DRAWING MADE IN THIRD ANGLE PROJECTION

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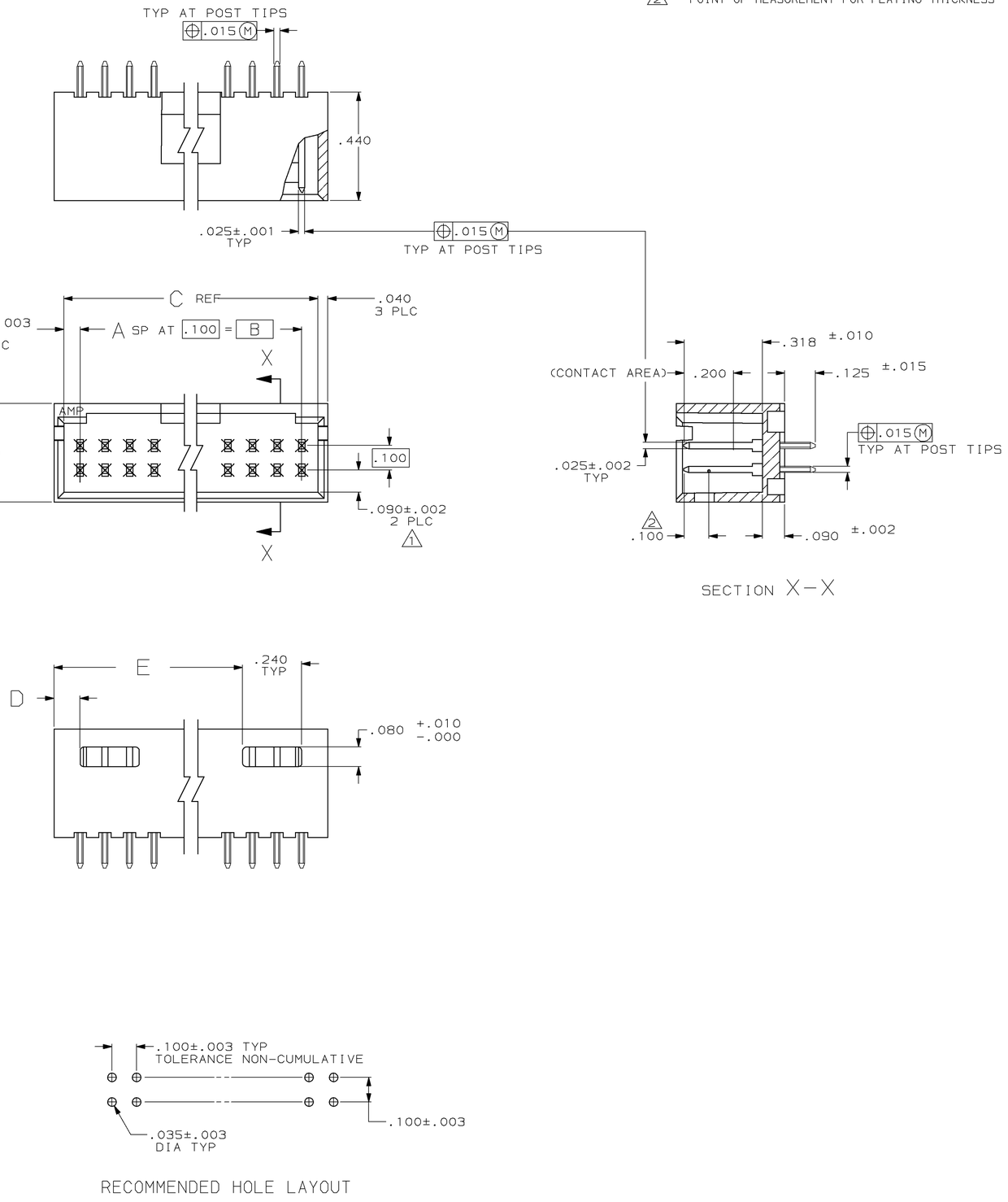
1. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
2. POINT OF MEASUREMENT FOR PLATING THICKNESS

