DELPHI SERIES



Photo is for reference only



DC/DC Power Modules: 48V in, 5V/15A out

The Delphi Series E48SC05015 Eighth Brick, 48V input, single output, isolated DC/DC converter is the latest offering from a world leader in power systems technology and manufacturing --Delta Electronics, Inc. This product family provides up to 85 watts in an industry standard footprint and pinout. With creative design technology and optimization of component placement, these converters possess outstanding electrical and thermal performances, as well as extremely high reliability under highly stressful operating conditions. All models are fully protected from abnormal input/output voltage, current, and temperature conditions. The Delphi Series converters meet all safety requirements with basic insulation.

FEATURES

- High efficiency: 91.0% @ 5.0V/15A
- Size: 58.4mmx22.8mmx9.0mm
 (2.30"x0.90"x0.35")
- Standard footprint
- Industry standard pin out
- Fixed frequency operation
- Input UVLO, Output OCP, OVP, OTP
- 1500V isolation
- Basic insulation
- No minimum load required
- ISO 9001, TL 9000, ISO 14001, QS 9000, OHSAS 18001 certified manufacturing facility
- UL/cUL 60950-1 (US & Canada)
 Recognized, and TUV (EN60950-1)
 Certified

OPTIONS

- Positive on/off logic
- SMD pin

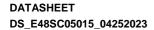
SOLDERING METHODS

- Wave soldering
- Hand soldering
- Reflow soldering

APPLICATIONS

- Telecom / Datacom
- Wireless Networks
- Optical Network Equipment
- Server and Data Storage
- Industrial / Testing Equipment





TECHNICAL SPECIFICATIONS

(T_A=25°C, airflow rate=300 LFM, V_{in}=48Vdc, nominal Vout unless otherwise noted.)

PARAMETER	NOTES and CONDITIONS	E48SC05015 (Standard)			
		Min. Typ. Max. Uni			
ABSOLUTE MAXIMUM RATINGS					
nput Voltage Continuous				75	Vdc
Transient (100ms)	100ms			75 100	Vdc
Operating Temperature	Refer to Figure 21 for measuring point	-40		113	°C
Storage Temperature	Trefer to rigure 21 for modelaring point	-55		125	°C
nput/Output Isolation Voltage				1500	Vdc
NPUT CHARACTERISTICS					
Operating Input Voltage		36		75	Vdc
Input Under-Voltage Lockout					
Turn-On Voltage Threshold		33	34	35	Vdc
Turn-Off Voltage Threshold		31	32	33	Vdc
Lockout Hysteresis Voltage	1000/ 1 100//	1.5	2	2.5	Vdc
Maximum Input Current	100% Load, 36Vin		40	2.8	A
No-Load Input Current			40		mA
Off Converter Input Current			6	4	mA
Inrush Current(I²t) Input Reflected-Ripple Current	D. D. thru 12u H. industor, EHz to 20MHz		20	<u> </u>	A ² s
Input Voltage Ripple Rejection	P-P thru 12µH inductor, 5Hz to 20MHz 120 Hz		20		mA dB
DUTPUT CHARACTERISTICS	120 112				ub
Output Voltage Set Point	Vin=48V, Io=Io,max, Tc=25°C	4.90	5.0	5.1	Vdc
Output Voltage Regulation	VIII- 10 V, 10-10.111dA, 10-20 0	1.00	0.0	0.1	vuo
Over Load	lo=lo,min to lo,max		±3	±10	mV
Over Line	Vin=36V to 75V		±3	±10	mV
Over Temperature	Tc=-40°C to 85°C		±50		mV
Total Output Voltage Range	over sample load, line and temperature	4.85		5.15	V
Output Voltage Ripple and Noise	5Hz to 20MHz bandwidth				
Peak-to-Peak	Full Load, 1µF ceramic, 10µF tantalum		50	100	mV
RMS	Full Load, 1µF ceramic, 10µF tantalum		15	30	mV
Operating Output Current Range		0		15	Α
Output DC Current-Limit Inception	Output Voltage 10% Low	110		140	%
DYNAMIC CHARACTERISTICS					
Output Voltage Current Transient	48V, 10μF Tan & 1μF Ceramic load cap, 0.1A/μs				
Positive Step Change in Output Current	50% lo.max to 75% lo.max		170		mV
Negative Step Change in Output Current Settling Time (within 1% Vout nominal)	75% lo.max to 50% lo.max		170 200		mV
Turn-On Transient			200		us
Start-Up Time, From On/Off Control			12		ms
Start-Up Time, From Input			12		ms
Maximum Output Capacitance	Full load; 5% overshoot of Vout at startup		12	5000	μF
EFFICIENCY	r dir load, 676 overerleet or vout at startup			0000	μı
100% Load			91.0		%
60% Load			91.5		%
SOLATION CHARACTERISTICS					
Input to Output				1500	Vdc
Isolation Resistance		10			ΜΩ
Isolation Capacitance			3300		pF
EATURE CHARACTERISTICS					
Switching Frequency			350		kHz
ON/OFF Control, Negative Remote On/Off logic	V ((,) ,) (,)			0 =	
Logic Low (Module On)	Von/off at Ion/off=1.0mA	0		0.7	V
Logic High (Module Off)	Von/off at Ion/off=0.0 μA	2.4		18	V
ON/OFF Control, Positive Remote On/Off logic	Van/off at lan/off 4 0m A	0		0.7	\/
Logic Low (Module Off) Logic High (Module On)	Von/off at Ion/off=1.0mA Von/off at Ion/off=0.0 µA	0 2.4		0.7 18	V
ON/OFF Current (for both remote on/off logic)	Von/off at Ion/off=0.0 μA Ion/off at Von/off=0.0V	2.4		18	
Leakage Current (for both remote on/off logic)	Logic High, Von/off=15V			50	mA uA
Output Voltage Trim Range	Across Pins 9 & 5, Pout ≤ max rated power	-10%		10%	%
	-	-1070			
Output Voltage Remote Sense Range	Pout ≤ max rated power		0	10	%
Output Over-Voltage Protection	Over full temp range; % of nominal Vout		6		V
GENERAL SPECIFICATIONS MTBF	lo=80% of lo, max; 300LFM @25C		2.92		M hour
Weight	10-00 /6 OF IO, THAX, SUULFIVE @230		19.6		
Over-Temperature Shutdown	Refer to Figure 21 for measuring point		123		grams °C

