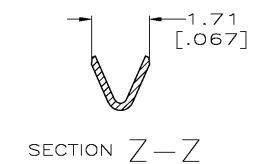
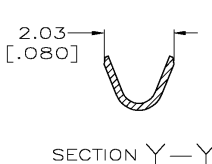
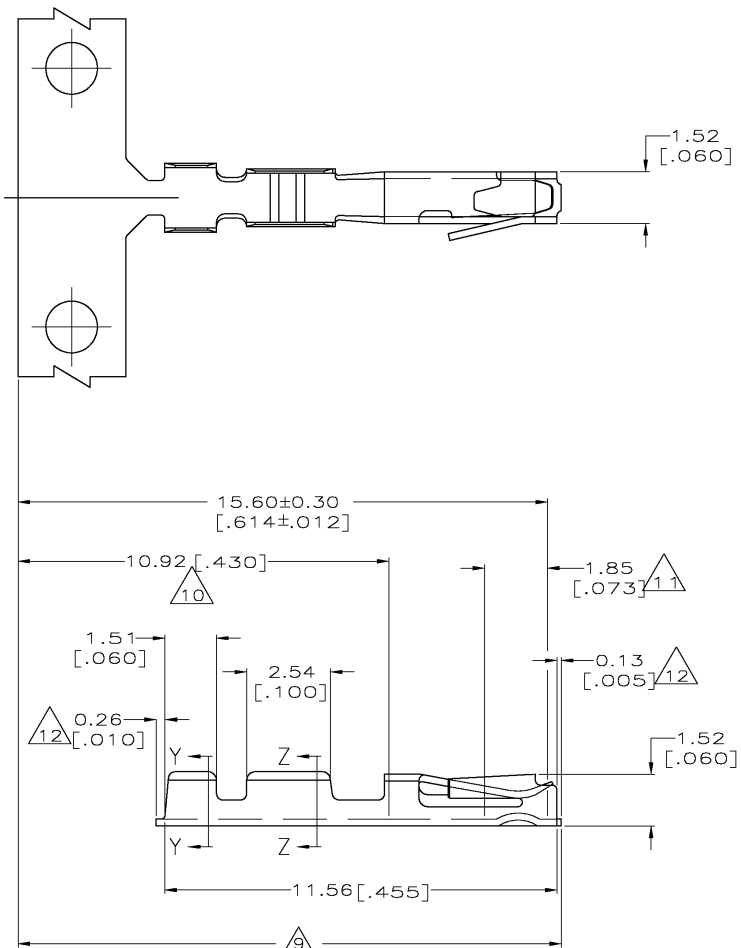


LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00				
F		ADD 9--0 & 9--1 PER 0512-0217-03	18NOV03	AWF	AWF



1. WIRE RANGE 22-26 AWG.
2. INSULATION RANGE 0.91-1.37 [.036-.054] DIA.
3. 0.00254 [.000100] MIN TIN-LEAD OVER 0.000762 [.000030] MIN NICKEL.
4. PREPLATED 0.00127 [.000050] MIN TIN-LEAD IN ZONES I & II, 0.000762 [.000030] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.
5. PREPLATED 0.00127 [.000050] MIN TIN-LEAD IN ZONES I & II, 0.00127 [.000050] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.
6. PREPLATED 0.00127 [.000050] MIN TIN-LEAD IN ZONES I & II, 0.000381 [.000015] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.
7. PHOSPHOR BRONZE.
8. OBSOLETE.
9. ZONE I (OUTSIDE SURFACES).
10. ZONE II (INSIDE SURFACES).
11. ZONE III (INSIDE SURFACES).
12. MAXIMUM CUTOFF.
13. PREPLATED 0.00127 [.000050] MIN TIN IN ZONES I & II, 0.00127 [.000050] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.

	9-531224-1	9-531224-0
3		
4	5	8
5	8	531224-9
6	8	531224-7
7	8	531224-6
8	8	531224-5
9	8	531224-4
10	8	531224-3
FINISH	LOOSE PIECE PART NO	STRIP PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. HAYMAKER 25JAN99	Tyco Electronics Corporation Harrisburg, PA, 17105	
DIMENSIONS: MM		CHK S. BOLASH 25JAN99	NAME S. BOLASH	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. BOLASH 25JAN99	PRODUCT SPEC 108-25031	
0 PLC	± .005	APPLICATION SPEC 114-25021		
1 PLC	± .002	SIZE A2		
2 PLC	± .001	DATE CODE 00779		
3 PLC	± 0.13(.005)	DRAWING NO 531224		
4 PLC	± .001	WEIGHT -		
ANGLES	± 1°	RESTRICTED TO -		
MATERIAL	FINISH	CUSTOMER DRAWING		
3	4, 5, 6, 13	SCALE 4:1		
		SHEET 1 OF 1		
		REV F		

531224