NOTES:		31-33546-8 REVISIONS					
I. MATERIALS AND FINISHES: BODY - BRASS, NICKEL PLATING (.000100 MIN THICK) INSULATOR - PTFE CONTACT-INNER - BRASS, GOLD PLATING (.000050 MIN THICK) CONTACT-OUTER -BRASS, GOLD PLATING (.000030 MIN THICK) HEX NUT - BRASS, NICKEL PLATING (.000100 MIN THICK)		DRAWING NO.	REV DESCRIPTION		DATE	ECO APPR	
		THIRD ANGLE PROJ. 🕀 🖯		RELEASE TO MFG. -E; ADDED PARENTHESIS TO STAMP;			
				ADDED COD	9/9/11	48728 MJS	
LOCKWASHER - PHOSPHER BRONZE, NICKEL PLATING (.000100 MIN THICK) GASKET - SILICONE RUBBER			AA	ADD STAMP TO COD	3/13/12	48944 CPM	
CLAMP - BRASS, SILVER PLATING (.000200 MIN THICK) CLAMP NUT -BRASS, NICKEL PLATING (.000100 MIN THICK)							
HEAT SHRINK TUBING - POLYOLEFIN FERRULE - COPPER, NICKEL PLATING (.000100 MIN THICK) WASHER - BRASS SILVER PLATING (.000200 MIN THICK) WASHER - BRASS SILVER PLATING (.000200 MIN THICK)							
WASHER - BRASS, SILVER PLATING (.000200 MIN THICK)		ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY					
2. ELECTRICAL: A. IMPEDANCE: NON-CONSTANT CAN BE USED WITH 50, 75 AND 93 OHM TRI B. FREQUENCY RANGE: DC - 500 MHz C. DIELECTRIC WITHSTANDING VOLTAGE: 5000 VRMS, MIN.	AXIAL CABLES						
3. MECHANICAL: A. TEMPERATURE RANGE: -65° C TO 165° C							
4. FOR ASSEMBLY AND CABLE STRIPPING INSTRUCTIONS SEE 9-9950-233	I - 33546 - 8 "		SCALE 1.500				
5. FERRULE TO BE CRIMPED WITH .255" HEX DIE							
CONTACT TO BE SOLDERED ——5/8" HEX ——GASKET 7/16" ACROSS	FLATS - CONTACT- BF	RAID CLAMPS————————————————————————————————————	—— SPAC	ER	X		
			<u> </u>				
	+++	+-	++				
				IIII K			
HEX NUT— LOCKWASHER CONNECTOR ASSEMBLY Ø.032 LØ.138 LØ.155 Ø.150 LØ.180 Ø.109 L						Ø.109	
100°							
	510 	-	- . 00				
		1					
	- — — Ø . 26 I		d 275				
		T	- — - — - — - Ø.375				
							
160°	FERRULE——		HEAT SHRINK	TUBE——			
<u>POLARITY</u>							
2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES	ATERIAL DR. M.	AWN DATE SANCA 10-Aug-	TITLE		mphen		
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	DONNEL DOUGLAS SPEC. ST5MI344 JP5B	CAPOZZI 9/9/	11	SCA	LE: 2.3:1 SHE		
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