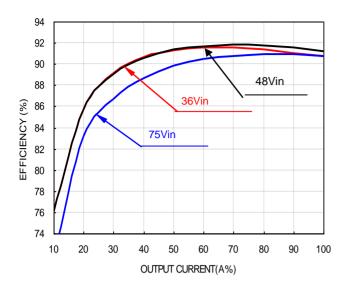
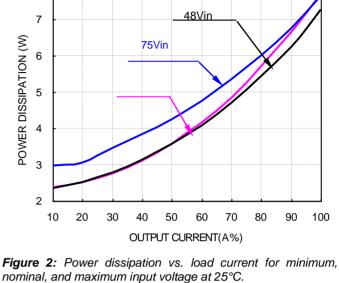


Figure 1: Efficiency vs. load current for minimum, nominal, and maximum input voltage at 25°C



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nominal, and maximum input voltage at 25°C.

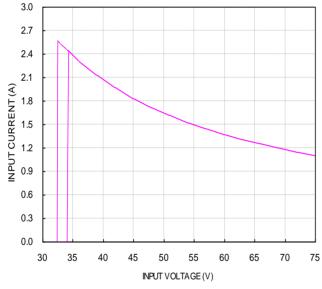


Figure 3: Typical full load input characteristics at room temperature

For Negative Remote On/Off Logic



Figure 4: Turn-on transient at full rated load current (CC Mode load) (5 ms/div). Vin=48V.Top Trace: Vout, 2V/div; Bottom Trace: ON/OFF input, 5V/div

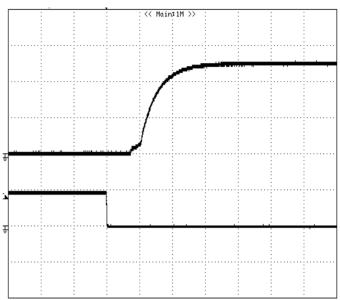


Figure 5: Turn-on transient at zero load current (5 ms/div). Vin=48V.Top Trace: Vout, 2V/div; Bottom Trace: ON/OFF input, 5V/div

