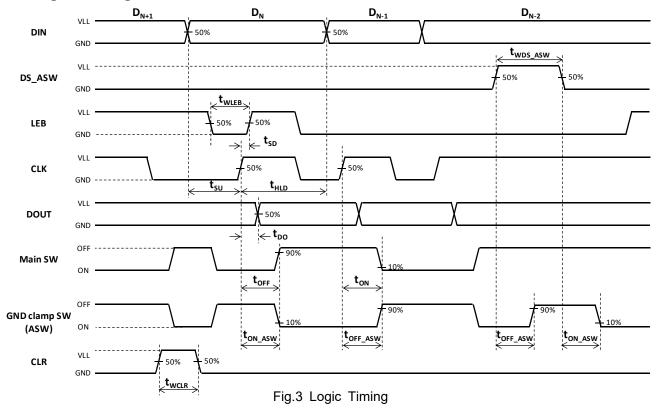
Fig.2 Test Circuits

# 5. Truth Table

Table 6 Truth Table

Logic Inputs						Analog Switch State														
LEB	CLR	DS ASW				DIN				SI	N0	SI	W1		SV	V15	SW	/16	 SW	/31
LED	CLK	DS_ASW	D0	D1		D15	D16		D31	Main SW	Clamp SW	Main SW	Clamp SW		Main SW	Clamp SW	Main SW	Clamp SW	 Main SW	Clamp SW
L	L	L	L	-		-	-		-	OFF	ON	-	-		-	-	-	-	-	-
L	L	L	Н	-		-	-		-	ON	OFF	-	-		-	-	-	-	-	-
L	L	L		L		-	-		-	-	-	OFF	ON		-	-	-	-	-	-
L	L	L	-	Н		-	-		-	-	-	ON	OFF		-	-	-	-	-	-
L	L	L	i	-		1	-		-	-	-	-	-		-	-	-	-	-	-
L	L	L		-		-	-		-	-	-	-	-		-	-	-	-	-	-
L	L	L	-	-		L	-		-	-	-	-	-		OFF	ON	-	-	 -	-
L	L	L		-		Н	-		-	-	-	-	-		ON	OFF	-	-	 -	-
L	L	L	-	-		-	L		-	-	-	-	-		-	-	OFF	ON	-	-
L	L	L	-	-		-	Н		-	-	-	-	-		-	-	ON	OFF	-	-
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L	L	L		-		-	-		L	-	-	-	-		-	-	-	-	OFF	ON
L	L	L	•	-		•	-		Н	-	-	-	-		-	-	•	-	ON	OFF
L	L	Н	L	-		1	-			OFF	OFF	-	-		-	-	-	-	-	-
L	L	Н	Η	-		-	-		-	ON	OFF	-	-		-	-	-	-	-	-
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L	L	Н	1	-		ı	-		Н	-	-	-	-		-	-	-	-	ON	OFF
Н	L	Х	Х	Х	Х	Х	Х	Χ	Х	Hold Previous State										
Х	Н	Х	Х	Х	Х	Х	Х	Х	Х						ALL "Main	SWs" OFF				

