

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C <sup>(1)</sup>		STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C <sup>(2)</sup>
	VOLTAGE	125 V AC	INSIDE 2 ROWS 250V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %
	CURRENT	0.5 A	INSIDE 2 ROWS 1A	STORAGE HUMIDITY RANGE	40 % TO 70 % <sup>(2)</sup>
SPECIFICATIONS					
ITEM		TEST METHOD		REQUIREMENTS	QT AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	x x
MARKING		CONFIRMED VISUALLY.			x x
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).		60 mΩ MAX.	x —
CONTACT RESISTANCE		20 mV MAX, 1 mA(DC OR 1000Hz)		60 mΩ MAX.	x —
MILLIVOLT LEVEL METHOD					
INSULATION RESISTANCE		250 V DC.		1000 MΩ MIN.	x —
VOLTAGE PROOF		300 V AC FOR 1 min.(INSIDE 2 ROW:600 V AC)		NO FLASHOVER OR BREAKDOWN.	x —
MECHANICAL CHARACTERISTICS					
INSERTION AND WITHDRAWAL FORCE		MEASURED BY APPLICABLE CONNECTOR.		INSERTION FORCE: 112.8 N MAX. WITHDRAWAL FORCE: 14.1 N MIN.	x —
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 70 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
SHOCK		490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			x —
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		①CONTACT RESISTANCE: 70 mΩ MAX. ②INSULATION RESISTANCE: 1000 MΩ MIN.	x —
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min UNDER 5 CYCLES.		③NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	x —
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		①CONTACT RESISTANCE: 70 mΩ MAX. ②NO HEAVY CORROSION.	x —
SULPHUR DIOXIDE		EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA-39)			x —
RESISTANCE TO SOLDERING HEAT		1) SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.	x —
SOLDRABILITY		SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 2s.		A NEW UNIFORM COATING OF SOLDER SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	x —
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
REMARK <sup>(1)</sup> TEMPERATURE RISE INCLUDED WHEN ENERGIZED. <sup>(2)</sup> THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.			APPROVED	HS. OKAWA	09. 03. 16
			CHECKED	HT. YAMAGUCHI	09. 03. 16
			DESIGNED	SY. KAMIGA	09. 03. 16
Unless otherwise specified, refer to MIL-STD-1344.			DRAWN	HK. SUNADORI	09. 03. 16
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-081605-21
HRS	SPECIFICATION SHEET		PART NO.	FX1-144S-1. 27DSL (71)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL571-0053-5-71	△ 1/1