

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 100 V , DC 140 V			
	CURRENT	5 A	APPLICABLE CABLE		
SPECIFICATIONS					
ITEM		TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X
MARKING		CONFIRMED VISUALLY.		X	X
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		CONTACT SHALL BE MEASURED AT DC 1 A	5 mΩ MAX.	X	X
INSULATION RESISTANCE		500 V DC.	1000 MΩ MIN.	X	X
VOLTAGE PROOF		1000 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS					
CONTACT INSERTION AND WITHDRAWAL FORCES		φ0.97±0.003 BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES : 0.2 N MIN.	X	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : 81 N MAX.	X	—
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 5 mΩ MAX.	X	—
VIBRATION		FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s ² AT 2 h, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
SHOCK		490 m/s ² DURATIONS OF PULSE 11 ms AT 3 TIMES FOR 6 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 10 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 100 MΩ MIN (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -40→ R/T ⁽¹⁾ → +100 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 1000 MΩ MIN.. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 500 h.	NO HEAVY CORROSION RUINS THE FUNCTION.	X	—
DRY HEAT		EXPOSED AT + 100 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
COLD		EXPOSED AT - 40 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
RESISTANCE TO SOLDERING HEAT		SOLDER TEMPERATURE, +380±10°C , FOR IMMERSION DURATION, 3 TO 4 s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	—
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, +350±10°C FOR IMMERSION DURATION, 2 TO 3 s.	SOLDER SURFACE TO BE FREE PIN-HOLE, NON-WETTING, DE-WETTING AND OTHER DEFECTS.	X	—
SEALING ⁽²⁾		EXPOSED AT A DEPTH OF 1.8 m FOR 48 h.	NO WATER PENETRATION INSIDE CONNECTOR.	X	—
AIRTIGHTNESS ⁽²⁾		APPLY AIR PRESSURE 18 kPa FOR 30 s TO INSIDE CONNECTOR.	NO AIR BUBBLES INSIDE CONNECTOR.	X	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0					
REMARK			APPROVED	HY. KOBAYASHI	18.02.26
(1) R/T : ROOM TEMPERATURE			CHECKED	HY. KOBAYASHI	18.02.26
(2) SEALING AND AIRTIGHTNESS SHALL BE TESTED BY APPLICABLE CONNECTOR.			DESIGNED	TH. KAMEYA	18.02.23
Unless otherwise specified, refer to IEC 60512 (JIS C 5402).			DRAWN	MK. INOUE	18.02.23
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC-110547-31-00
HRS	SPECIFICATION SHEET		PART NO.	JR25WR-24S (31)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL114-2044-8-31	△ 1/1