LOC	DIST	P	F
AD	39		

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPD
	A	REV&REDRAWN ECN 1642	-	-
	B	REV PER ECN AR2295 JPG	4-12-89	
	C	REV LOC & DIST AD-4171	3-90	BF
	D	ECN AD-4707	08/02/90	KIH
	E	REV PER AD-5084	1-31-91	-
	F	REV.PER ECN.0010-0981-93 TH	3/16/95	JK
	G	REV.PER ECN.0010-0051-95 TH	3/16/95	JK
	H	REV PER 0310-0146-96	2-27-97	SAS



SECTION X–X

RECOMMENDED HOLE LAYOUT

E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE	3.506	.106	3.732	3.600	36	74	3-102618-5
	3.406	.106	3.632	3.500	35	72	3-102618-4
OBSOLETE	3.306	.106	3.532	3.400	34	70	3-102618-3
OBSOLETE	3.206	.106	3.432	3.300	33	68	3-102618-2
OBSOLETE	3.106	.106	3.332	3.200	32	66	3-102618-1
OBSOLETE	3.006	.106	3.232	3.100	31	64	3-102618-0
OBSOLETE	2.906	.106	3.132	3.000	30	62	2-102618-9
	2.806	.106	3.032	2.900	29	60	2-102618-8
OBSOLETE	2.706	.106	2.932	2.800	28	58	2-102618-7
OBSOLETE	2.606	.106	2.832	2.700	27	56	2-102618-6
OBSOLETE	2.506	.106	2.732	2.600	26	54	2-102618-5
OBSOLETE	2.406	.106	2.632	2.500	25	52	2-102618-4
	2.306	.106	2.532	2.400	24	50	2-102618-3
OBSOLETE	2.206	.106	2.432	2.300	23	48	2-102618-2
OBSOLETE	2.106	.106	2.332	2.200	22	46	2-102618-1
	2.006	.106	2.232	2.100	21	44	2-102618-0
OBSOLETE	1.906	.106	2.132	2.000	20	42	1-102618-9
	1.806	.106	2.032	1.900	19	40	1-102618-8
	1.706	.106	1.932	1.800	18	38	1-102618-7
	1.606	.106	1.832	1.700	17	36	1-102618-6
	1.506	.106	1.732	1.600	16	34	1-102618-5
	1.406	.106	1.632	1.500	15	32	1-102618-4
	1.306	.106	1.532	1.400	14	30	1-102618-3
	1.206	.106	1.432	1.300	13	28	1-102618-2
	1.106	.106	1.332	1.200	12	26	1-102618-1
	1.006	.106	1.232	1.100	11	24	1-102618-0
	.906	.106	1.132	1.000	10	22	102618-9
	.806	.106	1.032	.900	9	20	102618-8
	——	.406	.932	.800	8	18	102618-7
	——	.306	.832	.700	7	16	102618-6
	——	.306	.732	.600	6	14	102618-5
	——	.206	.632	.500	5	12	102618-4
	——	.206	.532	.400	4	10	102618-3
	——	.106	.432	.300	3	8	102618-2
	——	.106	.332	.200	2	6	102618-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON :
2 PL DEC ±-
3 PL DEC ±.005
ANGLES ±-

MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK
POSTS: PHOS BRONZE

FINISH: POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL

DR 9-4-87 H MOLL
CHK 9-4-87 LA MAYER
APPD 9-4-87 R. FEIDT
APPD 9-9-87 R. ELICKER
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

AMP | AMP INCORPORATED Harrisburg, Pa. 17105

NAME
HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100¢, WITH .025 SQ POSTS

SIZE	FSCM NO	DRAWING NO
D	00779	102618

SCALE 4:1 SHEET 1 OF 1

CUSTOMER DRAWING

AMP 1756-3 REV 10-84