

Typical Double Action Hand Tool

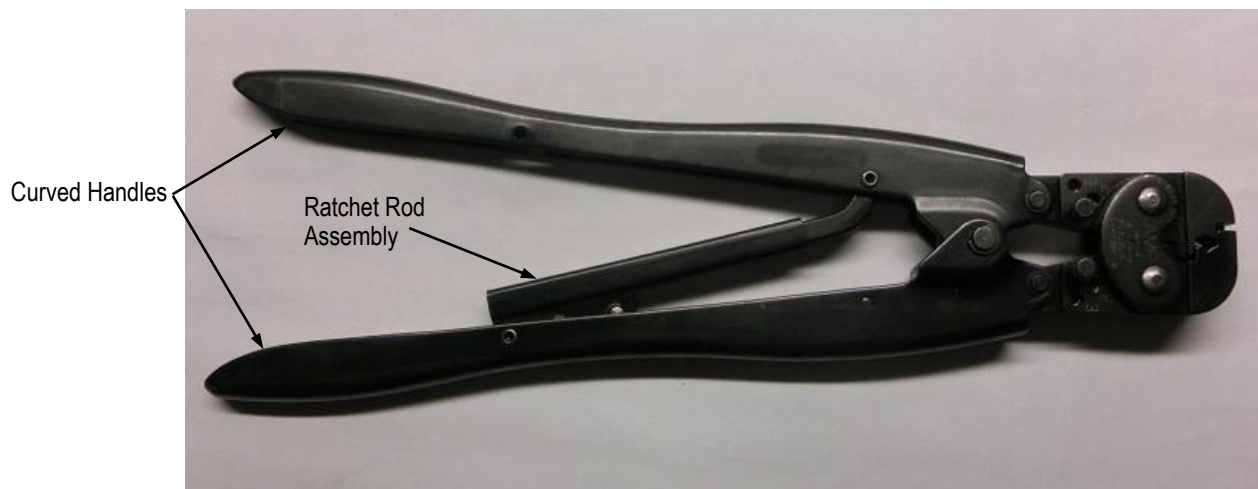


Figure 1

1. INTRODUCTION

This kit includes two handle grips, a label kit, and an instruction sheet. The label kit includes different colored labels (4 each) to place on each side of the handle grips as shown in Figure 5. Hand tool 47386 also requires a rectangular military label. Place this label on the ratchet rod assembly as shown in Figure 6.



NOTE

Refer to http://tooling.te.com/data_chromeless.asp "Documentation" - "Data Sheets" for a complete list of applicable tools. This data sheet will also list the applicable colored labels for each tool.

2. INSTALLATION

1. Remove any existing grips from your tool. Use a heat gun to soften the grips for easier removal. If your tool has existing BLACK GRIPS, there is no need to use the label kit. If your tool has colored grips, RED, BLUE, GREEN, etc., you must install the same color label as your existing grips on the new two-tone grips. There are four labels for each color in the kit. If your tool has existing colored labels on the metal handles, use the same colors on the two-tone grips. See Figure 2. Labels can be installed before or after grip installation. Labels must be applied to a clean, dry surface.



Figure 2

2. Install the first grip on the metal handle without the ratchet attached at the bottom (see Figure 2). The empty hole in this metal handle will be used to align the new grip with the rectangular cut out in the grip. You can apply some heat to warm the grips with a heat gun for an easier less forceful application.

**DANGER**

Do not warm grips beyond a comfortable touch.

3. Install the bottom half of the grip first. Push the grip on the metal handle until the rectangular cutout in the plastic grip aligns with the open hole in the metal handle. This will ensure all cutouts in the new grip align with all the rivets already installed on your tool. See Figure 3.



Figure 3

4. Push the upper section of the handle grip in place. See Figure 4.



Figure 4

5. Install the second grip and align the top at the same location as the first grip. Install labels, if required for your tool, before or after grip installation as shown in Figure 5.



NOTE

Make sure to apply labels to clean, dry surfaces.



Figure 5

6. For Hand Tool 47386 only, place rectangular military label on the ratchet rod assembly as shown in Figure 6.



Figure 6

3. REVISION SUMMARY

- Initial release of document