For Positive Remote On/Off Logic

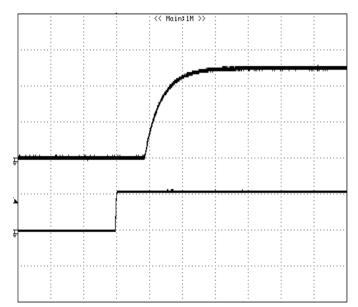


Figure 6: Turn-on transient at full rated load current (CC Mode load) (5 ms/div). Vin=48V.Top Trace: Vout, 2V/div; Bottom Trace: ON/OFF input, 5V/div

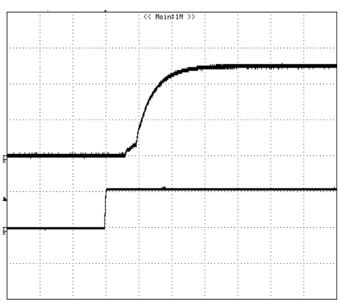


Figure 7: Turn-on transient at zero load current (5 ms/div). Vin=48V.Top Trace: Vout, 2V/div, Bottom Trace: ON/OFF input, 5V/div



Figure 8: Output voltage response to step-change in load current (75%-50%-75% of Io, max; di/dt = 0.1A/ μ s). Load cap: 10μ F, tantalum capacitor and 1μ F ceramic capacitor. Top Trace: Vout (100mV/div, 200us/div), Bottom Trace: I out (5A/div). Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module



Figure 9: Output voltage response to step-change in load current (75%-50%-75% of Io, max; di/dt = 2.5A/μs). Load cap: 330μF, 35m Ω ESR solid electrolytic capacitor and 1μF ceramic capacitor. Top Trace: Vout (100mV/div, 200us/div), Bottom Trace: I out (5A/div). Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module

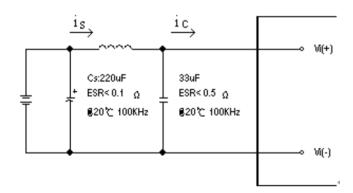


Figure 10: Test set-up diagram showing measurement points for Input Terminal Ripple Current and Input Reflected Ripple Current.

Note: Measured input reflected-ripple current with a simulated source Inductance (L_{TEST}) of 12 μ H. Capacitor Cs offset possible battery impedance. Measure current as shown above

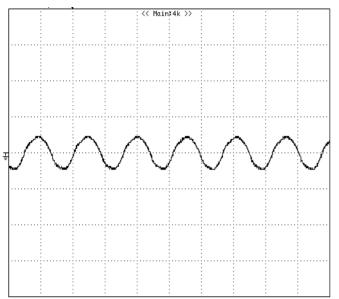


Figure 11: Input Terminal Ripple Current, i_c, at full rated output current and nominal input voltage with 12μH source impedance and 33μF electrolytic capacitor (500 mA/div, 2us/div)

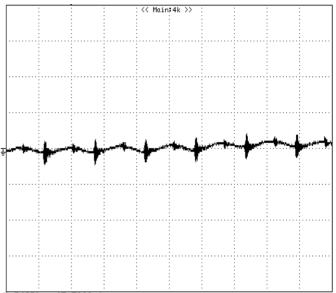


Figure 12: Input reflected ripple current, i_s, through a 12μH source inductor at nominal input voltage and rated load current (20 mA/div, 2us/div)

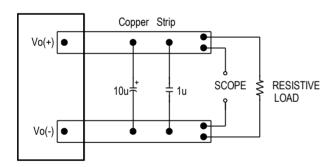


Figure 13: Output voltage noise and ripple measurement test setup

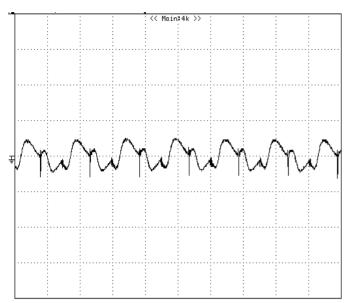


Figure 14: Output voltage ripple at nominal input voltage and rated load current (Io=12A)(20 mV/div, 2us/div)
Load capacitance: 1μF ceramic capacitor and 10μF tantalum capacitor. Bandwidth: 20 MHz. Scope measurements should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module

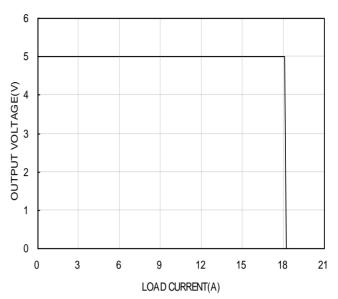


Figure 15: Output voltage vs. load current showing typical current limit curves and converter shutdown points

DESIGN CONSIDERATIONS

Input Source Impedance

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. If the source inductance is more than a few μH , we advise adding a 10 to 100 μF electrolytic capacitor (ESR < 0.7 Ω at 100 kHz) mounted close to the input of the module to improve the stability.

Layout and EMC Considerations

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team. An external input filter module is available for easier EMC compliance design. Application notes to assist designers in addressing these issues are pending release.

Safety Considerations

The power module must be installed in compliance with the spacing and separation requirements of the end-user's safety agency standard, i.e., UL60950-1, CSA C22.2 NO. 60950-1 2nd and IEC 60950-1 2nd: 2005 and EN 60950-1 2nd: 2006+A11+A1: 2010, if the system in which the power module is to be used must meet safety agency requirements.

Basic insulation based on 75 Vdc input is provided between the input and output of the module for the purpose of applying insulation requirements when the input to this DC-to-DC converter is identified as TNV-2 or SELV. An additional evaluation is needed if the source is other than TNV-2 or SELV.

When the input source is SELV circuit, the power module meets SELV (safety extra-low voltage) requirements. If the input source is a hazardous voltage which is greater than 60 Vdc and less than or equal to 75 Vdc, for the module's output to meet SELV requirements, all of the following must be met:

- The input source must be insulated from the ac mains by reinforced or double insulation.
- The input terminals of the module are not operator accessible.
- A SELV reliability test is conducted on the system where the module is used, in combination with the module, to ensure that under a single fault, hazardous voltage does not appear at the module's output.

When installed into a Class II equipment (without grounding), spacing consideration should be given to the end-use installation, as the spacing between the module and mounting surface have not been evaluated.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a fuse with 5A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current.

Soldering and Cleaning Considerations

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

FEATURES DESCRIPTIONS

Over-Current Protection

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will automatically shut down (hiccup mode).

The modules will try to restart after shutdown. If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is corrected.

Over-Voltage Protection

The modules include an internal output over-voltage protection circuit, which monitors the voltage on the output terminals. If this voltage exceeds the over-voltage set point, the module will shut down (hiccup mode) \circ

The modules will try to restart after shutdown. If the over voltage condition still exists, the module will shut down again. This restart trial will continue until the over voltage condition is corrected.

Over-Temperature Protection

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the over-temperature threshold the module will shut down. The module will restart if the temperature is within specification.

Remote On/Off

The remote on/off feature on the module can be either negative or positive logic. Negative logic turns the module on during a logic low and off during a logic high. Positive logic turns the modules on during a logic high and off during a logic low.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi(-) terminal. The switch can be an open collector or open drain.

For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi(-). For positive logic if the remote on/off feature is not used, please leave the on/off pin to floating.

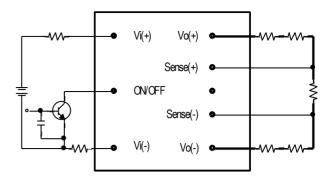


Figure 16: Remote on/off implementation

Remote Sense

Remote sense compensates for voltage drops on the output by sensing the actual output voltage at the point of load. The voltage between the remote sense pins and the output terminals must not exceed the output voltage sense range given here:

$$[Vo(+) - Vo(-)] - [SENSE(+) - SENSE(-)] \le 10\% \times Vout$$

This limit includes any increase in voltage due to remote sense compensation and output voltage set point adjustment (trim).

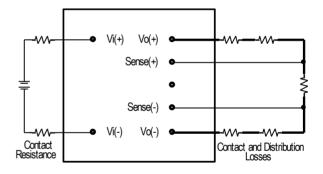


Figure 17: Effective circuit configuration for remote sense operation

If the remote sense feature is not used to regulate the output at the point of load, please connect SENSE(+) to Vo(+) and SENSE(-) to Vo(-) at the module.

The output voltage can be increased by both the remote sense and the trim; however, the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increases the power output of the module with the same output current.

Care should be taken to ensure that the maximum output power does not exceed the maximum rated power.

FEATURES DESCRIPTIONS (CON.)

Output Voltage Adjustment (TRIM)

To increase or decrease the output voltage set point, the modules may be connected with an external resistor between the TRIM pin and either the SENSE(+) or SENSE(-). The TRIM pin should be left open if this feature is not used.

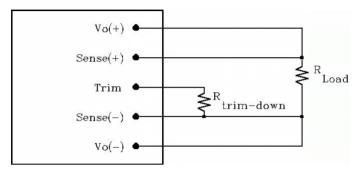


Figure 18: Circuit configuration for trim-down (decrease output voltage)

If the external resistor is connected between the TRIM and SENSE (-) pins, the output voltage set point decreases (Fig. 18). The external resistor value required to obtain a percentage of output voltage change \triangle % is defined as:

$$Rtrim - down = \frac{511}{\Lambda} - 10.2(K\Omega)$$

Ex. When Trim-down -10%(5Vx0.9=4.5V)

$$Rtrim - down = \frac{511}{10} - 10.2 = 40.9(K\Omega)$$

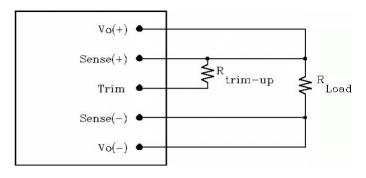


Figure 19: Circuit configuration for trim-up (increase output voltage)

If the external resistor is connected between the TRIM and SENSE (+) the output voltage set point increases (Fig. 19). The external resistor value required to obtain a percentage output voltage change \triangle % is defined as:

$$Rtrim - up = \frac{5.11 \text{Vo} (100 + \Delta)}{1.225 \Delta} - \frac{511}{\Delta} - 10.2 (K\Omega)$$

Ex. When Trim-up +10%(5V×1.1=5.5V)

$$Rtrim - up = \frac{5.11 \times 5 \times (100 + 10)}{1.225 \times 10} - \frac{511}{10} - 10.2 = 168(K\Omega)$$

The output voltage can be increased by both the remote sense and the trim, however the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increases the power output of the module with the same output current.

Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power.

THERMAL CONSIDERATIONS

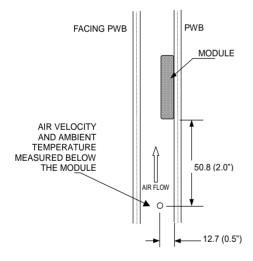
Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Convection cooling is usually the dominant mode of heat transfer.

Hence, the choice of equipment to characterize the thermal performance of the power module is a wind tunnel.

Thermal Testing Setup

Delta's DC/DC power modules are characterized in heated vertical wind tunnels that simulate the thermal environments encountered in most electronics equipment. This type of equipment commonly uses vertically mounted circuit cards in cabinet racks in which the power modules are mounted.

The following figure shows the wind tunnel characterization setup. The power module is mounted on a test PWB and is vertically positioned within the wind tunnel. The space between the neighboring PWB and the top of the power module is constantly kept at 6.35mm (0.25").



Note: Wind Tunnel Test Setup Figure Dimensions are in millimeters and (Inches)

Figure 20: Wind tunnel test setup

Thermal Derating

Heat can be removed by increasing airflow over the module. To enhance system reliability; the power module should always be operated below the maximum operating temperature. If the temperature exceeds the maximum module temperature, reliability of the unit may be affected.