# 6. Logic Timing



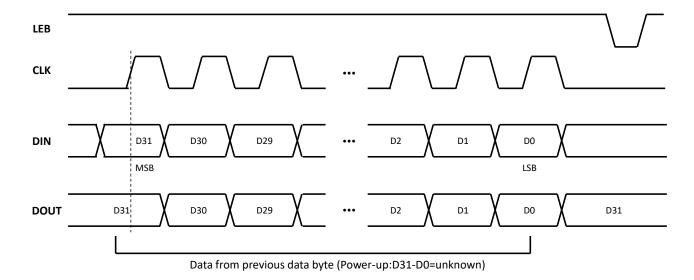


Fig.4 Latch Enable Interface Timing

## 7. Pin Configuration

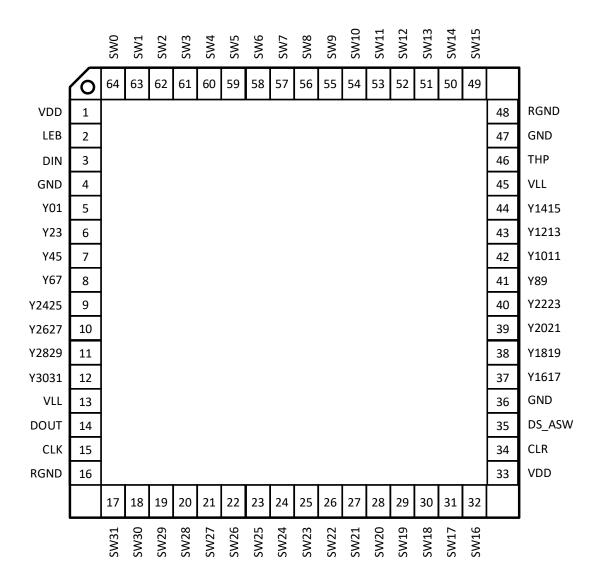


Fig.5 Pin Configuration

Table 7 Pin Configuration

Pin#	Pin Name	I/O	Function
1	VDD	-	Positive low voltage power supply (+5V)
2	LEB	I	Active-Low latch enable input, Hi=Hold data, Low=Latch data input
3	DIN	I	Serial-Data input
4	GND	-	Drive power ground (0V)
5	Y01	I/O	Analog switch terminal 0-1 (AFE side)
6	Y23	I/O	Analog switch terminal 2-3 (AFE side)
7	Y45	I/O	Analog switch terminal 4-5 (AFE side)
8	Y67	I/O	Analog switch terminal 6-7 (AFE side)
9	Y2425	I/O	Analog switch terminal 24-25 (AFE side)
10	Y2627	I/O	Analog switch terminal 26-27 (AFE side)
11	Y2829	I/O	Analog switch terminal 28-29 (AFE side)
12	Y3031	I/O	Analog switch terminal 30-31 (AFE side)
13	VLL	-	Positive voltage supply of low voltage interface (+1.8V~+5V)
14	DOUT	0	Serial-Data output
15	CLK	I	Serial-Clock input
16	RGND	-	Bleed resistor ground (0V)
17	SW31	I/O	Analog switch terminal 31 (Probe side)
18	SW30	I/O	Analog switch terminal 30 (Probe side)
19	SW29	I/O	Analog switch terminal 29 (Probe side)
20	SW28	I/O	Analog switch terminal 28 (Probe side)
21	SW27	I/O	Analog switch terminal 27 (Probe side)
22	SW26	I/O	Analog switch terminal 26 (Probe side)
23	SW25	I/O	Analog switch terminal 25 (Probe side)
24	SW24	I/O	Analog switch terminal 24 (Probe side)
25	SW23	I/O	Analog switch terminal 23 (Probe side)
26	SW22	I/O	Analog switch terminal 22 (Probe side)
27	SW21	I/O	Analog switch terminal 21 (Probe side)
28	SW20	I/O	Analog switch terminal 20 (Probe side)
29	SW19	I/O	Analog switch terminal 19 (Probe side)
30	SW18	I/O	Analog switch terminal 18 (Probe side)
31	SW17	I/O	Analog switch terminal 17 (Probe side)
32	SW16	I/O	Analog switch terminal 16 (Probe side)

Table 7 Pin Configuration (cont.)

Pin#	Pin Name	I/O	Function
33	VDD	-	Positive low voltage power supply (+5V)
34	CLR	I	Shift register and latch clear input
35	DS_ASW	I	GND clamp control, Hi=always disabled, Low=main switches and GND clamp switches are alternately turned on and off
36	GND	-	Drive power ground (0V)
37	Y1617	I/O	Analog switch terminal 16-17 (AFE side)
38	Y1819	I/O	Analog switch terminal 18-19 (AFE side)
39	Y2021	I/O	Analog switch terminal 20-21 (AFE side)
40	Y2223	I/O	Analog switch terminal 22-23 (AFE side)
41	Y89	I/O	Analog switch terminal 8-9 (AFE side)
42	Y1011	I/O	Analog switch terminal 10-11 (AFE side)
43	Y1213	I/O	Analog switch terminal 12-13 (AFE side)
44	Y1415	I/O	Analog switch terminal 14-15 (AFE side)
45	VLL	-	Positive voltage supply of low voltage interface (+1.8V~+5V)
46	THP	0	Thermal protection output flag, open N-MOS drain
47	GND	-	Drive power ground (0V)
48	RGND	-	Bleed resistor ground (0V)
49	SW15	I/O	Analog switch terminal 15 (Probe side)
50	SW14	I/O	Analog switch terminal 14 (Probe side)
51	SW13	I/O	Analog switch terminal 13 (Probe side)
52	SW12	I/O	Analog switch terminal 12 (Probe side)
53	SW11	I/O	Analog switch terminal 11 (Probe side)
54	SW10	I/O	Analog switch terminal 10 (Probe side)
55	SW9	I/O	Analog switch terminal 9 (Probe side)
56	SW8	I/O	Analog switch terminal 8 (Probe side)
57	SW7	I/O	Analog switch terminal 7 (Probe side)
58	SW6	I/O	Analog switch terminal 6 (Probe side)
59	SW5	I/O	Analog switch terminal 5 (Probe side)
60	SW4	I/O	Analog switch terminal 4 (Probe side)
61	SW3	I/O	Analog switch terminal 3 (Probe side)
62	SW2	I/O	Analog switch terminal 2 (Probe side)
63	SW1	I/O	Analog switch terminal 1 (Probe side)
64	SW0	I/O	Analog switch terminal 0 (Probe side)

# 8. Package Outline

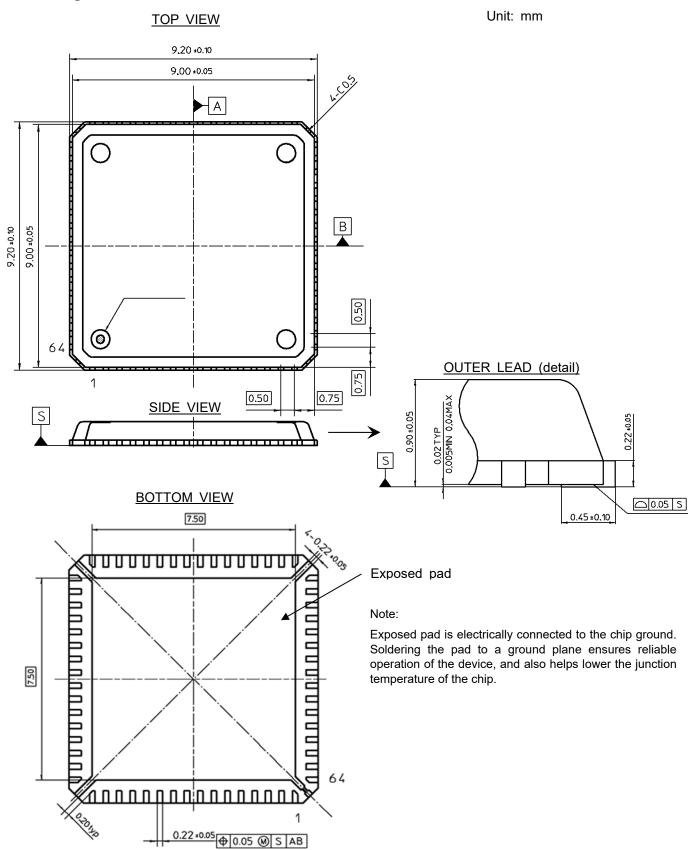
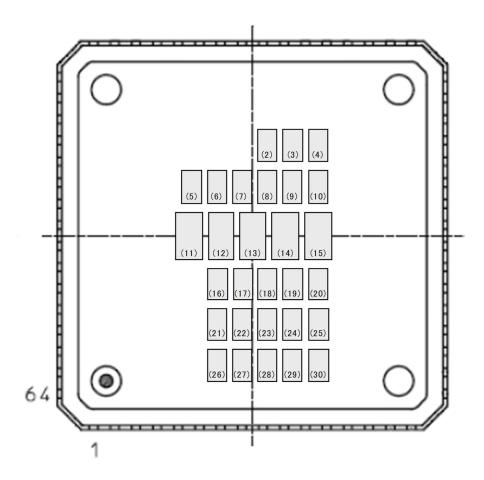


Fig.6 Package Outline (64-Lead QFN Package)

# 9. Package Marking



No.	Code
(2)	Year sealed : the last one digit of the year
(3)	Month sealed : A~M (exc. " I ") in the order of Jan. to Dec.
(4)	Week sealed : 1~5
(5)~(15)	HDL6M06531B (product name)
(16)~(25)	Quality control code
(26)~(30)	Country of origin

