Datasheet revision 1.2 www.chipquik.com

# Electronics Grade Silicone Adhesive Sealant (White) 20g Squeeze Tube

## **Product Highlights**

Safe for use with Electronics Seals, Bonds, Encapsulates Resistant to Various Chemicals and Oils Non-Corrosive, Non-Conductive Flexible, Durable, Non-Degrading Withstands Moisture, Vibration, Abrasion



#### **Common Uses**

Protecting, Sealing and Insulating Corrosion Sensitive Electronic Components and Electrical Materials. OEM Commercial and Industrial Manufacturing for Flexible Permanent Bonding and Sealing.

#### **Instructions**

Surfaces should be clean and dry. Unscrew cap, cut the tip off. If tooling is required, do so within the first 10 minutes after dispensing. Apply the silicone to surfaces and remove the excess silicone after tooling with a dry clean cloth. Allow the silicone to cure completely. At room temperature, 25°C (77°F), and 50% relative humidity, the silicone will skin in 10 minutes and fully cure in 24 hours (1/8" bead). The silicone will reach its maximum adhesion in 7 days. Higher humidity accelerates curing.

## **Specifications**

Meets and Exceeds: ASTM C920, UL Recognized

VOC: VOC Compliant (< 3 %), Low Odor Operating Temperature Range: -57°C to +204°C (-70°F to +400°F)

Curing Time: 10 min (skin), 24 hours (full cure), 7 days (max adhesion)

Shore A Hardness: 30 +/-2

Tensile Strength (at Break): 250 +/- 25 psi Elongation (at Break): 400 +/- 25 % Tear Strength: 30 +/- 10 psi

Shrinkage (Weight Loss): < 5 %

Adhesion Strength (Peel): 8 +/- 2 psi (primed aluminum), 10 +/- 2 psi (glass), 12 +/- 2 psi (primed mortar)

Joint Movement Capability: +/- 25% (4:1 Safety Factor)
Dielectric Strength: +/- 25% (4:1 Safety Factor)
460 V/mil (18 kV/mm)

Dielectric Constant: 2.7 (at 50 Hz, 1 kHz, and 1 MHz)

Dissipation Factor: 0.0009 (at 50 Hz), 0.0004 (at 1 kHz), 0.0002 (at 1 MHz)

Volume Resistivity: 2 x 10^14
Surface Resistivity: 3 x 10^16
Color: White

Size: 20g squeeze tube

## Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F).

#### **Shelf Life**

>36 months

#### **Transportation**

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.