THERMAL CURVES

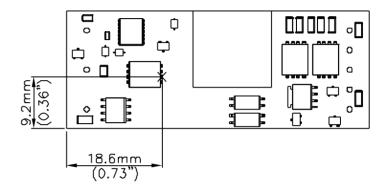


Figure 21: Hot spot temperature measured point. * The allowed maximum hot spot temperature is defined at 113 $\mathcal C$

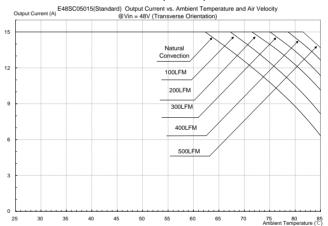
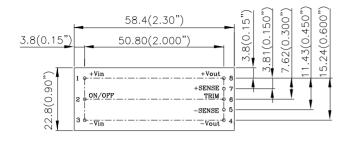


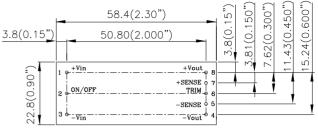
Figure 22: Output load vs. ambient temperature and air velocity @ V_{in} =48V(Transverse Orientation)

MECHANICAL DRAWING

Surface-mount module

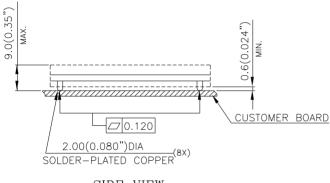
Through-hole module

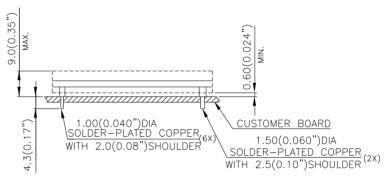




TOP VIEW

TOP VIEW





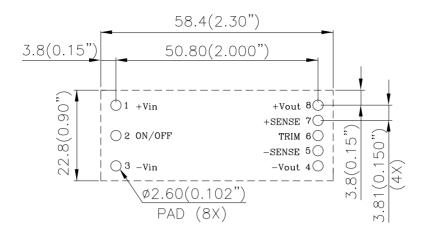
SIDE VIEW

SIDE VIEW

NOTES:

<u>Pin No.</u>	<u>Name</u>	<u>Function</u>
1	+Vin	Positive input voltage
2	ON/OFF	Remote ON/OFF
3	-Vin	Negative input voltage
4	-Vout	Negative output voltage
5	-SENSE	Negative remote sense
6	TRIM	Output voltage trim
7	+SENSE	Positive remote sense
8	+Vout	Positive output voltage

RECOMMENDED PAD LAYOUT (SMD)



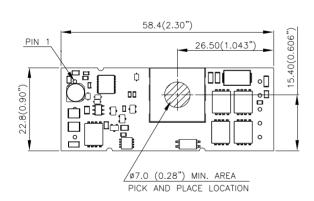
RECOMENDED P.W.B. PAD LAYOUT

NOTES:

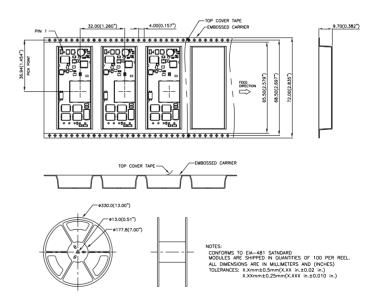
DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

PICK AND PLACE LOCATION(SMD)

SURFACE-MOUNT TAPE & REEL



NOTES:
ALL DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

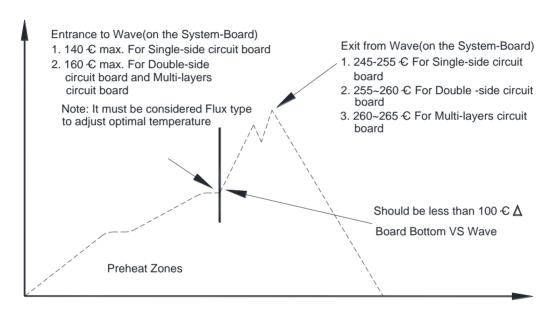


SOLDERING METHOD

Generally, as the most common mass soldering method for the solder attachment, wave soldering is used for through-hole power modules and reflow soldering is used for surface-mount ones. Delta recommended soldering methods and process parameters are provided in this document for solder attachment of power modules onto system board. SAC305 is the suggested lead-free solder alloy for all soldering methods. The soldering temperature profile presented in this document is based on SAC305 solder alloy.

