1

SYM ABOUT

Front | Rear

3.25 TYP.

.75 Rear MTG flange of extension ring see STEPS B & C

6.00

28.50

22.00

28.50

3.25 TYP.

24.00

1

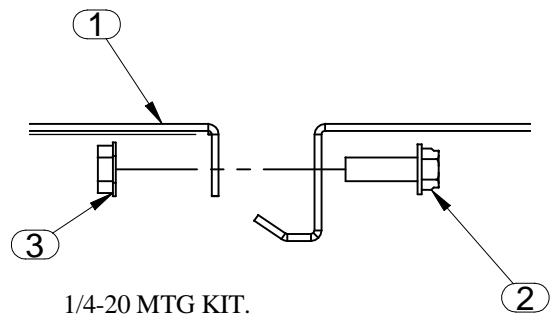## ASSEMBLY INSTRUCTIONS:

A) Lay S2000 data terminal on flat surface. Remove rear door and hardware from terminal. Undo 1/4-20 screws and wahsers. Lay door aside until extensi on ring (item 1) is mounted.

B) Place extension ring onto rear of terminal. Align mounting holes. Locate the mouning hole in rear flang of extension ring on either side, mark and drill extra holes into terminal using a .281(7.1mm) drill bit. Remove extension ring before drilling into terminal.

C) Apply silicon to rear surface of terminal. Run a smooth and continuous bead around the perimeter of terminal and mounting holes. Note: Silicon is not included with extension ring.

D) Place extension ring (item 1) onto terminal and line up with mounting holes and perimeter of enclosure.

E) Fasten using 1/4-20 screws (item 2) and KEP nuts (item 3) supplied.

F) Assemble door, hinges and stops onto surface of extension ring

Note: Door and related hardware must be removed from rear of data terminal and added to extensi on ring after ring and terminal are assembled. See STEP F

Use silicone sealant (clear with U/V block) Not supplied. Apply along outside perimeter of data terminal before assembly. See STEP C

1

3

2

1/4-20 MTG KIT.

DETAIL A

ITEM No.	DESCRIPTION	QTY
PARTS LIST		
1	EXTENSION RING	1
2	1/4-20 SCREW	8
3	1/4-20 KEP NUT	8

TOOL BOX

Centre Punch | Eletric Drill .136" (3.5 mm) Dia. bit | Hammer | 3/8, 7/16 Socket Wrench | 3/8, 7/16 Open Wrench | #2 Phillips Screw Driver

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