## **SIEMENS**

## **Data sheet**

6AV7251-3JB04-0DA0

SIMATIC IPC477E PRO fully protected IP65; 22" multi-touch (1920 x 1080); for supporting foot (expandable, flange at bottom), 4 USB (back); without USB (front); Ethernet (10/100/1000 Core i3-6102E; 3x Gbit Ethernet (IE/PN); 8 GB; without RS 232/RS485; without PCle; Windows7 Ultimate SP1, 64-bit, MUI (de, en, es, fr, it); Without replaceable mass storage; 256 GB Eco SSD; Without SIMATIC software 24 V DC industrial power supply

General information	
Product type designation	IPC477E PRO
Display	
Design of display	TFT widescreen display, LED backlighting
Screen diagonal	22 in
Display width	497.6 mm
Display height	292.2 mm
Resolution (pixels)	
<ul> <li>Horizontal image resolution</li> </ul>	1 920 pixel
<ul> <li>Vertical image resolution</li> </ul>	1 080 pixel
Control elements	
Touch operation	
<ul> <li>Design as touch screen</li> </ul>	Yes; Projective-capacitive
Installation type/mounting	
Mounting	For mounting on stand or supporting bracket
Design	Panel PC on pedestal or supporting arm
Support arm mounting	No
Stand mounting	Yes; Prepared for pedestal and extension components
Mounting in portrait format possible	No
maximum permissible installation angle +/-	±45°
Supply voltage	
Type of supply voltage	24 V DC
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
SSD	Yes; ≥ 128 GB optional
Memory	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time
Hardware configuration	
Slots	
Number of PCI slots	0; Different to the built-in unit
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Number of compact flash slots	1; CFast

Interfaces		
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)	
USB port	4x USB 3.0 onboard (rear)	
Connection for keyboard/mouse	USB / USB	
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS	
Video interfaces		
Graphics interface	2x DisplayPort	
Industrial Ethernet		
Industrial Ethernet interface	3x Ethernet (RJ45)	
— 100 Mbps	Yes	
— 1000 Mbps	Yes	
Interrupts/diagnostics/status information		
Bus diagnostics	Yes	
Integrated Functions		
Monitoring functions		
Temperature monitoring	Yes	
Watchdog	Yes	
• Fan	No	
Monitoring function via network	Optional	
EMC		
Interference immunity against discharge of static electricity		
Interference immunity against discharge of static	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc.	
electricity	to IEC 61000-4-2	
Interference immunity against high-frequency electromagneti	c fields	
<ul> <li>Interference immunity against high frequency</li> </ul>	10 V/m, 80 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2	
radiation	2.7 GHz; 10 V, 10 kHz 80 MHz acc. to IEC 61000-4-6	
Interference immunity to cable-borne interference	10 13/ t- IEO 04000 4 4 humb 14 13/ t- IEO 04000 4 5 humb	
<ul> <li>Interference immunity on supply cables</li> </ul>	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric	
Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m	
<ul> <li>Interference immunity on signal cables &lt; 30m</li> </ul>	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m	
Interference immunity against voltage surge	, , ,	
asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric	
<ul> <li>symmetric interference</li> </ul>	±1 kV acc. to IEC 61000-4-5, surge symmetric	
Interference immunity to magnetic fields		
<ul> <li>Interference immunity to magnetic fields at 50 Hz</li> </ul>	100 A/m; to IEC 61000-4-8	
Emission of conducted and non-conducted interference		
<ul> <li>Interference emission via line/AC current cables</li> </ul>	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A	
Degree and class of protection		
IP65 (all-round)	Yes; IP65 fully enclosed	
IP (at the front)	IP65	
IP (rear)	IP65	
Standards, approvals, certificates		
CE mark	Yes	
CSA approval	Yes	
UL approval	Yes	
• UL 508	Yes	
cULus	Yes	
RCM (formerly C-TICK)	Yes	
KC approval	Yes	
EAC (formerly Gost-R)	Yes	
EMC	CE, EN 61000-6-4; CISPR 22 Class A; FCC Class A	
Use in hazardous areas		
ATEX Zone 2	Yes; Optional	
• IECEx Zone 2	Yes; Optional	
• cULus Class I Zone 2, Division 2	Yes; Optional	
Marine approval		
Germanischer Lloyd (GL)	Yes	
<ul> <li>American Bureau of Shipping (ABS)</li> </ul>	Yes	

<ul> <li>Det Norske Veritas (DNV)</li> </ul>	Yes	
<ul> <li>Korean Register of Shipping (KRS)</li> </ul>	Yes	
<ul> <li>Lloyds Register of Shipping (LRS)</li> </ul>	Yes	
Ambient conditions		
Ambient temperature during operation		
Ambient temperature during operation	0 °C to 45 °C	
Ambient temperature during storage/transportation		
• min.	-20 °C	
● max.	60 °C	
Relative humidity		
Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5 % to 85 % at 30 $^{\circ}$ C (no condensation), storage / transport: 5 % to 95 % at 25 / 55 $^{\circ}$ C (no condensation)	
Vibrations		
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s² (1 g)	
Shock testing		
Shock load during operation	Tested according to IEC 60068-2-27, IEC 60068-2-29: half-sine: 50 m/s $^2$ (5 g), 30 ms, 100 shocks per axis	
Operating systems		
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10	
without operating system	Yes; Optional	
pre-installed operating system		
<ul><li>Windows 7</li></ul>	Yes; Ultimate 64 bit	
<ul> <li>Windows 10 Enterprise</li> </ul>	Yes; Windows 10 Enterprise 2016 LTSB, 64 bit, MUI	
Dimensions		
Width of the housing front	527 mm	
Height of housing front	329 mm; Without basic adapter	
Weights		
Weight, approx.	9.3 kg	

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last modified: