

| REVISIONS | | | | | | | |
|-----------|-----|-------------------------------------|-----------|-------|-------|--|--|
| REV | ECO | DESCRIPTION | DATE | BY | APPR | | |
| A1 | | RELEASE NEW DRAWING 18/OCT/18 BROOM | | | TOMMY | | |
| A2 | - | ADD MORE MATERIAL NOTES | 25/OCT/18 | BROOK | TOMMY | | |

SIZE 16 CONTACTS (23 PLACES)

RETAINIGN RING - BLUE

| | | | | L |
|--------|----------------|--------------|------|---|
| | AHDM04-24-23SR | | | 9 |
| | PART NUMBER | DESCRIPTION | ITEM | - |
| ANTITY | MA | TERIALS LIST | | |

UNLESS OTHERWISE SPECIFIED SIGNATURES DATE) All dimensions are in metric(mm BROOK 25/OCT/18 2) Tolerances are as follows 1 PL DEC ±0.30 2 PL DEC ±0.15 3 PL DEC ±0.08 ORION 25/OCT/18 3) Note reference = X TOMMY 25/OCT/18 MATERIAL SPECIFICATIONS

PROCESS SPECIFICATIONS

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Amphenol

Sine Systems - www.amphenol-sine.com 44724 Morley Drive Clinton Township, MI 48036

RECPT, 24 SZ 23 SOC, RD, WIDE

RECPT, 24 SZ 23 SOC, RD, WIDE THD

| B | C- | AHDM04-24 | -238 | SF |
|--------|-----|-----------|-------|----|
| ALE: N | ONE | | SHEET | |

NOTES: UNLESS OTHERWISE SPECIFIED

MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

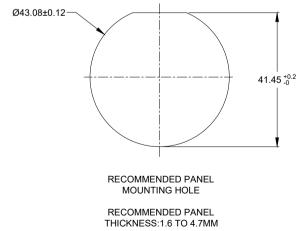
2. MODIFICATIONS: THREADED HOUSING; REDUCED DIA. WIRE SEAL

3. SPECIFICATIONS:

- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM06-24-23P* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

6 CONTACT SIZE AND WIRE RANGE:

| _ | | | | | |
|---|---------|----------------------|----------------------|------------|---------|
| | CONTACT | MIN. INSUL | MAX. INSUL | TYPICAL | CURRENT |
| | SIZE | O.D. | O.D. | WIRE RANGE | RATING |
| | 16 | 1.35 mm (.053 in) | 3.05 mm (.120 in) | 14-20 AWG | 13 AMPS |



AT Series™ - Contact Size 16 Options

| Machined Contacts, Sockets & Pins | | | | | |
|-----------------------------------|--|----|-------|----------|--|
| Part Number | Description | | AWG | Туре | |
| AT60-215-1631 | 15-1631 Male Contact - Pin, Gold-plated | | 14 | Machined | |
| AT62-209-1631 | Female Contact - Socket, Gold-plated | 16 | 14 | Machined | |
| AT60-215-16141 | Male Contact - Pin, Nickel-plated | 16 | 14 | Machined | |
| AT62-209-16141 | Female Contact - Socket, Nickel-plated | 16 | 14 | Machined | |
| AT60-202-1631 | Male Contact - Pin, Gold-plated | 16 | 16-20 | Machined | |
| AT62-201-1631 | Female Contact - Socket, Gold-plated | 16 | 16-20 | Machined | |
| AT60-202-16141 | AT60-202-16141 Male Contact - Pin, Nickel-plated | | 16-20 | Machined | |
| AT62-201-16141 | Female Contact - Socket, Nickel-plated | 16 | 16-20 | Machined | |
| AT60-202-1631-22 | Male Contact - Pin, Gold-plated | 16 | 22-24 | Machined | |
| AT62-201-1631-22 | Female Contact - Socket, Gold-plated | 16 | 22-24 | Machined | |
| AT60-202-16141-22 | Male Contact - Pin, Nickel-plated | 16 | 22-24 | Machined | |
| AT62-201-16141-22 | Female Contact - Socket, Nickel-plated | 16 | 22-24 | Machined | |

| Tooling - Machined Contacts | | | | |
|-----------------------------|-------------------------|--|--|--|
| Part | Part Number Description | | | |
| | CA-5D12 | Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only) | | |
| 3 | CA-5E12 | Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only) | | |

| Contact Removal Tools | | | | |
|-----------------------|-------------------------|---|--|--|
| Part | Part Number Description | | | |
| | ATRT-100 | Used for removal of contacts for A Series™ products | | |
| | AT11-310-1605 | Contact Removal Tool, Plastic, Size 16 | | |
| | A114017 | Sealing Plug, Size 16, White | | |

| Stamped & Formed Contacts, Sockets & Pins | | | | | |
|---|--|------|-------|------------------|--|
| Part Number Description | | Size | AWG | Type | |
| AT60-14-0144 | Male Contact - Pin, Gold-plated | 16 | 14-16 | Stamped & Formed | |
| AT62-14-0144 | Female Contact - Socket, Gold-plated | 16 | 14-16 | Stamped & Formed | |
| AT60-14-0122 | Male Contact - Pin, Nickel-plated | 16 | 14-16 | Stamped & Formed | |
| AT62-14-0122 | Female Contact - Socket, Nickel-plated | 16 | 14-16 | Stamped & Formed | |
| AT60-16-0144 | Male Contact - Pin, Gold-plated | 16 | 16-18 | Stamped & Formed | |
| AT62-16-0144 | Female Contact - Socket, Gold-plated | 16 | 16-18 | Stamped & Formed | |
| AT60-16-0122 | Male Contact - Pin, Nickel-plated | 16 | 16-18 | Stamped & Formed | |
| AT62-16-0122 | Female Contact - Socket, Nickel-plated | 16 | 16-18 | Stamped & Formed | |
| AT60-16-0644 | Male Contact - Pin, Gold-plated | 16 | 18-20 | Stamped & Formed | |
| AT62-16-0644 | Female Contact - Socket, Gold-plated | 16 | 18-20 | Stamped & Formed | |
| AT60-16-0622 | Male Contact - Pin, Nickel-plated | 16 | 18-20 | Stamped & Formed | |
| AT62-16-0622 | Female Contact - Socket, Nickel-plated | 16 | 18-20 | Stamped & Formed | |
| AT60-16-0844 | Male Contact - Pin, Gold-plated | 16 | 20-22 | Stamped & Formed | |
| AT62-16-0844 | Female Contact - Socket, Gold-plated | 16 | 20-22 | Stamped & Formed | |
| AT60-16-0822 | Male Contact - Pin, Nickel-plated | 16 | 20-22 | Stamped & Formed | |
| AT62-16-0822 | Female Contact - Socket, Nickel-plated | 16 | 20-22 | Stamped & Formed | |

| Tooling - Stamped & Formed Contacts | | | | |
|-------------------------------------|-------------------------|---|--|--|
| Part | Part Number Description | | | |
| | MFX-3950 | Crimp Die - Size 16, 18-20AWG (S&F contacts only) | | |
| | MFX-3953 | Crimp Die - Size 16, 16-18AWG (S&F contacts only) | | |
| | MFX-3975 | Crimp Die - Size 16, 14-16AWG (S&F contacts only) | | |
| | MFX-3990 | Crimp Die - Size 16, 20-22AWG (S&F contacts only) | | |
| | ATT-16-00 | Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only) | | |
| | ATT-16-01 | Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only) | | |
| | ATT-1612-03 | Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only) | | |

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