

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C <sup>(1)</sup>	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C <sup>(2)</sup>	
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	0.5 A	STRAGE HUMIDITY RANGE	40 % TO 70 % <sup>(2)</sup>	
SPECIFICATIONS					
ITEM		TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	x	x
MARKING		CONFIRMED VISUALLY.		x	x
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).	45 mΩ MAX .	x	—
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)	55 mΩ MAX .	x	—
INSULATION RESISTANCE		250 V DC	100 MΩ MIN.	x	—
VOLTAGE PROOF		300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	x	—
MECHANICAL CHARACTERISTICS					
INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE: 70.6 N MAX. WITHDRAWAL FORCE: 7.8 N MIN.	x	—
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—
SHOCK		490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		x	—
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.	① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE:100 MΩ MIN.	x	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min. UNDER 5 CYCLES.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x	—
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.	x	—
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)		x	—
RESISTANCE TO SOLDERING HEAT		1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s 2) SOLDERING IRONS : 360 °C, FOR 5 s	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	x	—
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 240±3°C, FOR IMMERSION DURATION, 2s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	x	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
REMARK <sup>(1)</sup> TEMPERATURE RISE INCLUDED WHEN ENERGIZED. <sup>(2)</sup> THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HS. OKAWA	07. 10. 19
			CHECKED	HS. OZAWA	07. 10. 19
			DESIGNED	SY. KAMIGA	07. 10. 19
Unless otherwise specified, refer to MIL-STD-1344.			DRAWN	HK. SUNADORI	07. 10. 19
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-082423-21
HRS	SPECIFICATION SHEET		PART NO.	FX2-80S-1. 27SVL (71)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL572-2157-8-71	△ 1/1