Wave Soldering (Lead-free)

Delta's power modules are designed to be compatible with single-wave or dual wave soldering. The suggested soldering process must keep the power module's internal temperature below the critical temperature of 217°C continuously. The recommended wave-soldering profile is shown below:



Note: The temperature is measured on solder joint of pins of power module.

The typical recommended (for double-side circuit board) preheat temperature is $115+/-10^{\circ}$ C on the top side (component side) of the circuit board. The circuit-board bottom-side preheat temperature is typically recommended to be greater than 135° C and preferably within 100° C of the solder-wave temperature. A maximum recommended preheat up rate is 3° C /s. A maximum recommended solder pot temperature is $255+/-5^{\circ}$ C with solder-wave dwell time of $3\sim6$ seconds. The cooling down rate is typically recommended to be 6° C/s maximum

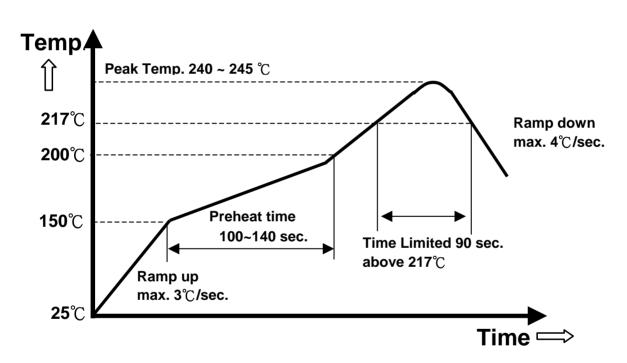
Hand Soldering (Lead Free)

Hand soldering is the least preferred method because the amount of solder applied, the time the soldering iron is held on the joint, the temperature of the iron, and the temperature of the solder joint are variable. The recommended hand soldering guideline is listed in Table below. The suggested soldering process must keep the power module's internal temperature below the critical temperature of 217°C continuously.

Parameter	Single-side	Double-side	Multi-layers
Parameter	Circuit Board	Circuit Board	Circuit Board
Soldering Iron Wattage	90	90	90
Tip Temperature	385+/-10℃	420+/-10°C	420+/-10℃
Soldering Time	$2 \sim 6$ seconds	$4 \sim 10$ seconds	$4 \sim 10$ seconds

Reflow Soldering (Lead-free)

High temperature and long soldering time will result in IMC layer increasing in thickness and thereby shorten the solder joint lifetime. Therefore the peak temperature over 245°C is not suggested due to the potential reliability risk of components under continuous high-temperature. In the meanwhile, the soldering time of temperature above 217°C should be less than 90 seconds. Please refer to following fig for recommended temperature profile parameters



Note: The temperature is measured on solder joint of pins of power module.

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PART NUMBERING SYSTEM

E	48	s	С	050	15	N	R	F	Α
Type of Product	Input Voltage	Number of Outputs	Product Series	Output Voltage	Output Current	ON/OFF Logic	Pin Length/Type		Option Code
E- Eighth Brick	48 - 36~75V	S- Single	C- Improved E48SR series	050- 5.0V	15-15A	N - Negative P - Positive	R - 0.170 N - 0.145" M - SMD	F- RoHS (Lead Free)	A- Standard Functions

MODEL LIST

MODEL NAME	INPUT		OUTPUT		EFF @ 100% LOAD	
E48SC05012NRFA	36V~75V	2.1A	5.0V	12A	91.5%	
E48SC05015NRFA	36V~75V	2.8A	5.0V	15A	91.0%	

Default remote on/off logic is negative and pin length is 0.170"

For different remote on/off logic and pin length, please refer to part numbering system above or contact your local sales office.

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WARRANTY

Delta offers a two (2) year limited warranty. Complete warranty information is listed on our web site or is available upon request from Delta.

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