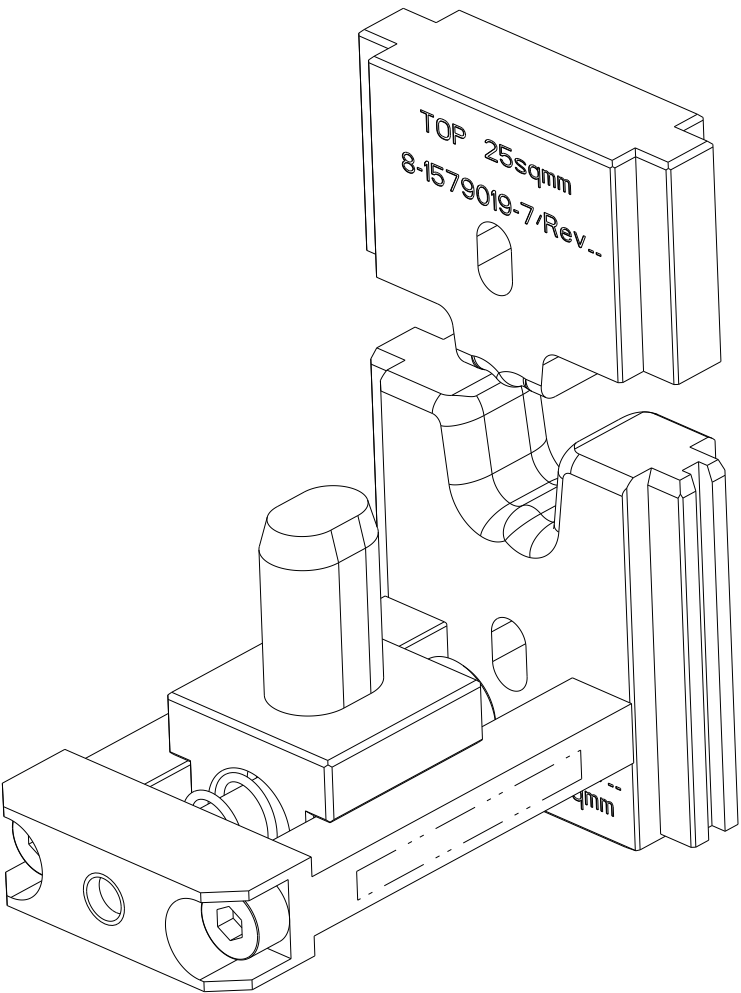


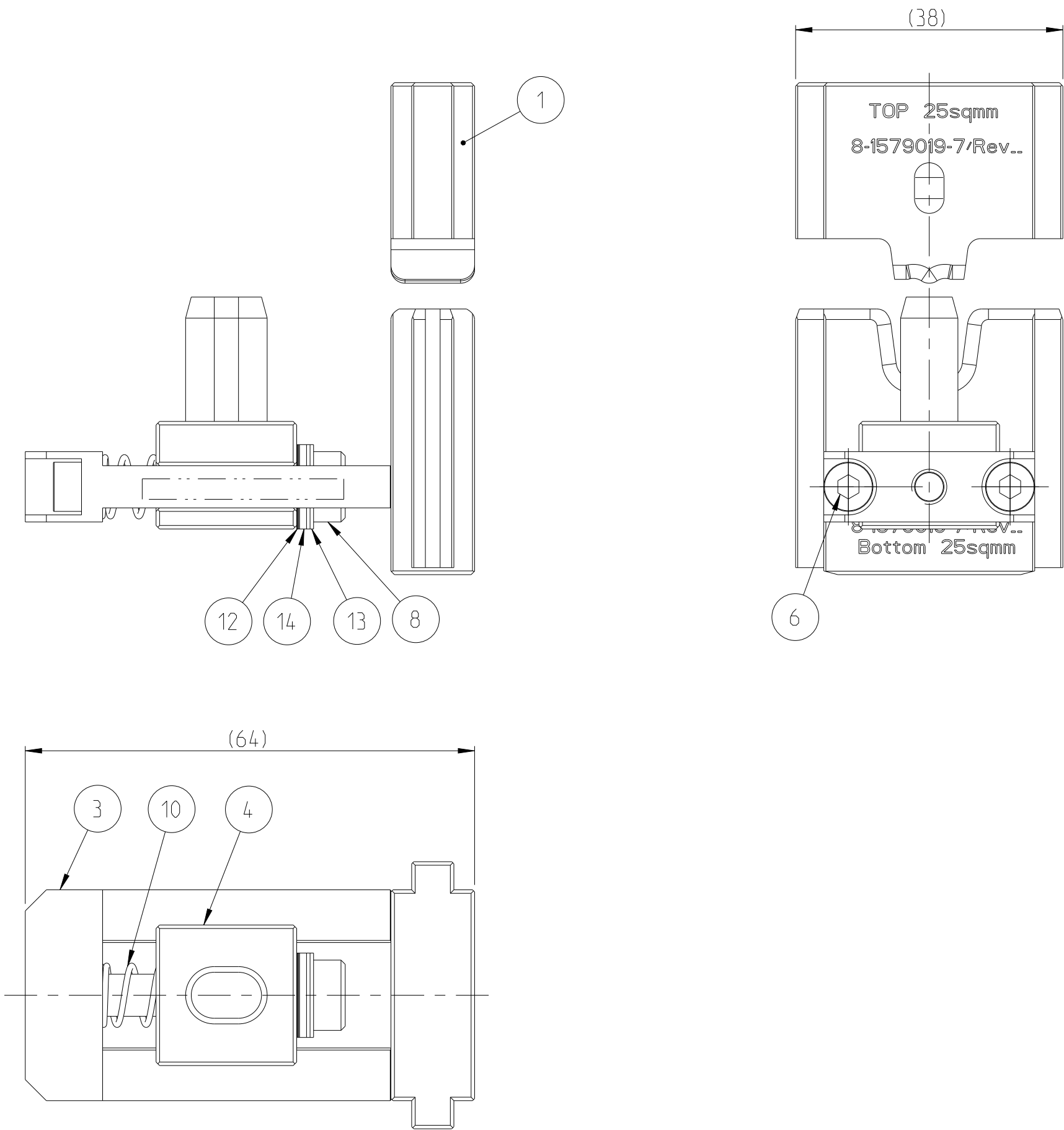
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E	ECR-17-014151	25SEP2017	BM	GS
	F	ECR-21-124097	15DEC2021	LS	MP
	F1	ECR-22-129063	09FEB2022	LS	MP
	G	ECR-22-131296	03MAR2022	LS	MP

TERMINAL NAME	RING TONGUE, CONTACT				
TE TERMINAL PART NUMBER(S)	1-2177380-1 / 1-2177380-2 (INTERCABLE)				
APPLICATION SPECIFICATION	114-94133 / VW TAB 016.358.AC				
REFERENCE DRAWING	-				
USED ON	528008-4 (HV CRIMPING MACHINE) - OBSOLETE WITH 541868-2 (ADAPTER) <div>1</div>				
INSTRUCTION SHEET	-				

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP HEIGHT REFERENCE SETTING
COROPLAST - FHLR2GCB2G/A10	25mm2	4.35 ±0.1	-



1	519115-4	A	WASHER, SHIM RING, 1.0 THICK	14
2	519037-4	A	WASHER, SHIM RING, 0.5 THICK	13
4	519035-4	O	WASHER, SHIM RING, 0.1 THICK	12
1	2-22282-0	D	SPRING, COMPRESSION	10
1	519152-6	A	FITTING SCREW	8
2	1-519072-4	O	SCREW, CAP, SOCKET HD, METRIC	6
1	6-519709-3	E	LOCATOR IPT-VW	4
1	519579-7	C	BAY IPT-VW	3
1	8-1579019-7	A	DIE SET IPT-VW WIRE, 25SQ.MM	1
QTY	PART NO	REV	DESCRIPTION	ITEM NO



1

 ALTERNATIVE COMPONENTS FOR USING HV20, TCPN 2348822:  
1x 2326383-1 (BASE PLATE ASSEMBLY)  
1x 2234755-1 (ADAPTOR ASSY, FOR 528041, HV-20T)  
1x 541868-1 (HV- CM DIE-SET ADAPTER)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. Germann CHK G. Stegmayer APVD G. Stegmayer	06JUN2012 06JUN2012 06JUN2012	TE Connectivity		
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	NAME	DIE SET IPT T 25MM2		
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL	FINISH	WEIGHT	A2	00779	528041-3	-
-	-	CUSTOMER DRAWING	SCALE 3:2		SHEET 1 OF 1	REV G