



**NOTE:**  
 1. ORIENT SLEEVE ON BODY BY ALIGNING THE EARS ON THE OUTSIDE OF SLEEVE AS PARALLEL AS POSSIBLE WITH THE TONGUE OF THE BODY BEFORE CLINCHING.  
 2. BAND TO BE COVERED, APPROX AS SHOWN, AFTER TUCK IS MADE.

LOC	REV	DATE	APP	DATE	APP	DATE	APP	DATE	APP
G	1	REV/0720-0254-93	ME	4-5-93					
	2	REV/PER G-5049	ME	3/26/89					
	3	REV/2-16-2581/REV G-4617	ME	10/1/87					
	4	REV/2-11-11/ACTIVE A-9909	ME	3/5/83					
	5	REV/PER P-8965	ME	3/24/81					
	6	REV/PER P-8965	ME	3/24/81					
	7	REV/PER P-8965	ME	3/24/81					
	8	REV/PER P-8965	ME	3/24/81					

QTY	REQD PER ASSY	DIMENSIONS IN INCHES, TOLERANCES UNLESS OTHERWISE SPECIFIED:	2 PL DEC ±	3 PL DEC ±	4 PL DEC ±	ANGLES ±	SURF TEXTURE:	REMOVE BURRS, BREAK SHARP EDGES, DISR MAX

OBSOLETE

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	PART NO	DESCRIPTION	ITEM NO
	115-11001	TAPE SPEC.	1
	321665	BODY	2
	25803-3	SLEEVE ASS'Y	1

**PARTS LIST**

MATERIAL: \_\_\_\_\_ HEAT TREAT: \_\_\_\_\_ FINISH: \_\_\_\_\_

DR: *Bob* 3/17/79 APP: *Bob* 4/1/81  
 CHK: *W* 4/1/79 REL: *W* 4/1/79

NAME: **TERMINAL - AMPLE-BOND-RING TONGUE**

SCALE: **N.T.S.** DWG NO: **321669** SHEET: **1** REV: **T**

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 Harrisburg, Pa.