Fig.7 Package Marking

12 ABLIC Inc.

## 10. Transport Media, Quantity

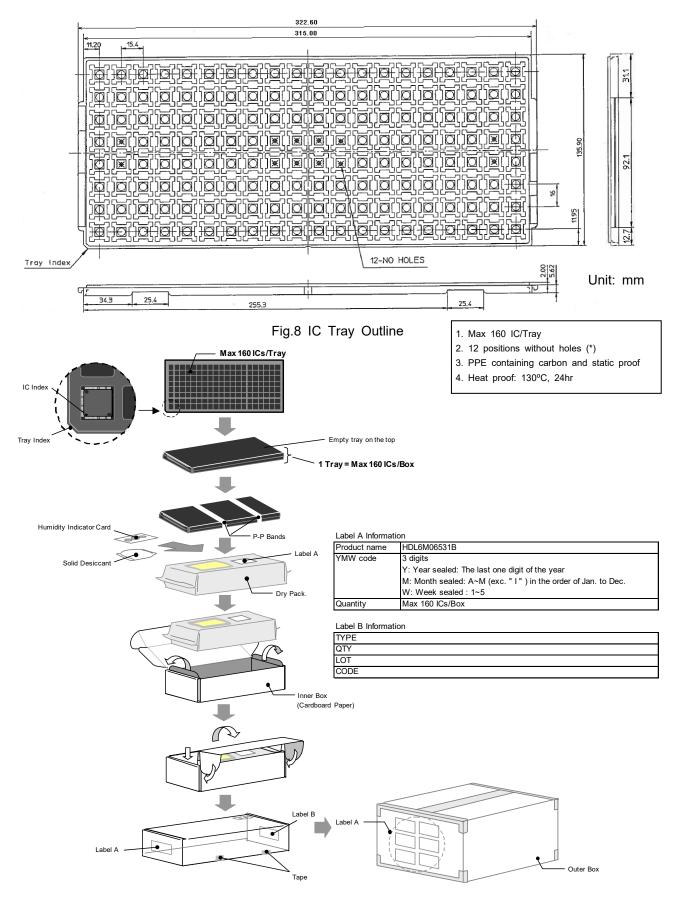
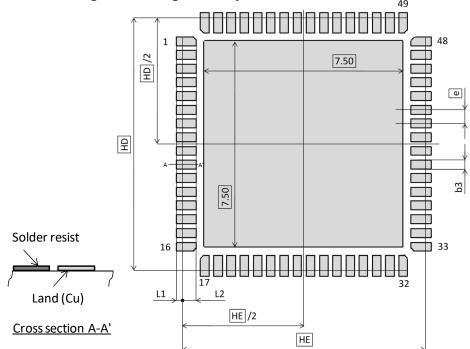


Fig.9 Transport Media, Quantity

## 11. Mounting, Storage

## 11.1 Mounting Pad Design Example



	Unit: mm
HD	9.20
HE	9.20
е	0.50
b3	0.32 ± 0.05
L2	0.55 ± 0.05
L1	0.20 ± 0.05

Fig.10 Mounting Pad Design Example

## 11.2 Storage Conditions

- 11.2.1 The storage location should be kept at 5 to 35 °C and 40 to 70% relative humidity. Keeping in a dry box is recommended. Moisture-proof property is assured for 12 months from delivery date for sealed moisture-proof packing, while it is guaranteed for 7 days from unpacked date under the condition above.
- 11.2.2 When the storage conditions do not conform to those above or other conditions occur indicating moisture exposure, the ICs should be dried to avoid package cracks. A baking process at 125 °C lasting for 24 hours results in sufficient dehumidification. The baking is not allowed more than twice, and the ICs should be mounted within 7 days after initial baking or within 10 days of total exposure after the second dehumidification.

## 11.3 Reflow Conditions

Typical full heating methods such as Infrared (IR), Hot air, and N2 reflow process are applicable. IR/Air reflow heating conditions are shown below.

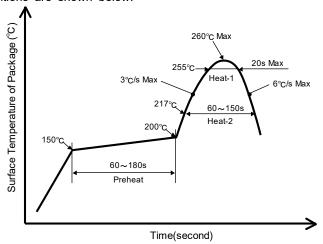


Fig.11 IR/Air Reflow Heating Conditions

#### 12. Inspection

Hundred percent inspections shall be conducted on electrical characteristics.

## 13. Important Notice

- 13.1 ABLIC Inc. warrants performance of its hardware products (hereinafter called "products") to the specifications applicable at the time of sale in accordance with the Product Specification. Testing and other quality control techniques are utilized to the extent ABLIC Inc. needs to meet specifications described in the Product Specification. Specific testing of all parameters of each device is not necessarily performed, except those mandated by related laws and/or regulations.
- 13.2 Should any claim be made within one month of product delivery about products' failure to meet performance described in the Product Specification, all the products in relevant lot(s) shall be re-tested and re-delivered. Products delivered more than one month before of such claim shall not be counted for such response.
- 13.3 ABLIC Inc. assumes no obligation or any way of compensation should any fault about customer products and applications using ABLIC Inc. products be found in marketplace. Only in such a case fault of ABLIC Inc. is evident and products concerned do not meet the Product Specification, compensation shall be conducted if claimed within one year of product delivery up to in the way of product replacement or payment of equivalent amount.
- 13.4 ABLIC Inc. reserves the right to make changes to the Product Specification at any time and to discontinue mass production of the relevant products without notice. Customers are advised before placing orders to confirm that the Product Specification of inquiry is the latest version and that the relevant product is currently on mass production status.
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## 14. Cautions

- 14.1 Customers are advised to follow the cautions below to protect products from damage caused by electrical static discharge (ESD).
  - 14.1.1 Material of container or any device to carry products should be free from ESD, which may be caused by vibration while transportation. It is recommended that electric-conductive container or aluminum sheet be used as an effective countermeasure.
  - 14.1.2 Those what touch products such as work platform, machine, measurement/test equipment should be grounded.
  - 14.1.3 Those who deal with products should be grounded through a large series impedance around  $100k\Omega$  to  $1M\Omega$ .
  - 14.1.4 Prevent friction with other materials made with high polymer.
  - 14.1.5 Prevent vibration or friction when carrying the printed circuit board (PCB) where products are mounted. To short circuit terminals is a recommended countermeasure to keep the same electric potential on the PCB.
  - 14.1.6 Avoid dealing with or storing products in an extremely arid environment.
- 14.2 "Absolute maximum ratings" should never be exceeded during use regardless of any change in external conditions. Otherwise, products may be damaged or destroyed. In no event shall ABLIC Inc. be liable for any failure in products or any secondary damage resulting from use at a value exceeding the absolute maximum ratings.
- 14.3 Products may experience failures due to accident or unexpected surge voltages. Accordingly, adopt safe design features, such as redundancy or prevention of erroneous action, to avoid extensive damage in the event of a failure. (If a semiconductor device fails, there may be cases in which the semiconductor device, wiring or wiring pattern will emit smoke or cause a fire or in which the semiconductor device will burst.)
- 14.4 Products may experience failures or malfunction in poor surroundings, such as electrical leakage in products due to long-term use in high humidity, malfunctioning or permanent damage due to chemical reaction of products in corrosive environment or due to discharge by strongly charged object near products or due to excessive mechanical shock. To use products in radiation environment is not assumed. To use products near material easy to ignite may cause a fire due to its flammable package. Avoid using products in such environment or take appropriate countermeasures depending on the environment.
- 14.5 Products are not designed, manufactured, or warranted to be suitable for use where extremely high reliability is required (such as use in nuclear power control, aerospace and aviation, traffic equipment, life-support-related medical equipment, fuel control equipment and various kinds of safety equipment). Inclusion of products in such application shall be fully at the risk of customers. ABLIC Inc. assumes no liability for applications assistance, customer product design, or performance.

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- 5. Before using the products, confirm their applications, and the laws and regulations of the region or country where they are used and verify suitability, safety and other factors for the intended use.
- 6. When exporting the products, comply with the Foreign Exchange and Foreign Trade Act and all other export-related laws, and follow the required procedures.
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  - ABLIC Inc. is not liable for any losses, damages, claims or demands caused by unauthorized or unspecified use of the products.
- 9. In general, semiconductor products may fail or malfunction with some probability. The user of the products should therefore take responsibility to give thorough consideration to safety design including redundancy, fire spread prevention measures, and malfunction prevention to prevent accidents causing injury or death, fires and social damage, etc. that may ensue from the products' failure or malfunction.
  - The entire system in which the products are used must be sufficiently evaluated and judged whether the products are allowed to apply for the system on customer's own responsibility.
- 10. The products are not designed to be radiation-proof. The necessary radiation measures should be taken in the product design by the customer depending on the intended use.
- 11. The products do not affect human health under normal use. However, they contain chemical substances and heavy metals and should therefore not be put in the mouth. The fracture surfaces of wafers and chips may be sharp. Be careful when handling these with the bare hands to prevent injuries, etc.
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